STRATEO R32





Installation, User and Service Manual

Reversible air/water "Split Inverter" heat pump

STRATEO R32

MIC-1C V190 R32

MIC-2C V190 R32



Dear Customer,

Thank you very much for buying this appliance.

Please read through the manual carefully before using the product, and keep it in a safe place for later reference. In order to ensure continued safe and efficient operation we recommend that the product is serviced regularly. Our service and customer service organisation can assist with this.

We hope you enjoy years of problem-free operation with the product.

Contents

1	Safety	y instructions and recommendations	
	1.1	General safety instructions	
	1.2	Water connections	. 9
	1.3	Domestic water safety	.9
	1.4	Electrical wiring	10
	1.5	About R32 refrigerant	10
	1.6	Installation location	11
	1.7	Refrigerant piping	11
	1.8	Maintenance and repair work	11
	1.9	Explanations given to the user	11
	1.10	Recommendations	12
	1.11	Liabilities	12
2	Symb	ols used	
	2.1	Symbols used in the manual	
	2.2	Symbols used on the data plate	
	2.3	Symbols used on the appliance	
	2.4	Symbols used on the connection plate label	14
3		nical specifications	
	3.1	Homologations	
		3.1.1 Directives	
		3.1.2 Factory test	
		3.1.3 Bluetooth® wireless technology	
	3.2	Technical data	
		3.2.1 Compatible heating devices	15
		3.2.2 Heat pump	
		3.2.3 Heat pump weight	17
		3.2.4 Domestic hot water tank	
		3.2.5 Combination heaters with medium-temperature heat pump	
		3.2.6 Sensor specifications	
		3.2.7 Circulating pump	21
	3.3	Dimensions and connections	23
		3.3.1 Connection plate	23
		3.3.2 Indoor unit	
		3.3.3 AWHPR 4 MR / AWHPR 6 MR / AWHPR 8 MR outdoor unit	25
	3.4	Electrical diagram	26
4		ription of the product	
	4.1	Main components	
	4.2	Description of the user interface	31
		4.2.1 Description of the user interface	31
		4.2.2 Description of the home screen	
	4.3	Schematic diagram	33
5		lation	
	5.1	Installation regulations	
	5.2	Standard delivery	
	5.3	Accessories and options	
	5.4	Data plates	37
	5.5	Bluetooth® label	
	5.6	Respecting the distance between the indoor unit and the outdoor unit	38
	5.7	Positioning the indoor unit	38
		5.7.1 Choosing the location of the indoor unit	38
		5.7.2 Installation room ventilation and surface area	38
		5.7.3 Allowing sufficient space for the indoor module	40
		5.7.4 Installation in a cupboard	40
		5.7.5 Removing the appliance's front panel	
		5.7.6 Positioning the indoor unit	
		5.7.7 Levelling the indoor unit	
		5.7.8 Attaching the indoor module to the wall	42
	5.8	Hydraulic connections	42
		5.8.1 Connections	42

7

	5.8.2	Special precautions for the connection of the heating circuit	
	5.8.3	Special precautions for the connection of the domestic hot water circuit	
	5.8.4	Connecting the indoor unit to the connection plate	44
	5.8.5	Volume of the expansion vessel	45
	5.8.6	Fitting the condensate collector box	
	5.8.7	Setting the thermostatic mixing valve	
	5.8.8	Checking the heating circuit	
5.9		the installation	
0.0	5.9.1	Flushing new installations and installations less than 6 months old	
	5.9.2	Flushing an existing installation	
E 10		e system	
5.10		·	
	5.10.1	Filling the heating circuit(s)	
	5.10.2	Fill the domestic hot water circuit	
5.11	•	ne outdoor unit in place	
	5.11.1	Allowing sufficient space for the outdoor unit	
	5.11.2	Selecting the location of the outdoor unit	
	5.11.3	Choosing the location of a noise abatement screen	
	5.11.4	Selecting the location of the outdoor unit in cold and snowy regions	50
	5.11.5	Installing the outdoor unit on the ground	. 51
	5.11.6	Installing the outdoor unit on wall brackets	51
5.12	Refrigera	ation connections	. 51
	5.12.1	Preparing the refrigerant connections	
	5.12.2	Equipment	
	5.12.3	Flaring work	
	5.12.4	Connecting the refrigerant connections to the indoor unit	
	5.12.5	Connecting the refrigerant connections to the outdoor unit	
	5.12.6	Testing the leak-tightness of the refrigerant connections	
	5.12.6		
		Evacuation	
	5.12.8	Opening the stop valves	
	5.12.9	Add refrigerant if necessary	
	5.12.10	Checking the refrigeration circuit	
5.13		I connections	
	5.13.1	Recommendations	
	5.13.2	Connecting the electrical circuits	
	5.13.3	Accessing the PCBs	
	5.13.4	Description of the connection terminal blocks	
	5.13.5	Routing the cables	. 62
	5.13.6	Connecting the indoor unit	.62
	5.13.7	Connecting the outdoor unit to the indoor unit	.63
	5.13.8	Connecting the power supply for the electrical backup	
	5.13.9	Connect the electrical energy meter (option)	
		Checking the electrical connections	
		Connecting the outdoor temperature sensor	
	0.10.11	Commenting the outdoor temperature sensor	. 00
C~~-	mieelonina		66
	-		
6.1			
6.2		sioning procedure with smartphone	
6.3		sioning procedure without smartphone	
	6.3.1	CN1 and CN2 parameters	
6.4		ne flow rate of the direct circuit	
6.5	-	ne flow rate of the internal second circuit	
6.6	Final inst	tructions for commissioning	. 69
Settir			
7.1	Accessin	g the Installer level	69
7.2	Searchin	g for a parameter or a measured value	70
7.3	Menu tre		70
7.4		ing the maintenance message	
7.5		ing the heating circuit	
7.5	7.5.1	Setting the heating curve	
	7.5.1	Configuring underfloor cooling or a convection fan	
	7.5.2		
76		Selecting the conditions for activating Cooling mode	
7.6		creed with or without an outdoor unit	
7.7	•	ing a room thermostat	
	7.7.1	Configuring an on/off or modulating thermostat	.73

	7.8	7.7.2	Configuring a thermostat with a heating/cooling control contact	
	7.0	7.8.1	Improving domestic hot water or heating comfort	
		7.8.2	Reducing the noise level of the outdoor unit	
	7.9		ring sources of energy	
	7.0	7.9.1	Configuring the estimated electrical energy consumption function	
		7.9.2	Supplying the heat pump with photovoltaic energy	
		7.9.3	Connecting the installation to a Smart Grid	78
	7.10		and restoring settings	
		7.10.1	Saving the installer details	79
		7.10.2	Saving the commissioning settings	79
		7.10.3	Resetting or re-establishing the parameters	
	7.11	List of pa	arameters	80
		7.11.1	> Air Src Heat Pump > Parameters, counters, signals	. 80
		7.11.2	> DHW tank > Parameters, counters, signals	85
		7.11.3	> CIRCA or CIRCB > Parameters, counters, signals	87
		7.11.4	> Outdoor sensor setup > Parameters, counters, signals	
		7.11.5	 >	92
		7.11.6	■ > Bluetooth®	93
	7.12	Activatin	ng/deactivating the Bluetooth® for the appliance	
			ion of the parameters	
		7.13.1	Running the back-up in heating mode	
		7.13.2	Running the back-up in domestic hot water mode	
		7.13.3	Operation of the switch between heating and production of domestic hot water	
		7.13.4	Operation of the heating curve	. 96
0	0	4!	d installation accomples	00
8	8.1		d installation examples	
	8.2		on with one direct underfloor heating circuit	
	8.3		on with 2 heating circuits: one direct radiator circuit and one underfloor heating circuit	
	8.4		on with a direct underfloor heating circuit and a solar circuit	
	8.5		on with a swimming pool	
		8.5.1	Connecting a swimming pool	.107
		8.5.1	Connecting a swimming pool	
		8.5.2	Configuring swimming pool heating	.108
9	•	8.5.2 ation	Configuring swimming pool heating	.108
9	9.1	8.5.2 ation Regiona	Configuring swimming pool heating	.108 .108 .108
9	•	8.5.2 ation Regiona Persona	Configuring swimming pool heating	.108 . 108 .108 .109
9	9.1	8.5.2 ation Regiona Persona 9.2.1	Configuring swimming pool heating	.108 .108 . 108 . 109
9	9.1 9.2	8.5.2 ation Regiona Persona 9.2.1 9.2.2	Configuring swimming pool heating	.108 .108 . 108 . 109 . 109
9	9.1	8.5.2 ation Regiona Persona 9.2.1 9.2.2 Persona	Configuring swimming pool heating I and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities	.108 .108 . 108 . 109 . 109 . 109
9	9.1 9.2	8.5.2 Ation Regiona Persona 9.2.1 9.2.2 Persona 9.3.1	Configuring swimming pool heating If and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity"	.108 .108 .109 .109 .109 .109
9	9.1 9.2	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2	Configuring swimming pool heating If and ergonomic parameters are ergonomic parameters are ergonomic parameters and ergonomic parameters are ergonomic parameters and ergonomic parameters are ergo	.108 .108 .109 .109 .109 .109 .109
9	9.1 9.2	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3	Configuring swimming pool heating I and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the temperature of an activity	.108 .108 .109 .109 .109 .109 .109
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3	Configuring swimming pool heating If and ergonomic parameters are ergonomic parameters are ergonomic parameters and ergonomic parameters are ergonomic parameters and ergonomic parameters are ergo	.108 .108 .108 .109 .109 .109 .110
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te	Configuring swimming pool heating If and ergonomic parameters and ergonomic parameters and ergonomic parameters and ergonomic parameters are subject to the subject of the term "zone" and ergonomic parameters are subject to the term "zone" and ergonomic parameters are subject to the term "zone" and ergonomic parameters are subject to the term "zone" and ergonomic parameters are subject to the term "activity" and ergonomic parameters are subject to the term "activity" are subject to the term parameters	.108 .108 .109 .109 .109 .109 .110
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te 9.4.1	Configuring swimming pool heating If and ergonomic parameters are ergonomic parameters are ergonomic parameters and ergonomic parameters are ergonomic parameters and ergonomic parameters are ergo	.108 .108 .108 .109 .109 .109 .110 .110 .110
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4	Configuring swimming pool heating If and ergonomic parameters are ergonomic parameters and ergonomic parameters are ergonomic parameters and ergonomic parameters and ergonomic parameters are ergonomic parameters are ergonomic parameters and ergonomic parameters are ergonomic parameters and ergonomic parameters are ergo	.108 .108 .108 .108 .108 .109 .109 .109 .110 .110 .110 .111 .111
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti	Configuring swimming pool heating If and ergonomic parameters and symbol of the term "zone" and symbol of a zone and symbol of a zone and symbol of a zone activities and some and symbol of a zone activities and symbol of the term "Activity" and the name of an activity and the temperature of an activity and the temperature of an activity and selecting the operating mode activating and configuring a timer programme for heating and configuring a timer programme for cooling and configuring and configuring a timer programme for cooling and configuring and configuring a timer programme for cooling and configuring and configuring a timer programme for cooling and configuring and configuring and configuring and configuring and configuring a timer programme for cooling and configuring and co	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .110 .110 .111 .111
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1	Configuring swimming pool heating Il and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the temperature of an activity Changing the temperature of an activity Emperature for a zone Selecting the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily C hot water temperature Selecting the operating mode	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .110 .111 .111
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1	Configuring swimming pool heating Il and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the name of an activity Changing the temperature of an activity emperature for a zone Selecting the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily c hot water temperature Selecting the operating mode Activating and configuring a timer programme for domestic hot water	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .110 .111 .111
9	9.1 9.2 9.3	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3	Configuring swimming pool heating Il and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the name of an activity Changing the temperature of an activity Changing the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily c hot water temperature Selecting the operating mode Activating and configuring a timer programme for domestic hot water Forcing domestic hot water production (override)	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .110 .111 .111
9	9.1 9.2 9.3 9.4	8.5.2 Regiona Persona 9.2.1 9.2.2 Persona 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3 9.5.4	Configuring swimming pool heating Il and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the name of an activity Changing the temperature of an activity Imperature for a zone Selecting the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily Chot water temperature Selecting the operating mode Activating and configuring a timer programme for domestic hot water Forcing domestic hot water production (override) Modifying the domestic hot water setpoint temperatures	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .110 .111 .111
9	9.1 9.2 9.3	8.5.2 ation Regional Personal 9.2.1 9.2.2 Personal 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3 9.5.4 Managir	Configuring swimming pool heating If and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the name of an activity Changing the temperature of an activity Imperature for a zone Selecting the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily If the temperature Selecting the operating mode Activating and configuring a timer programme for domestic hot water Forcing domestic hot water production (override) Modifying the domestic hot water setpoint temperatures In the temperatures In the temperature temperatures In the temperature te	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .111 .111 .112 .112 .113 .113 .113
9	9.1 9.2 9.3 9.4	8.5.2 ation Regional Personal 9.2.1 9.2.2 Personal 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3 9.5.4 Managir 9.6.1	Configuring swimming pool heating If and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the temperature of an activity Changing the temperature of an activity Imperature for a zone Selecting the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily In the temperature Selecting the operating mode Activating and configuring a timer programme for domestic hot water temperature temporarily In the domestic hot water production (override) Modifying the domestic hot water setpoint temperatures In the heating, cooling and domestic hot water production Switching the central heating on/off	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .111 .111 .112 .112 .113 .113 .113
9	9.1 9.2 9.3 9.4	8.5.2 ation Regional Personal 9.2.1 9.2.2 Personal 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3 9.5.4 Managir 9.6.1 9.6.2	Configuring swimming pool heating I and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the temperature of an activity Changing the temperature of an activity Selecting the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily c hot water temperature Selecting the operating mode Activating and configuring a timer programme for domestic hot water Forcing domestic hot water production (override) Modifying the domestic hot water setpoint temperatures ing the heating, cooling and domestic hot water production Switching the central heating on/off Forcing cooling	.108 .108 .108 .108 .108 .109 .109 .109 .109 .110 .110 .111 .111
9	9.1 9.2 9.3 9.4 9.5	8.5.2 ation Regional Personal 9.2.1 9.2.2 Personal 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3 9.5.4 Managir 9.6.1 9.6.2 9.6.3	Configuring swimming pool heating I and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the temperature of an activity Changing the temperature of an activity Indicate the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily Indicate the operating mode Activating and configuring a timer programme for domestic hot water Selecting the operating mode Activating and configuring a timer programme for domestic hot water Forcing domestic hot water production (override) Modifying the domestic hot water setpoint temperatures Indicate the production Switching the central heating on/off Forcing cooling Periods of absence or going on holiday	.108 .108 .108 .108 .109 .109 .109 .109 .100 .110 .110 .111 .111
9	9.1 9.2 9.3 9.4 9.5	8.5.2 ation Regional Personal 9.2.1 9.2.2 Personal 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3 9.5.4 Managir 9.6.1 9.6.2 9.6.3 Monitori	Configuring swimming pool heating If and ergonomic parameters and ergonomic parameters and ergonomic parameters and ergonomic parameters and expenses and expens	.108 .108 .108 .108 .109 .109 .109 .109 .100 .110 .110 .111 .111
9	9.1 9.2 9.3 9.4 9.5	8.5.2 ation Regional Personal 9.2.1 9.2.2 Personal 9.3.1 9.3.2 9.3.3 Room te 9.4.1 9.4.2 9.4.3 9.4.4 Domesti 9.5.1 9.5.2 9.5.3 9.5.4 Managir 9.6.1 9.6.2 9.6.3 Monitori	Configuring swimming pool heating I and ergonomic parameters Ilising the zones Definition of the term "zone" Changing the name and symbol of a zone Ilising the activities Definition of the term "Activity" Changing the name of an activity Changing the temperature of an activity Changing the temperature of an activity Indicate the operating mode Activating and configuring a timer programme for heating Activating and configuring a timer programme for cooling Changing the room temperature temporarily Indicate the operating mode Activating and configuring a timer programme for domestic hot water Selecting the operating mode Activating and configuring a timer programme for domestic hot water Forcing domestic hot water production (override) Modifying the domestic hot water setpoint temperatures Indicate the production Switching the central heating on/off Forcing cooling Periods of absence or going on holiday	.108 .108 .108 .108 .109 .109 .109 .109 .100 .110 .110 .111 .111

10	Maint	tenance	
	10.1	Information for service personnel	
	10.2	Precautions to be taken during maintenance operations	116
	10.3	List of inspection and maintenance operations	116
	10.4		
	10.5	Draining the domestic hot water circuit	118
	10.6	Cleaning the magnetic sieve filters	
		10.6.1 Flush the magnetic sieve filters (quick annual maintenance)	118
		10.6.2 Full cleaning of the magnetic sieve filters	119
	10.7	Clean the solar circuit plate heat exchanger	120
	10.8	Check the hydraulic pressure	120
	10.9	Checking operation of the appliance	121
	10.10	Replacing the user interface battery	121
11	Troub	bleshooting	121
		Resetting the safety thermostat	
	11.2	Resolving operating errors	122
		11.2.1 Types of error code	
		11.2.2 Warning codes	123
		11.2.3 Blocking codes	123
		11.2.4 Lockout codes	127
	11.3	1 7 0 7	
	11.4	Accessing information on the hardware and software versions	128
12	Deco	mmissioning and disposal	
	12.1		
		Disposal and recycling	
		Recover refrigerants	
		Labelling	
	12.5	Recovery equipment	129
13	Energ	gy savings	130
14	Spare	e parts	131
		Indoor unit	
		14.1.1 Connection plate	
		14.1.2 Casing	132
		14.1.3 Control panel	134
		14.1.4 Hydraulic circuit	126
		Try dradio on out	100
		14.1.5 Electrical wire harnesses	140
	14.2	·	140
15		14.1.5 Electrical wire harnesses	140 142
15	Appe 15.1	14.1.5 Electrical wire harnesses AWHPR 4 MR / AWHPR 6 MR / AWHPR 8 MR outdoor unit endix Product fiche	140 142 143 143
15	Appe 15.1 15.2	14.1.5 Electrical wire harnesses AWHPR 4 MR / AWHPR 6 MR / AWHPR 8 MR outdoor unit Indix Product fiche Product fiche – Temperature controller	140 142 143 143 145
15	Appe 15.1 15.2 15.3	14.1.5 Electrical wire harnesses AWHPR 4 MR / AWHPR 6 MR / AWHPR 8 MR outdoor unit endix Product fiche	140 142 143 143 145 146

1 Safety instructions and recommendations

1.1 General safety instructions

Operation This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children shall not play with the appliance. Cleaning and user maintenance shall not be made by children without supervision. General **Important** Before any work on the appliance, carefully read all documents that are provided with the heat pump. These documents are also available on our website. See the back cover. • Only qualified professionals are authorised to carry out installation, commissioning, maintenance, repair or removal work on the heat pump and the heating installation. They must respect prevailing local and national regulations during fitting, installation and maintenance of the installation. • Compliance with national regulations on refrigerants must be observed. • The installation must satisfy all aspects of the rules in force in the country that govern work and interventions in individual homes, blocks of flats or other buildings. · This appliance is equipped with a radio antenna. In normal operation of the appliance, everyone must stand more than 20 cm from this antenna to protect themselves from the electromagnetic field. The user can be under this limit only when the device is turned off.

• Keep this document close to the place where the appliance is installed.

Precautions

- All work on the refrigeration circuit must be carried out by a qualified professional, according to prevailing codes of practice and safety in the profession (recovery of the refrigerant, brazing under nitrogen).
- By qualified professional, we mean a person who has the qualifications pertaining to this refrigerant handling and pipework as stipulated by the local laws and regulations, and who has been trained in matters relating to refrigerant handling and pipework on the indoor unit and outdoor unit.
- Before any work, switch off the power supply to the outdoor unit, the indoor unit and the backup electric heater. Wait for approx. 20-30 seconds for the outdoor unit capacitors to be discharged, and check that the lights on the outdoor unit PCBs have gone out.
- Before working on the refrigeration circuit, switch off the appliance and wait a few minutes. Certain items
 of equipment such as the compressor and the pipes can reach temperatures in excess of 100 °C and
 high pressures, which may cause serious injuries.
- When making the hydraulic connection, it is imperative that the standards and corresponding local directives be respected.
- Commissioning must be performed by a qualified professional.
- Do not make any modifications to the heat pump without the written consent of the manufacturer. To benefit from warranty cover, no modifications should be made to the appliance.
- · Use only original spare parts.



Warning

- Install the appliance in accordance with national rules on electrical installation.
- If a power supply cable comes with the appliance and it turns out to be damaged, it must be replaced by the manufacturer, its after-sales service or persons with similar qualifications in order to avoid danger.
- If the appliance is not wired in the factory, carry out the wiring according to the wiring diagram described in the chapter Electrical Connections.
- This appliance must be connected to the protective earthing.
- Earthing must comply with the prevailing installation standards.
- Earth the appliance before making any electrical connections.
- Type and calibre of the protective equipment: refer to the "Connecting electrical circuits" chapter.
- To connect the appliance to the electricity mains, refer to the "Electrical Connections" chapter.

In order to avoid the danger of an unexpected thermal circuit breaker reset, this appliance must not be powered through an external switch, such as a timer, or be connected to a circuit which is regularly switched on and off by the electricity provider.

- The appliance is intended to be permanently connected to the domestic water mains network.
- · A disconnection device must be fitted to the fixed wiring in accordance with the installation rules.



Warning

Draining the domestic hot water tank:

- 1. Shut off the domestic cold water inlet.
- 2. Open a hot water tap in the installation.
- 3. Open a valve on the safety unit of the connection frame.
- 4. To drain, open the drain screw on the domestic cold water valve.
- 5. When the water stops flowing, the domestic hot water tank has been drained.



Caution

- The pressure limiter device (safety valve or safety unit) must be regularly operated in order to remove limescale deposits and ensure that it is not blocked.
- A pressure limiter device must be fitted to a discharge pipe.
- As water may flow out of the discharge pipe on the pressure limiter device, the pipe must be kept open to the air, in a frost-free environment, and at a continuous downward gradient.



Caution

Respect the minimum and maximum water pressure and temperature to ensure the appliance operates correctly. See chapter on Technical Specifications.



Important

Allow the space required to install the appliance correctly, referring to the "Installation" chapter.

1.2 Water connections

Precautions

- Insulate the pipes to reduce heat losses to a minimum.
- Fit drainage valves between the indoor unit and the heating circuit.
- If radiators are connected directly to the heating circuit, make sure that there is enough volume of heating water available in the installation. For example, install a differential valve and a buffer tank between the indoor unit and the heating circuit.
- Make sure that the heating water complies with the specifications given in the chapter Treatment of the heating water.
- Respect the minimum and maximum water pressure and temperature (70°C) to ensure the appliance operates correctly. See the **Technical Specifications** section.
- The hydraulic installation must be capable of handling a minimum flow rate at all times.

1.3 Domestic water safety

General

- Heating water and domestic water must not come into contact with each other. Domestic water must not circulate through the exchanger.
- To reduce the risk of burns, a device limiting the hot water temperature is already installed on the domestic hot water outlet.
- Limit temperature at the draw-off point: the maximum domestic hot water temperature at the draw-off point is subject to special regulations in the various countries in which the appliance is sold in order to protect the user. These special regulations be observed when installing the appliance.
- In accordance with safety rules, a safety pressure relief valve calibrated to 0.7 MPa (7 bar) is already installed on the tank's domestic cold water inlet.
- A domestic expansion vessel (not supplied) of a suitable size may be connected between the domestic cold water input and the combination valve, and prevents the domestic safety pressure relief valve being activated. No cut-off device must be located between these two components.
- To drain the domestic hot water circuit, see the Maintenance section.



Caution

- The pressure limiter device (safety pressure relief valve or combination valve) must be regularly operated in order to remove limescale deposits and ensure that it is not blocked.
- The drain of the pressure limiter device must be connected to the discharge leading to the waste water system.
 - The hydraulic installation must be capable of guaranteeing a minimum flow rate at all times.
- As water may flow out of the drain pipe on the pressure limiter device, the pipe must be kept open to the air, in a frost-free environment, and at a continuous downward gradient.

Precautions

- A pressure reducer (not provided) is required when the supply pressure exceeds 80% of the pressure limiter device calibration and must be located upstream of the appliance.
- · There must be no cut-off devices between the pressure limiter device and the domestic hot water tank.

See also
Connections, page 42

1.4 Electrical wiring

General

- Only a qualified installer or qualified service person are allowed to carry out the electrical work of the indoor and outdoor units. Under no circumstances must this work be done by an unqualified individual since failure to carry out the work properly may result in electric shocks and/or electrical leaks.
- The appliance must be installed in accordance with national wiring regulations. Capacity shortages in the power supply circuit or an incomplete installation may cause an electric shock or fire.

Precautions



Danger

Before any wiring work on the electrical circuit, switch off the power supply, check that no voltage is present and secure the circuit breaker with a circuit breaker lock-out.

- Use wiring that meets the specifications in the Installation Manual and the stipulations in the local regulations and laws. Use of wiring which does not meet the specifications may give rise to electric shocks, electrical leakage, smoking and/or a fire.
- Always connect a protective earthing cable (grounding. Earthing must comply with the prevailing installation standards. Earth the appliance before making any electrical connections. Incomplete grounding can cause a malfunction or electric shock.
- To avoid electric shock, make sure that the length of the conductors between the strain relief device and the terminal blocks is such that the active conductors are put under tension before the earth conductor.
- Install a circuit breaker that meets the specifications in the installation manual and the stipulations in the local regulations and laws.
- Install the circuit breaker where it can be easily accessed by the technician.
- In order to avoid the danger of an unexpected thermal circuit breaker reset, this appliance must not be
 powered through an external switch, such as a timer, or be connected to a circuit which is regularly
 switched on and off by the electricity provider.
- If a power supply cable comes with the appliance and it turns out to be damaged, it must be replaced by the manufacturer, its after-sales service or persons with similar qualifications in order to avoid danger.
- When connecting the appliance to the electricity mains or carrying out any other wiring work, refer to the instructions given in the installation manual and the provided wiring diagrams.
- Separate the very low voltage cables from the 230/400 V power supply cables.

1.5 About R32 refrigerant

Precautions

- · This product contains fluorinated greenhouse gases.
- Do not vent gases into the atmosphere.



Warning

- Do not use means to accelerate the defrosting process or to clean, other than those recommended by the manufacturer.
- The appliance shall be stored in a room without continuously operating ignition sources (for example: open flames, an operating gas appliance or an operating electric heater).
- Do not pierce or burn.
- Be aware that refrigerants may not contain an odour.
- The refrigerant inside the unit is flammable and toxic. If the refrigerant leaks in the room and comes in contact with fire from a burner, a heater, or a cooker, it may result in fire or the formation of a harmful gas. When a leak is detected, turn off any combustible heating devices, ventilate the room and contact the dealer from which you purchased the unit.
- Do not use the unit until a qualified installer confirms that the section from which the refrigerant leaked has been repaired.
- When installing, relocating, or servicing the heat pump, only use the specified refrigerant (R32) to charge the refrigerant lines. Do not mix it with any other refrigerant and do not allow air, liquids or other gases to remain in the lines.

General

• Maximum refrigerant charge for the system: 1.6 kg

1.6 Installation location

Precautions

- If you install the indoor unit in a small room, take appropriate measures (ventilation) to prevent the refrigerant from exceeding the concentration limit even if it leaks. Consult the Installation chapter when you implement the measures.
 - Accumulation of highly concentrated refrigerant may cause an oxygen deficiency accident.
- Install the indoor unit and outdoor unit on a solid, stable structure able to bear its weight.
- Install the indoor unit in a frost-free location.
- Do not install the heat pump in a location that may be subject to a risk of exposure to combustible gas. If there is a combustible gas leak and the gas becomes concentrated around the unit, a fire may occur.
- Do not install the heat pump in a place that has an atmosphere with a high salt content or in any corrosive environment
- In coastal areas, the salt air or sulphate gases in the environment may cause corrosion which can shorten the lifespan of the heat pump.
- Do not install the heat pump in a place exposed to steam and combustion gases.
- Do not install the heat pump in a place that may be covered in snow.

1.7 Refrigerant piping

Precautions

- Use tools and pipe components especially designed for use with R32 refrigerant.
- Use copper pipes deoxidised with phosphorus to carry the refrigerant.
- Store the refrigerant connection pipes away from dust and humidity (risk of damage to the compressor).
- Apply refrigerant oil to the beaded parts to facilitate tightening and improve the leak-tightness.
- Protect the outdoor unit and indoor unit, including the insulation and structural elements. Do not overheat the pipes as brazed components may cause damage.
- Protect pipes from physical damage.
- Insulate the pipes to reduce heat losses to a minimum.
- Do not touch the refrigeration connection pipes with your bare hands while the heat pump is running. Danger of burn or frost injury.

1.8 Maintenance and repair work

Precautions

- Use only dehydrated nitrogen for detecting leaks or for pressurised tests.
- After maintenance or repair work, check the entire heating system to ensure that there are no leaks.
- Remove the casing only to perform maintenance and repair work. Put the casing back in place after maintenance and repair work.

1.9 Explanations given to the user

Precautions

- Do not power off the heat pump. The frost protection function does not work if the heat pump is switched off.
- If you do not need to heat your home for a long period, activate the frost protection mode.
- If you do need to switch off the heat pump and if there is a risk that the temperature inside the building will fall below zero, drain the indoor unit and the heating system to prevent the system from freezing.
- · Keep the indoor unit and outdoor unit accessible at all times.
- Never remove or cover the labels and data plates affixed to appliances. Labels and data plates must be legible throughout the entire lifetime of the appliance.
- Immediately replace damaged or illegible instructions and warning stickers.
- Regularly check the presence of water and pressure in the heating system.
- Do not touch radiators for long periods. Depending on the heat pump settings, the temperature of the radiators may exceed 60 °C.

1.10 Recommendations

Onenetien	. Koon the indeed with and extraory with accessible at all times
Operation	Keep the indoor unit and outdoor unit accessible at all times.
	Regularly check the hydraulic pressure in the heating system.
	• Do not touch radiators for long periods. Depending on the heat pump settings, the temperature of the radiators may exceed 60 °C.
	• Do not power off the heat pump. The frost protection mode does not work if the heat pump is switched off.
	• If you do not need to heat your home for a long period, turn off the heating function or activate frost protection mode. See the chapter Selecting the operating mode .
	• Do not drain the installation, except in cases of absolute necessity, for example at disposal. See the chapter Decommissioning and disposal .
	• If you need to switch off the heat pump in the event of a prolonged absence, drain the indoor unit and the heating system to prevent the system from freezing.
	Do not make any modifications to the heat pump without the written consent of the manufacturer. The first transfer of the manufacturer. The first transfer of the manufacturer.
	To benefit from warranty cover, no modifications should be made to the appliance.

1.11 Liabilities

Manufacturer's liability	Our products are manufactured in compliance with the requirements of the various Directives applicable. They are therefore delivered with the $\zeta \in \mathbb{C}$ marking and any documents necessary. In the interests of the quality of our products, we strive constantly to improve them. We therefore reserve the right to modify the specifications given in this document. Our liability as manufacturer may not be invoked in the following cases:
	 Failure to abide by the instructions on installing the appliance. Failure to abide by the instructions on using the appliance. Faulty or insufficient maintenance of the appliance.
Installer's liability	The installer is responsible for the installation and initial commissioning of the appliance. The installer must observe the following instructions:
	 Read and follow the instructions given in the manuals provided with the appliance. Install the appliance in compliance with prevailing legislation and standards. Carry out initial commissioning and any checks necessary. Explain the installation to the user.
	 If maintenance is necessary, warn the user of the obligation to check the appliance and keep it in good working order. Give all the instruction manuals to the user.
User's liability	To guarantee optimum operation of the system, the user must follow the instructions below:
	 Read and follow the instructions given in the manuals provided with the appliance. Call on a qualified professional to carry out installation and initial commissioning. Get your installer to explain your installation to you. Have the required inspections and maintenance carried out by a qualified installer. Keep the instruction manuals in good condition close to the appliance.

2 Symbols used

2.1 Symbols used in the manual

This manual uses various danger levels to draw attention to special instructions. We do this to improve user safety, to prevent problems and to guarantee correct operation of the appliance.

Danger

Risk of dangerous situations that may result in serious personal injury.



Danger of electric shock

Risk of electric shock.



Warning

Risk of dangerous situations that may result in minor personal



Caution

Risk of material damage.



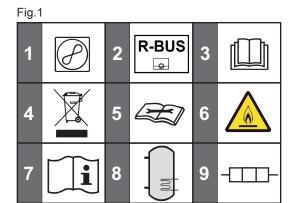
Important

Please note: important information.



Reference to other manuals or pages in this manual.

2.2 Symbols used on the data plate



Heat pump: type of refrigerant, maximum operating pressure, and power absorbed by the indoor unit.

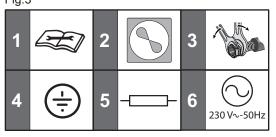
- 2 Compatibility with the SMART TC° connected thermostat
- Before installing and commissioning the appliance, carefully read the instruction manuals provided
- Dispose of used products in an appropriate recovery and recycling structure
- Read the technical manual
- 6 Appliance contains flammable refrigerant (A2L)
- See operating instructions
- 8 Domestic hot water tank: volume, maximum operating pressure and standby losses from the domestic hot water tank
- 9 Immersion heater: max. output and power supply

2.3 Symbols used on the appliance

Fig.2



Fig.3



MW-6070002-2

Caution: Danger of electric shock, live parts. Disconnect the mains power (1) prior to carrying out any work (2).

- Read the technical manual
- Heat pump
- Tighten with a second wrench
- Protective earthing
- Electric heating element
- 6 Alternating current

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13

2.4 Symbols used on the connection plate label

Fig.4



- Outlet to the solar circuit or mixed heating circuit B return
- 2 Inlet from the solar circuit or mixed heating circuit B flow
- 3 1/4" refrigerant connection liquid line

- 4 1/2" refrigerant connection gas line
- 5 Domestic hot water outlet
- 6 Domestic cold water inlet
- 7 Direct heating circuit A flow
- 8 Direct heating circuit A return

3 Technical specifications

3.1 Homologations

3.1.1 Directives

De Dietrich hereby declares that the STRATEO R32 radio-electrical type equipment is a product principally designed for domestic use and compliant with the following directives and standards. It has been manufactured and put into circulation in accordance with the requirements of the European Directives.

The full text of the EU declaration of conformity is supplied separately with your appliance.

 Low Voltage Directive 2014/35/EU Generic standard: EN 60335-1

Relevant standards: EN 60335-2-21, EN 60335-2-40

 Electromagnetic Compatibility Directive 2014/30/EU Generic standards: EN 61000-6-3, EN 61000-6-1 Relevant Standard: EN 55014

• Radio Equipment Directive 2014/53/EU

- RoHS Directive 2017/2012/EU
- Energy labelling directive 2017/1369/EU, No. 811/2013, No. 812/2013 2009/125/EC, No. 813/2013, No. 814/2013
- · MCS and HARP certifications.

In addition to the legal requirements and guidelines, the supplementary guidelines in this manual must also be followed.

Supplements or subsequent regulations and guidelines that are valid at the time of installation shall apply to all regulations and guidelines specified in this manual.

3.1.2 Factory test

Before leaving the factory, each indoor unit is tested on the following items:

- · Leak-tightness of the heating circuit
- Leak-tightness of the domestic hot water circuit
- · Leak-tightness of the refrigerant circuit
- · Electrical safety

3.1.3 Bluetooth® wireless technology

Fig.5 Logo



This product is equipped with Bluetooth wireless technology.

The Bluetooth® word mark and logos are registered trademarks owned by Bluetooth SIG, Inc. and any use of such marks by BDR Thermea Group is under license. Other trademarks and trade names are those of their respective owners.

AD-3001854-01

3.2 Technical data

3.2.1 Compatible heating devices

Tab.1

Outdoor unit	Associated/compatible indoor units	HP KEYMARK Registration Number
AWHPR 4 MR	MIC-1C V190 R32	007–DM0105
	MIC-2C V190 R32	
AWHPR 6 MR	MIC-1C V190 R32	007–DM0106
	MIC-2C V190 R32	
AWHPR 8 MR	MIC-1C V190 R32	007–DM0106
	MIC-2C V190 R32	

3.2.2 Heat pump

The specifications are valid for a new appliance with clean heat exchangers.

Maximum operating pressure: 0.3 MPa (3 bar)



Important

The performance data in the following tables are identical for MIC-1C V190 R32 and MIC-2C V190 R32.

These data only apply for the direct circuit configuration. When a mixed heating circuit is used, these data do not apply.



Important

The performance data given in the following tables only apply to a direct circuit configuration. When a solar and/or a mixed heating circuit is used, these data do not apply.

Tab.2 Indoor unit technical specifications

Specifications	MIC-1C V190 R32	MIC-2C V190 R32
Operating temperature range	+7 °C to +30 °C	+7 °C to +30 °C
Bluetooth® frequency band	2400 – 2483.5 MHz	2400 – 2483.5 MHz
Bluetooth® output	+5 dBm	+5 dBm
GSM/GPRS frequency band	880 MHz – 925 MHz 1710 MHz – 1785 MHz	880 MHz – 925 MHz 1710 MHz – 1785 MHz
GSM/GPRS power	31.2 dBm (E-GSM 900 MHz) 29.9 dBm (DCS 1800 MHz)	31.2 dBm (E-GSM 900 MHz) 29.9 dBm (DCS 1800 MHz)

Tab.3 Outdoor unit conditions of use

Limit operating temperatures	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Water (heating mode and domestic hot water)	+18 °C/+60 °C	+18 °C/+60 °C	+18 °C/+60 °C
Outdoor air (heating mode and domestic hot water)	-20 °C/+35 °C	-20 °C/+35 °C	-20 °C/+35 °C

Limit operating temperatures	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Water (cooling mode)	+7 °C / +25 °C	+7 °C / +25 °C	+7 °C / +25 °C
Outdoor air (cooling mode)	+10 °C/+46 °C	+10 °C/+46 °C	+10 °C/+46 °C

Tab.4 MIC-1C V190 R32 Heating mode: outdoor air temperature +7 °C, water temperature at the outlet +35 °C. Performances in accordance with EN 14511-2.

Measurement type	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Heat output	kW	4.60	6.40	7.60
Coefficient of performance (COP)	-	5.20	5.00	4.57
Absorbed electrical power	kWe	0.88	1.28	1.66
Nominal water flow rate (ΔT = 5 K)	m ³ /h	0.79	1.10	1.31

Tab.5 MIC-1C V190 R32 Heating mode: outdoor air temperature +2 °C, water temperature at the outlet +35 °C. Performances in accordance with EN 14511-2.

Measurement type	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Heat output	kW	3.71	3.74	7.15
Coefficient of performance (COP)	-	4.11	3.64	3.71
Absorbed electrical power	kWe	0.90	1.03	1.93

Tab.6 MIC-1C V190 R32 Cooling mode: outdoor air temperature +35 °C, water temperature at the outlet +18 °C. Performances in accordance with EN 14511-2.

Measurement type	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Cooling output	kW	6.00	7.00	7.10
Energy efficiency ratio (EER)	-	5.35	4.88	4.88
Absorbed electrical power	kWe	1.12	1.43	1.45

Tab.7 MIC-2C V190 R32 Heating mode: outdoor air temperature +7 °C, water temperature at the outlet +35 °C. Performances in accordance with EN 14511-2.

Measurement type	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Heat output	kW	4.60	6.40	7.60
Coefficient of performance (COP)	-	4.82	4.70	4.38
Absorbed electrical power	kWe	0.96	1.36	1.74
Nominal water flow rate (ΔT = 5 K)	m ³ /h	0.79	1.10	1.31

Tab.8 MIC-2C V190 R32 Heating mode: outdoor air temperature +2 °C, water temperature at the outlet +35 °C. Performances in accordance with EN 14511-2.

Measurement type	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Heat output	kW	3.71	3.74	7.15
Coefficient of performance (COP)	-	3.81	3.38	3.57
Absorbed electrical power	kWe	0.98	1.11	2.00

Tab.9 MIC-2C V190 R32 Cooling mode: outdoor air temperature +35 °C, water temperature at the outlet +18 °C. Performances in accordance with EN 14511-2.

Measurement type	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Cooling output	kW	6.00	7.00	7.10
Energy efficiency ratio (EER)	-	5.01	4.64	4.64
Absorbed electrical power	kWe	1.20	1.51	1.53

Tab.10 Common specifications

Measurement type	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Total dynamic head at nominal flow rate	kPa	65	55	30
Nominal air flow rate	m ³ /h	2070	2070	2184
Power voltage of the outdoor unit	V	230	230	230
Start-up amperage	Α	5	5	5
Maximal amperage	Α	13.9	13.9	13.9
Acoustic power - Inside ⁽¹⁾	dB(A)	32	34	36
Acoustic power - Outside	dB(A)	58	58	59
R32 refrigerant load	kg	1.2	1.2	1.2
R32 refrigerant load ⁽²⁾	tCO ₂ e	0.81	0.81	0.81
Refrigerant connection (Liquid - Gas)	inch	1/4 - 1/2	1/4 - 1/2	1/4 - 1/2
Maximum precharged length	m	10	10	10
Output of the backup electric heater	kW	3	3	3

⁽¹⁾ Noise radiated by the envelope - Test run in accordance with the NF EN 12102 standard, temperature conditions: air 7 °C, water 55 °C (inside and outside)

3.2.3 Heat pump weight

Tab.11 Indoor unit

Data	Unit	MIC-1C V190 R32	MIC-2C V190 R32
Weight empty	kg	160	172
Total weight with water	kg	389	404

Tab.12 Outdoor unit

Data	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Weight	kg	54	54	54

3.2.4 Domestic hot water tank

Tab.13 Technical specifications of the primary circuit (heating water)

Specification	Unit	Value
Maximum operating temperature with electrical backup	°C	75
Maximum operating temperature with solar circuit option	°C	110
Minimum operating temperature	°C	7
Maximum operating pressure	MPa (bar)	0.3 (3.0)
Domestic hot water tank exchanger capacity	Litres	11.3
Exchange surface	m²	1.9

Tab.14 Technical specifications of the secondary circuit (domestic water)

Specification	Unit	Value
Maximum operating temperature with electrical backup	°C	75
Maximum operating temperature with solar circuit option	°C	80
Minimum operating temperature	°C	10
Maximum operating pressure	MPa (bar)	1.0 (10.0)
Water capacity	Litres	190

⁽²⁾ The quantity of refrigerant in tonnes of CO₂ equivalent is calculated using the following formula: Quantity (in kg) of refrigerant x GWP/ 1000. The Global Warming Potential (GWP) of R32 is 675 following the IPCC fourth assessment report (677 following IPCC fifth assessment report).

	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Charging time	1 hour 35 minutes	1 hour 35 minutes	1 hour 25 minutes
Domestic hot water coefficient of performance (COP _{DHW}) - Cycle L	3.3	3.2	2.85
Domestic hot water coefficient of performance (COP _{DHW}) - Cycle M	3.0	2.84	2.5

3.2.5 Combination heaters with medium-temperature heat pump

Tab.16 Technical parameters for heat pump combination heaters (parameters declared for medium-temperature application: 55 °C)

Product name		Unit	AWHPR 4 MR MIC-1C V190 R32	AWHPR 6 MR MIC-1C V190 R32	AWHPR 8 MR MIC-1C V190 R32
Air-to-water heat pump	-	-	Yes	Yes	Yes
Water-to-water heat pump	-	-	No	No	No
Brine-to-water heat pump	-	-	No	No	No
Low-temperature heat pump	-	-	No	No	No
Equipped with a supplementary heater	-	-	Yes	Yes	Yes
Heat pump combination heater	-	-	Yes	Yes	Yes
Rated heat output under average conditions ⁽¹⁾	Prated	kW	5	6	7
Rated heat output under colder conditions	Prated	kW	4	5	5
Rated heat output under warmer conditions	Prated	kW	5	6	7
Declared capacity for heating for part load at an indoor temperature of 20 $^{\circ}$ C and outdoor temperature T_{j}					
<i>T_j</i> = -7 °C	Pdh	kW	4.5	5.5	6.2
<i>T_j</i> = +2 °C	Pdh	kW	2.7	3.4	3.8
T_j = +7 °C	Pdh	kW	1.7	2.1	2.5
<i>T_i</i> = +12 °C	Pdh	kW	2.1	2.5	2.5
T_i = bivalent temperature	Pdh	kW	4.5	5.5	6.2
T_i = operation limit temperature	Pdh	kW	4.3	5.3	4.9
Bivalent temperature	T _{biv}	°C	-7	-7	-7
Degradation coefficient ⁽²⁾	Cdh	-	1.0	1.0	1.0
Seasonal space heating energy efficiency under average conditions	η_s	%	134	132	125
Seasonal space heating energy efficiency under colder conditions	η_s	%	101	101	102
Seasonal space heating energy efficiency under warmer conditions	η_s	%	163	141	149
Declared coefficient of performance or primary energy ratio for part load at an indoor temperature of 20 $^{\circ}$ C and outdoor temperature T_{j}					
<i>T_j</i> = -7 °C	COPd	-	2.15	2.22	1.95
T_j = +2 °C	COPd	-	3.39	3.37	3.24
$T_j = +7 ^{\circ}\text{C}$	COPd	-	4.44	4.07	4.10
$T_j = +12 ^{\circ}\text{C}$	COPd	-	7.29	6.58	6.10
T_i = bivalent temperature	COPd	-	2.15	2.22	1.95
T_i = operation limit temperature	COPd	-	1.83	1.82	1.66
Operation limit temperature for air-to-water heat pumps	TOL	°C	-10	-10	-10
Heating water operating limit temperature	WTOL	°C	60	60	60

Product name		Unit	AWHPR 4 MR MIC-1C V190 R32	AWHPR 6 MR MIC-1C V190 R32	AWHPR 8 MR MIC-1C V190 R32
Electrical power consumption					
Off mode	P _{OFF}	kW	0.015	0.015	0.015
Thermostat-off mode	P _{TO}	kW	0.015	0.015	0.015
Stand-by	P_{SB}	kW	0.015	0.015	0.015
Crankcase heater mode	P _{CK}	kW	0.000	0.000	0.000
Supplementary heater					
Rated heat output	Psup	kW	0.7	0.7	2.1
Type of energy input	-	-	Electricity	Electricity	Electricity
Other specifications					
Capacity control	-	-	Variable	Variable	Variable
Sound power level, indoors - outdoors	LWA	dB	32 – 58	34 – 58	36 – 59
Annual energy consumption under average conditions	Q _{HE}	kWh	3009	3679	4504
Annual energy consumption under colder conditions	Q _{HE}	kWh	3801	4284	4215
Annual energy consumption under warmer conditions	Q _{HE}	kWh	1607	2222	2315
Rated air flow rate, outdoors for air-to-water heat pumps	-	m ³ /h	2070	2070	2184
Declared load profile	-	-	L	L	L
Daily electricity consumption	Q _{elec}	kWh	3.530	3.640	4.090
Annual electricity consumption	AEC	kWh	737	757	856
Water heating energy efficiency	η_{wh}	%	139.00	135.00	120.00
Daily fuel consumption	Q _{fuel}	kWh	0.000	0.000	0.000
Annual fuel consumption	AFC	GJ	0	0	0

⁽¹⁾ The rated heat output *Prated* is equal to the design load for heating *Pdesignh*, and the rated heat output of a supplementary heater *Psup* is equal to the supplementary capacity for heating *sup(Tj)*.

Tab.17 Technical parameters for heat pump combination heaters (parameters declared for medium-temperature application: $55 \,^{\circ}\text{C}$)

Product name		Unit	AWHPR 4 MR MIC-2C V190 R32	AWHPR 6 MR MIC-2C V190 R32	AWHPR 8 MR MIC-2C V190 R32
Air-to-water heat pump	-	-	Yes	Yes	Yes
Water-to-water heat pump	-	-	No	No	No
Brine-to-water heat pump	-	-	No	No	No
Low-temperature heat pump	-	-	No	No	No
Equipped with a supplementary heater	-	-	Yes	Yes	Yes
Heat pump combination heater	-	-	Yes	Yes	Yes
Rated heat output under average conditions ⁽¹⁾	Prated	kW	5	6	7
Rated heat output under colder conditions	Prated	kW	4	5	5
Rated heat output under warmer conditions	Prated	kW	5	6	7
Declared capacity for heating for part load at an indoor temperature of 20 °C and outdoor temperature T_j					
<i>T_j</i> = -7 °C	Pdh	kW	4.5	5.5	6.2
<i>T_j</i> = +2 °C	Pdh	kW	2.7	3.4	3.8
<i>T_j</i> = +7 °C	Pdh	kW	1.7	2.1	2.5
<i>T_j</i> = +12 °C	Pdh	kW	2.1	2.5	2.5
T_j = bivalent temperature	Pdh	kW	4.5	5.5	6.2
T_j = operation limit temperature	Pdh	kW	4.3	5.3	4.9
Bivalent temperature	T _{biv}	°C	-7	-7	-7
Degradation coefficient ⁽²⁾	Cdh	-	1.0	1.0	1.0

⁽²⁾ If Cdh is not determined by measurement, the default degradation coefficient is Cdh = 0.9.

Product name		Unit	AWHPR 4 MR MIC-2C V190 R32	AWHPR 6 MR MIC-2C V190 R32	AWHPR 8 MR MIC-2C V190 R32
Seasonal space heating energy efficiency under average conditions	η_s	%	120	121	116
Seasonal space heating energy efficiency under colder conditions	η_s	%	91	93	94
Seasonal space heating energy efficiency under warmer conditions	η_s	%	143	127	134
Declared coefficient of performance or primary energy ratio for part load at an indoor temperature of 20 $^{\circ}$ C and outdoor temperature \mathcal{T}_{j}					
<i>T_j</i> = -7 °C	COPd	-	2.08	2.15	1.90
<i>T_j</i> = +2 °C	COPd	-	3.10	3.14	3.04
<i>T_j</i> = +7 °C	COPd	-	3.73	3.55	3.65
<i>T_j</i> = +12 °C	COPd	-	5.78	5.50	5.17
T_j = bivalent temperature	COPd	-	2.08	2.15	1.90
T_j = operation limit temperature	COPd	-	1.77	1.77	1.62
Operation limit temperature for air-to-water heat pumps	TOL	°C	-10	-10	-10
Heating water operating limit temperature	WTOL	°C	60	60	60
Electrical power consumption					
Off mode	P _{OFF}	kW	0.015	0.015	0.015
Thermostat-off mode	P _{TO}	kW	0.015	0.015	0.015
Stand-by	P_{SB}	kW	0.015	0.015	0.015
Crankcase heater mode	P_{CK}	kW	0.000	0.000	0.000
Supplementary heater					
Rated heat output	Psup	kW	0.7	0.7	2.1
Type of energy input	-	-	Electricity	Electricity	Electricity
Other specifications					
Capacity control	-	-	Variable	Variable	Variable
Sound power level, indoors - outdoors	LWA	dB	32 – 58	34 – 58	36 – 59
Annual energy consumption under average conditions	Q _{HE}	kWh	3348	4004	4843
Annual energy consumption under colder conditions	Q _{HE}	kWh	3673	4625	4563
Annual energy consumption under warmer conditions	Q _{HE}	kWh	1825	2466	2566
Rated air flow rate, outdoors for air-to-water heat pumps	-	m ³ /h	2070	2070	2184
Declared load profile	-	-	L	L	L
Daily electricity consumption	Q _{elec}	kWh	3.530	3.640	4.090
Annual electricity consumption	AEC	kWh	737	757	856
Water heating energy efficiency	η_{wh}	%	139.00	135.00	120.00
Daily fuel consumption	Q _{fuel}	kWh	0.000	0.000	0.000
Annual fuel consumption	AFC	GJ	0	0	0

Psup is equal to the supplementary capacity for heating sup(Tj).

(2) If Cdh is not determined by measurement, the default degradation coefficient is Cdh = 0.9.

See

The back cover for contact details.

3.2.6 Sensor specifications

Outdoor temperature sensor specifications

Tab.18 AF60 outdoor temperature sensor

Temperature	°C	-20	-16	-12	-8	-4	0	4	8	12	16	20	24	30	35
Resistance	Ω	2392	2088	1811	1562	1342	1149	984	842	720	616	528	454	362	301

Heating flow sensor specifications

Tab.19 NTC 10K heating flow sensor

Temperature	°C	0	10	20	25	30	40	50	60	70	80	90
Resistance	Ω	32014	19691	12474	10000	8080	5372	3661	2535	1794	1290	941

Specifications of the condenser flow and return temperature sensors

Tab.20 PT1000 temperature sensor

Temperature	°C	-10	0	10	20	30	40	50	60	70	80	90	100
Resistance	Ω	961	1000	1039	1077	1117	1155	1194	1232	1271	1309	1347	1385

Specifications of the outdoor unit flow and return temperature sensors

Tab.21 NTC 5K temperature sensor

Temperature	°C	-10	0	10	20	30	40	50	60	70	80	90	100
Resistance	Ω	23890	15060	9778	6779	4449	3104	2209	1600	1178	880	666	510

3.2.7 Circulating pump

i T

Important

The benchmark for the most efficient circulating pumps is EEI \leq 0.20.

■ Main circulating pump

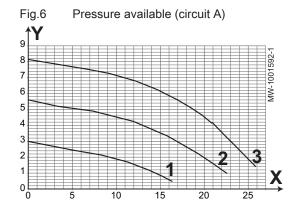
The main circulating pump in the indoor module is a variable speed pump. It adapts its speed to the distribution network.

21

- X Water flow rate (I/min)
- Y Pressure available (mCE)
- 1 Circulating pump at 60%
- 2 Circulating pump at 80%
- 3 Circulating pump at 100%

See a

Setting the flow rate of the direct circuit, page 68



Circulating pump for second circuit

The circulating pump for the second circuit is a 3-speed pump that must be set during commissioning to obtain the target flow rate in the second circuit.

Variable Delta P

- Water flow rate (I/min)
- Pressure available (mCE)
- Circulating pump speed set to I
- Circulating pump speed set to II
- Circulating pump speed set to III
- Pressure available (circuit B with Fig.7 radiators)

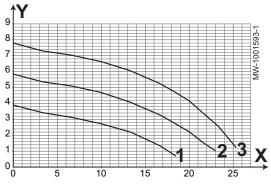
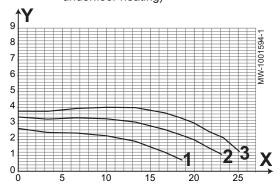


Fig.8 Pressure available (circuit B with underfloor heating)





Constant Delta P

- Water flow rate (I/min)
- Pressure available (mCE)
- Circulating pump speed set to I
- Circulating pump speed set to II
- 3 Circulating pump speed set to III

3.3 Dimensions and connections

3.3.1 Connection plate

Fig.9 573 ↑ 0-40 mm <u>ھ</u> ഞ 469 340 9 **+83**→ 70 535 45 06→ | ←06→ | ←06 334 301 90 505***** <u></u> <u></u> <u></u> 66 66 313 36 MW-1001613-2 48 48

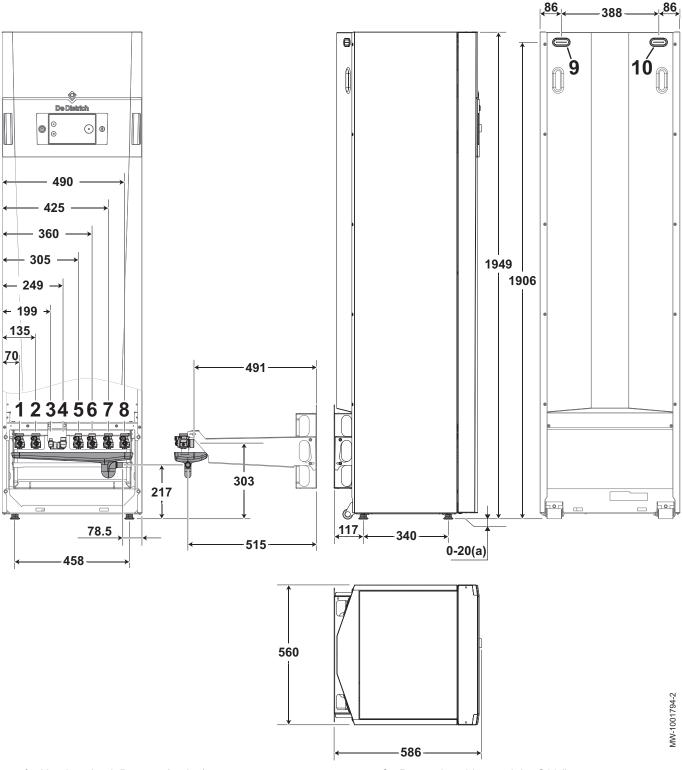
- 1 Wall bracket
- 2 Oscillating arm

7771973 - v07 - 28012022 MIC V190 R32

Drilling dimensions

3.3.2 Indoor unit

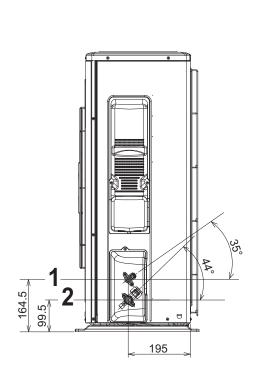
Fig.10

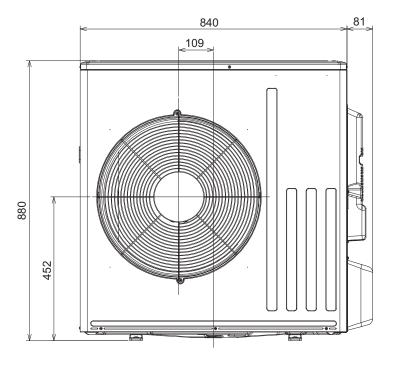


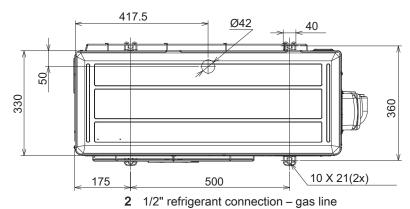
- 1 Heating circuit B return (option) or Outlet to the solar circuit (option)
- 2 Heating circuit B flow (option) or Inlet from the solar circuit (option)
- Refrigerant connection 1/4" liquid line Refrigerant connection 1/2" gas line 3
- Domestic hot water outlet G3/4

- 6 Domestic cold water inlet G3/4"
- Direct heating circuit A flow 7
- 8 Direct heating circuit A return
- 9 0-40 V sensor cable routing
- 10 230 V circuit cable routing
- (a) Adjustable feet

Fig.11





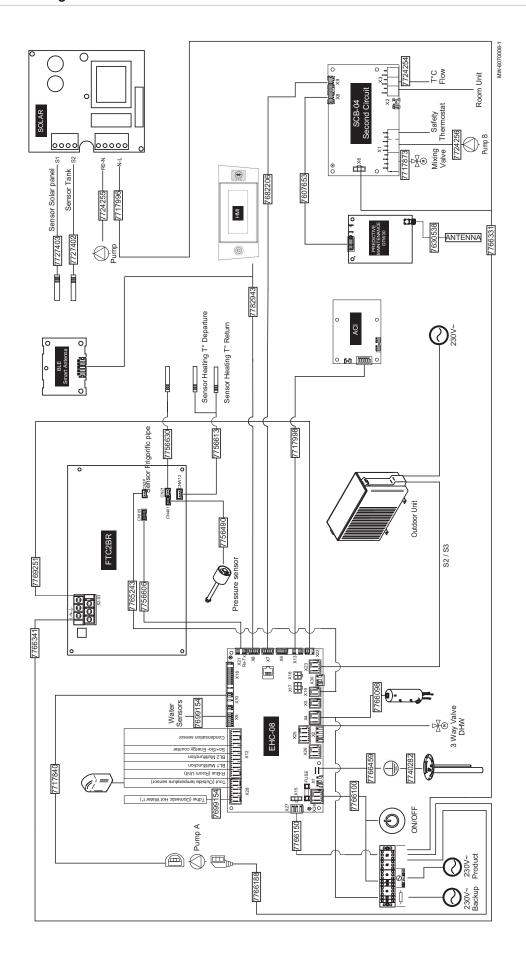


MW-1001805-1

1 1/4" refrigerant connection – liquid line

3.4 Electrical diagram

Fig.12



Tab.22 Description of the PCBs

ACI-BDR	PCB for the titanium anode
BLE Smart Antenna	PCB for Bluetooth® communication - optional
EHC-08	Central unit PCB for the heat pump control system
FTC2BR	PCB interface for the outdoor unit
GTW-30	PCB for predictive maintenance - optional
SCB-04	PCB for controlling a second heating circuit PCB for controlling a second heating circuit - optional
SOLAR	PCB for controlling a solar circuit - option

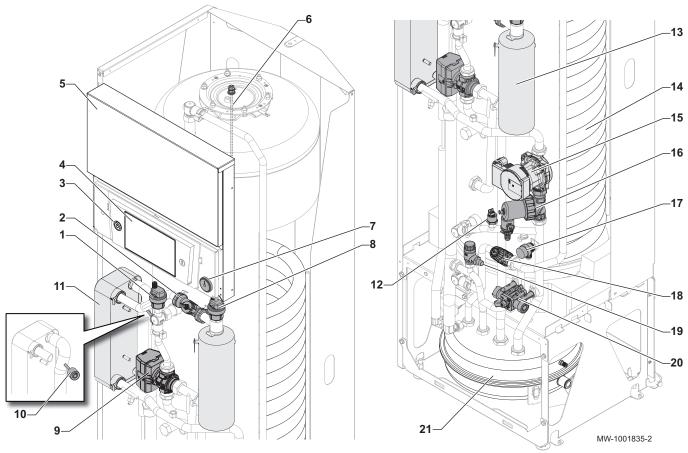
Tab.23 Electrical diagram legend

Tab.20 Electrical diagram legena	
230V~ Backup	230 V electrical backup power supply
230V~ Product	230 V indoor unit power supply
3 Way Valve DHW	Heating/domestic hot water reversing valve
ANTENNA	Antenna
BL1 Multifunction	BL1 multifunction input
BL2 Multifunction	BL2 multifunction input
Condensation sensor	Condensation sensor
FUSE	Fuse
Mixing Valve	Heating circuit mixer valve
ON/OFF	On/off
Outdoor unit	Outdoor unit
Pressure sensor	Pressure sensor
PUMP A / PUMP B	Circulating pump for main circuit / circulating pump for second circuit
R-Bus (Room unit)	SMART TC° connected room thermostat, on/off thermostat or OpenTherm thermostat
Safety thermostat	Safety thermostat
Second circuit	Second circuit
Sensor Frigorific pipe	Refrigerant temperature sensor in the plate heat exchanger
Sensor Heating T° Departure	Water temperature sensor on the plate heat exchanger outlet
Sensor Heating T° Return	Water temperature sensor on the plate heat exchanger inlet
Sensor Solar panel	Solar collector temperature sensor
Sensor Tank	Domestic hot water tank temperature sensor
So+/So- Energy counter	Electrical energy meter
S2/S3	Bus for communicating with the outdoor unit
Tdhw (Domestic Hot Water t°)	Domestic hot water temperature sensor
T°C FLOW	Flow temperature sensor
Tout (Outside temperature sensor)	Outdoor temperature sensor
Water Sensors	Temperature sensors, pressure sensor and flow meter

4 Description of the product

4.1 Main components

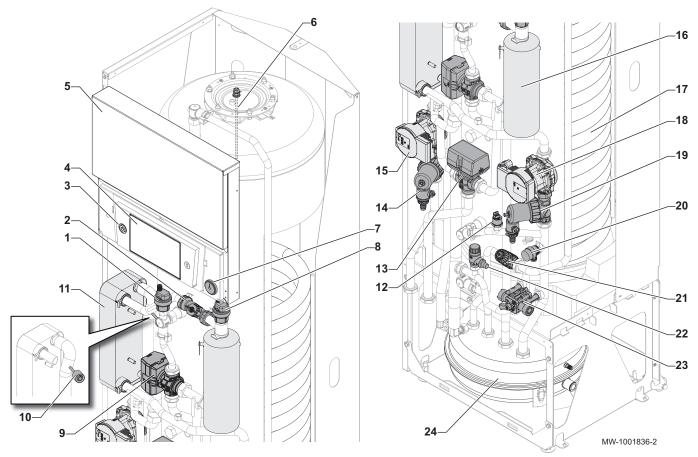
Fig.13 MIC-1C V190 R32



- 1 Air vent
- 2 Flow meter
- 3 ON/OFF button
- 4 User interface
- 5 Electric panel
- 6 Titanium anode
- 7 Mechanical pressure gauge
- 8 Air vent
- 9 Three-way valve with reversal motor for heating/ domestic hot water
- 10 Refrigerant circuit pressure sensor
- 11 Plate heat exchanger (condenser)

- 12 Electronic pressure gauge
- 13 Electrical backup (3 kW)
- 14 Heat exchanger for the production of domestic hot water in the tank (coil)
- 15 Main circulating pump
- 16 Magnetic filter
- 17 Heating circuit safety valve (3 bar)
- 18 Thermostatic mixing valve
- 19 Domestic water circuit safety valve (7 bar)
- 20 Disconnector
- 21 Expansion vessel (12 l)

Fig.14 MIC-2C V190 R32

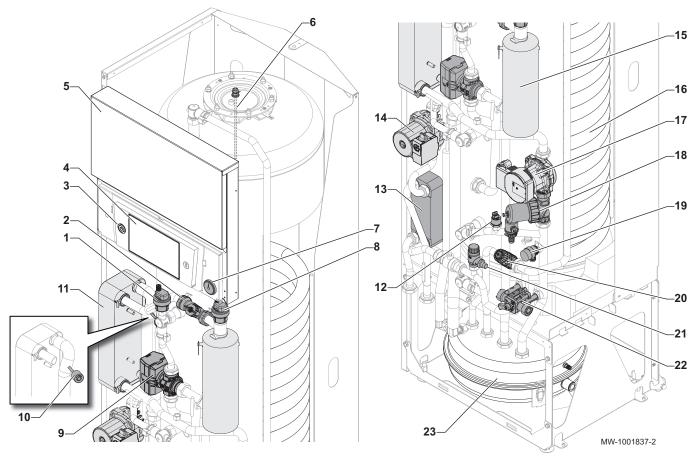


- 1 Air vent
- 2 Flow meter
- 3 ON/OFF button
- 4 User interface
- 5 Electric panel
- 6 Titanium anode
- 7 Mechanical pressure gauge
- 8 Air vent
- **9** Three-way valve with reversal motor for heating/domestic hot water
- 10 Refrigerant circuit pressure sensor
- 11 Plate heat exchanger (condenser)
- 12 Electronic pressure gauge

- 13 Motorised mixing valve
- 14 Magnetic filter
- 15 Circulating pump on the second heating circuit
- 16 Electrical backup (3 kW)
- 17 Heat exchanger for the production of domestic hot water in the tank (coil)

- 18 Main circulating pump
- 19 Magnetic filter
- 20 Heating circuit safety valve
- 21 Thermostatic mixing valve
- 22 Domestic water circuit safety valve (7 bar)
- 23 Disconnector
- 24 Expansion vessel (12 I)

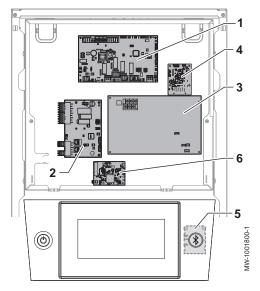
Fig.15 MIC-1C V190 R32 with solar circuit option



- 1 Air vent
- 2 Flow meter
- 3 ON/OFF button
- 4 User interface
- 5 Electric panel
- 6 Titanium anode
- 7 Mechanical pressure gauge
- 8 Air vent
- 9 Three-way valve with reversal motor for heating/ domestic hot water
- 10 Refrigerant circuit pressure sensor
- 11 Plate heat exchanger (condenser)
- 12 Electronic pressure gauge

- 13 Plate heat exchanger (solar circuit)
- 14 Solar circuit circulating pump
- 15 Electrical backup (3 kW)
- 16 Heat exchanger for the production of domestic hot water in the tank (coil)
- 17 Main circulating pump
- 18 Magnetic filter
- 19 Heating circuit safety valve
- 20 Thermostatic mixing valve
- 21 Domestic water circuit safety valve (7 bar)
- 22 Disconnector
- 23 Expansion vessel (12 I)

Fig.16 Position of the PCBs



- 1 EHC-08 central unit PCB: control system for the heat pump and the first heating circuit (direct zone)
- 2 Control system PCB (option): management of a second heating circuit SCB-04 or a solar card for management of a solar circuit
- FTC2BR PCB: interface with the outdoor unit
- ACI BDR PCB: management of the TAS anode (impressed electrical current titanium anode)
- BLE Smart Antenna PCB: management of Bluetooth®
- GTW-30 PCB: management of preventive maintenance (option)

4.2 Description of the user interface

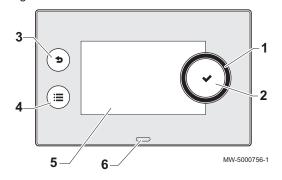


See also

Operation, page 108

4.2.1 Description of the user interface

Fig.17



- Rotary knob to select a menu or setting
- Validation button <
- Back button **5** to return to the previous level or menu
- Main menu button
- Display screen
- LED for status indication:
 - continuous green = normal operation
 - flashing green = warning
 - red fixed = blockage
 - flashing red = lockout

4.2.2 Description of the home screen

The home screen is displayed automatically after the appliance is started up.

The screen automatically goes into standby if no button is pressed for five

Press one of the buttons on the user interface to exit the standby screen and display the home screen.

1 Access icons for menus and parameters

The selected icon is highlighted.

- Information on the selected icon
- x error notification: only visible if an error occurs
- Bluetooth® on indicator
- Navigation level:
 - 4 : User level
 - : Installer level.

This level is reserved for installers and is protected by an access

code. When this level is active, the

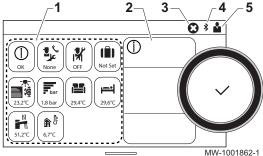


icon becomes



31

Fig.18



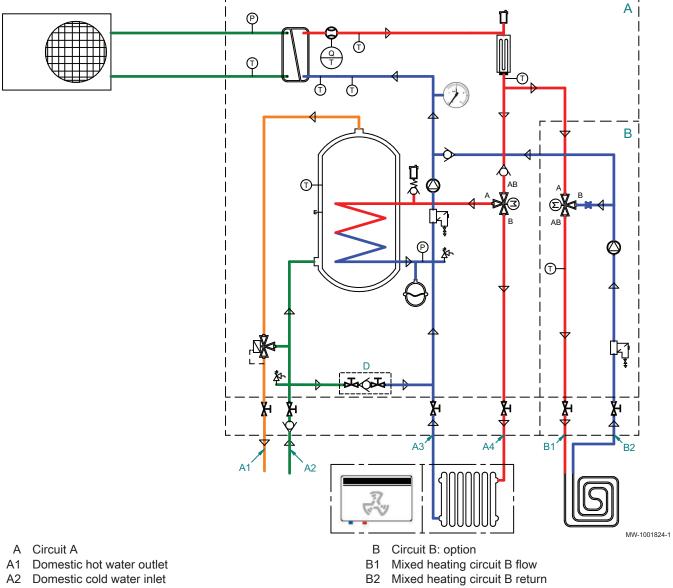
Tab.24 Icons on the home screen and information

Icon	Information	Description of the icon				
OK OK	Error status	Information on operation of the appliance				
None	Maintenance status	Maintenance message				
off	Installer access	Installer Level				
Not Set	Holiday programme	Holiday mode in all circuits simultaneously				
23.5	Air source heat pump	Heat pump flow temperature display				
Fbar	Water pressure	Current water pressure display				
21.7 , 23.5 , 24.5 , 19.8 , 23.5 , 23.5 , 23.5 , 23.5 , 23.5	CIRCA/CIRCB	Symbol representing the circuit used Circuit temperature display				
51,2°C	DHW tank	Temperature display for the domestic hot water				
a ()	Outdoor temperature	Outdoor temperature display				

4.3 Schematic diagram

Fig.19 Indoor unit with one heating circuit 1 1 A4 MW-1001825-1 A Circuit A А3 Direct heating circuit A return Domestic hot water outlet Direct heating circuit A flow Domestic cold water inlet Disconnector

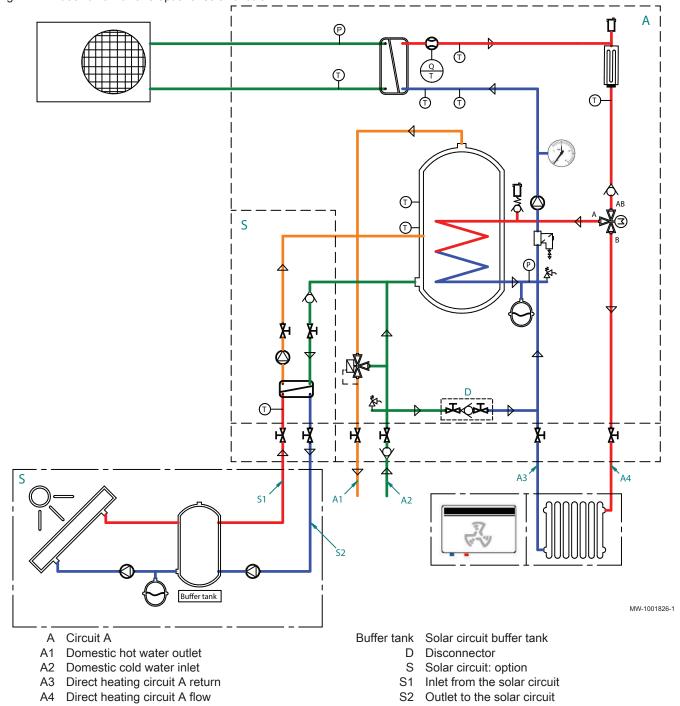
Fig.20 Indoor unit with optional second heating circuit



- A3 Direct heating circuit A return
- A4 Direct heating circuit A flow

D Disconnector

Fig.21 Indoor unit with one optional solar circuit



5 Installation

5.1 Installation regulations



Warning

The components used for the connection to the cold water supply must comply with the prevailing standards and regulations in the country concerned.

35

Pursuant to European Regulation 517/2014, the equipment must be installed by a certified operator whenever the refrigerant load is in excess of 5 tonnes of CO_2 equivalent or when a refrigerant connection is necessary (the case with split systems, even when fitted with a quick coupling device).

Caution

Installation of the heat pump must be done by a qualified professional in accordance with prevailing local and national regulations.

5.2 Standard delivery

Tab.25

Package	Contents
Outdoor unit	An outdoor unit A manual
Indoor unit	 An indoor unit A bag containing the product documentation: an installation, user and service manual, a quick user guide, a list of important points to ensure successful installation, a sticker to indicate the total refrigerant charge, fluorinated greenhouse gases stickers in several languages, terms of warranty. European Certificate of Conformity. An accessories bag containing: one outdoor temperature sensor a key for maintenance operations on the magnetic filter, a 1/4" nut for the refrigerant connections a second Bluetooth® label an energy label, one bag of screws, gaskets, cable ties.
Connection plate	 A connection plate A condensate collector box with hose A mounting jig with instructions One screw bag

5.3 Accessories and options

Various accessories and options are available, depending on the configuration of the installation.

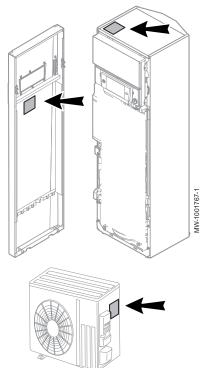
The STRATEO R32 heat pump is compatible with almost all room thermostats on the market (on/off, OpenTherm). The optimal performance of the STRATEO R32 heat pump is achieved by using the De Dietrich SMART TC° room thermostat.

Tab.26

Description	Package number
Condensate pump kit	EH860
2nd circuit power circuit board kit	EH916
2nd circuit hydraulic kit	EH917
Solar circuit hydraulic kit	EH919
Direct underfloor heating connection kit	HA255
L2300 mm refrigerant hose kit	HK267

5.4 Data plates

Fig.22



The data plates must be accessible at all times.



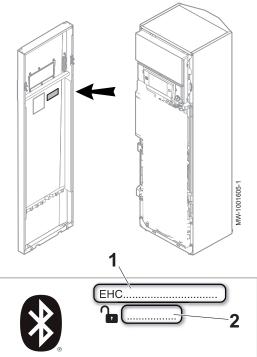
Important

- Never remove or cover the data plates and labels affixed to the heat pump.
- The data plates and labels must be legible throughout the entire lifetime of the heat pump. Immediately replace damaged or illegible instructions and warning labels.

The data plates identify the product and provide important information: product type, date of manufacture (year - week), serial number, electrical power supply, operating pressure, electrical output, IP rating, refrigerant type.

5.5 Bluetooth® label



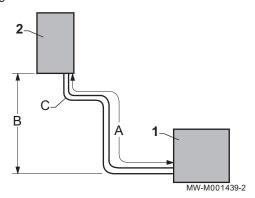


Use the information provided on the **Bluetooth**® label to establish a **Bluetooth**® connection between the smartphone and the heat pump when commissioning.

- 1 Appliance name
- 2 Pairing code

5.6 Respecting the distance between the indoor unit and the outdoor unit

Fig.24



To ensure that the heat pump functions correctly, respect the connection requirements between the indoor unit (2) and the outdoor unit (1).

- A Minimum and maximum lengths
- B Maximum height difference
- C Maximum number of elbows

	A (m)	B (m)	С	
AWHPR 4 MR	5 to 30 ⁽¹⁾	30	10	
AWHPR 6 MR	5 to 30 ⁽¹⁾	30	10	
AWHPR 8 MR	5 to 30 ⁽¹⁾	30	10	
(1) Important: beyond 10 metres, refrigerant should be added to the circuit.				

If the length allowed for the refrigerant connections is less than 5 metres, disruptions can occur:

- · Functional disruptions caused by a fluid overload,
- · Noise pollution caused by the circulation of the refrigerant.

Make one or two horizontal loops with the refrigerant connections to achieve 5 metres and reduce disruption.



See also

Preparing the refrigerant connections, page 51

5.7 Positioning the indoor unit

5.7.1 Choosing the location of the indoor unit



Caution

The heat pump's indoor unit must be installed in a frost-free location.

- 1. Decide on the ideal location, bearing in mind the space the indoor unit requires, as well as any legal requirements.
- Install the indoor unit on a solid, stable structure capable of bearing the weight of the indoor unit when full of water and equipped with its various accessories.



Caution

The indoor unit must be installed at a minimum distance of 1 m from any source of flame or heat source above 80°C (open boiler, kitchen stove, etc.)

3. Install the indoor unit as close as possible to the draw-off points in order to minimise energy losses through the pipes.

5.7.2 Installation room ventilation and surface area

 Respect the regulations in force regarding natural ventilation of the room.



Caution

The following rules must be observed when using R32 refrigerant.

 Respect the minimum surface area of the installation site according to the length of the refrigerant pipes used. This surface area corresponds to the unoccupied ground surface area of the room. See table below:

Tab.27

Length of refrigerant pipe	m	≤ 10	11 - 19	≥ 20
Minimum floor area = S	m ²	5	6	7

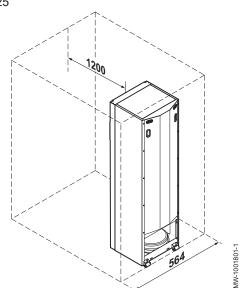
Tab.28

Description Regulation If the ground surface area of the installation site is not sufficient, 2 ventilation openings must be added to an inside wall in this installation site, until the minimum ground surface area given in the table above has been met. S₁+S₂+S₃+... ≥ S(m²) Respect the positions and dimensions for these openings as shown in the illustration opposite. Caution The ventilation openings must be permanent and unobstructed. If ventilation grilles are used on natural ventilation openings, the air passage section of the grille must meet the requirements in terms of opening surface areas given in the previous step. MW-1001947-2

See also
Installation in a cupboard, page 40

5.7.3 Allowing sufficient space for the indoor module

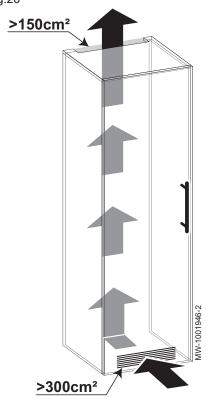
Fig.25



Allow sufficient space around the heat pump indoor module to ensure adequate access and facilitate maintenance.

5.7.4 Installation in a cupboard

Fig.26



The indoor unit can be installed in a cupboard.

- 1. Observe the overall dimensions (including hinges) of 564 x 586 mm.
- 2. Observe the aeration vent dimensions indicated opposite.

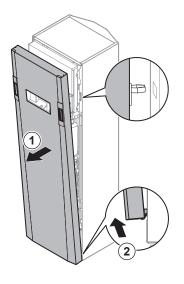
See also

Installation room ventilation and surface area, page 38

5.7.5 Removing the appliance's front panel

During installation and for easier handling of the appliance, remove the front panel from the indoor unit.

Fig.27



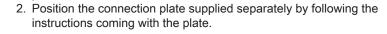
MW-3000661-01

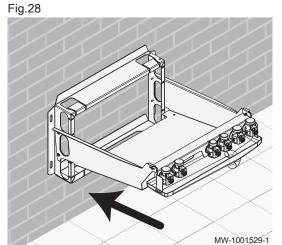
- 1. Pull the handles to unclip the top of the front panel.
- 2. Detach and remove the front panel.



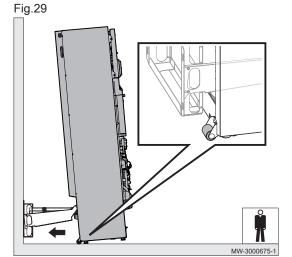
5.7.6 Positioning the indoor unit

1. Connect the heating and domestic hot water pipes to the connection plate.





3. Use the two castor wheels attached to the lower section to fit the indoor unit.



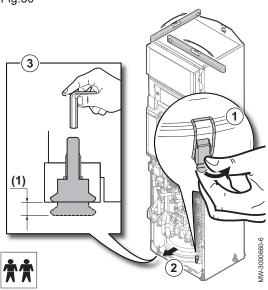
See also

Connecting the indoor unit to the connection plate, page 44

5.7.7 Levelling the indoor unit

Level the indoor unit using the four adjustable feet.

Fig.30

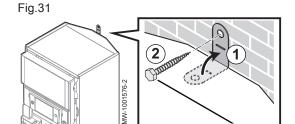


- (1) Adjustable feet with minimum required space of 10 mm (adjustment range: 0 to 20 mm)
- 1. Open the hook on the expansion vessel to access the feet at the rear of the appliance.
- 2. Remove the expansion vessel.
- 3. Unscrew the feet using an Allen key.
- 4. Use a spirit level to check that the appliance is completely level.
- 5. Refit the expansion vessel in its housing and close the hook to immobilise the vessel.

5.7.8 Attaching the indoor module to the wall

To prevent the indoor module from tipping over, we recommend attaching it to the wall using the attachment provided on the top of the appliance.

- 1. Detach the precut attachment in the top panel.
- 2. Secure the attachment against the wall using the screw and plug provided in the accessories bag.



5.8 Hydraulic connections

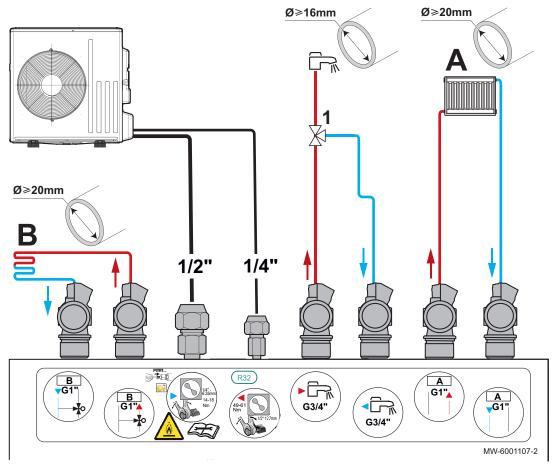
5.8.1 Connections

Important

Connect the options before the indoor unit is put into its final position.

i Important
The two circuits must guarantee the minimum flow rate independently.

Fig.32



- Direct heating circuit
 Second heating circuit with mixing valve

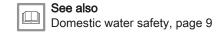
1 Thermostatic mixing valve

Tab.29

Circuit		Connections to be made
A Direct heating ⁽¹⁾	Radiators	 Install an automatic air vent at the highest point on the heating circuit. If the installation has radiators equipped with thermostatic valves, fit a differential valve to ensure the flow.
	Underfloor heating	 Install an automatic air vent at the highest point on the heating circuit. Connect the safety thermostat (option HA255) to the circulating pump. If the underfloor heating also includes a cooling function, connect: either a condensation detection sensor (option HK27). or a 0-10 V condensation detector (option HZ64).
B Second mixing zone ⁽¹⁾	Radiators	 Install an automatic air vent at the highest point on the heating circuit. If the installation has radiators equipped with thermostatic valves, fit a pressure actuated bypass valve to guarantee the flow rate. Install two isolation valves. Install the EH916 second circuit control system PCB kit. Install the EH917 second circuit with mixing valve kit.
	Underfloor heating	 Install an automatic air vent at the highest point on the heating circuit. Install two isolation valves. Connect a safety thermostat to the SCB-04 PCB. Install the EH916 second circuit control system PCB kit. Install the EH917 second circuit with mixing valve kit. If the underfloor heating also includes a cooling function, connect: either a condensation detection sensor (option HK27). or a 0-10 V condensation detector (option HZ64).

Connections to be made
Respect the distance between the indoor unit and the outdoor unit. Comply with current legislation and standards.
Important It is not necessary to add a safety unit: the connection plate is equipped with a non-return valve and a drainage component and the heat pump is equipped with a safety pressure relief valve and a thermostatic mixing valve.

circuit that requires the lowest temperature to circuit B.



5.8.2 Special precautions for the connection of the heating circuit

- When making the connection, it is imperative that the standards and corresponding local directives be respected.
- If components made from composite materials are used (polyethylene connection pipes or flexible hose), we recommend components with an anti-oxygen barrier.
- Install an automatic air vent at the highest point on the heating circuit.

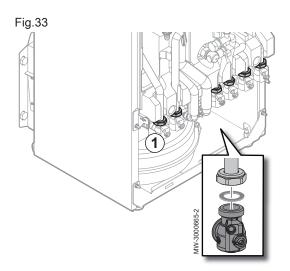
5.8.3 Special precautions for the connection of the domestic hot water circuit

Tab.30

Domestic cold water connection	i Important Connect to the cold water supply according to the hydraulic installation diagram. Important The components used for the connection to the cold water supply must comply with the prevailing standards and regulations in the country concerned.			
Temperature limit at the draw- off point	The maximum domestic hot water temperature at the draw-off point is subject to special regulations in the various countries in which the appliance is sold in order to protect the user. These special regulations must be observed when installing the appliance.			
Water operating pressure	• The tanks on our domestic hot water heaters can run at a maximum operating pressure of 1.0 MPa (10 bar). The recommended operating pressure is under 0.7 MPa (7 bar).			
Safety unit	Install a water drain in the boiler room and a funnel-siphon for the safety unit.			
Isolation valves	 Hydraulically isolate the primary and domestic circuits with isolation valves to facilitate maintenance on the domestic hot water tank. The valves make it possible to carry out maintenance on the domestic hot water tank and its components without draining the entire installation. These valves are also used to isolate the domestic hot water tank when conducting a pressurised check on the leak-tightness of the installation if the test pressure is greater than the admissible operating pressure for the domestic hot water tank. 			

5.8.4 Connecting the indoor unit to the connection plate

The water connections are made on the connection plate.



 Tighten the various connectors between the indoor unit and the connection plate.

See also

Positioning the indoor unit, page 41

5.8.5 Volume of the expansion vessel

Check that the volume of the expansion vessel is appropriate for the volume of water in the heating circuit.

Use the maximum temperature of the circuit in heating mode or, failing that, a minimum temperature of 55 $^{\circ}$ C.

If the volume of the integrated expansion vessel (12 litres) is not sufficient, add an external expansion vessel on the heating circuit.

Tab.31 Underfloor heating type installation: maximum temperature of 40 °C

Static height (m)	Expansion vessel Volume of the expansion vessel depending on the vol						volume of the installation (I)		
	inflation pressure (bar)	75	100	125	150	175	200	225	250
5	1	7	7	8	8	8	9	9	9
10	1.3	7	8	8	9	9	10	10	11
15	1.8	10	10	11	11	12	13	13	14

Tab.32 Radiator type installation: maximum temperature of 70 °C

Static height (m)	Expansion vessel								
	inflation pressure (bar)	75	100	125	150	175	200	225	250
5	1	8	9	10	11	12	13	14	15
10	1.3	9	11	12	13	14	15	16	17
15	1.8	12	13	15	16	18	19	21	22

5.8.6 Fitting the condensate collector box

The condensate collector box and the discharge hose are located in the package containing the connection plate.

- 1. Connect the siphon to the condensate discharge hose provided.
- 2. Flush the box with clean water to clear any impurities from the siphon.

Fig.34

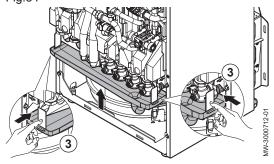
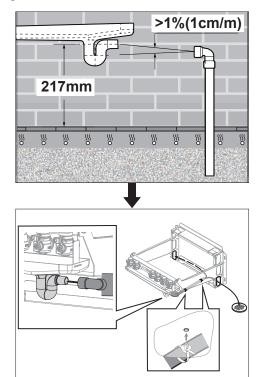


Fig.35



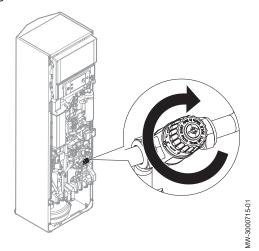
- 3. Insert the mounting lugs in the lug recesses on the box to attach the box to the connection plate.
- 4. Fill the siphon.

5. Observe the minimum dimension for condensate outflow. If the condensate collector hose does not follow a continual downward gradient, use a lift pump.

5.8.7 Setting the thermostatic mixing valve

MW-3000737-01

Fig.36



A thermostatic mixing valve is integrated into the domestic hot water flow pipe to limit the risk of being scalded. It can be adjusted to between 1 and 6

The thermostatic mixing valve is set in the factory to the MAX position (6) which corresponds to a temperature of 60 °C. Keep this setting.

5.8.8 Checking the heating circuit

- 1. Check the volume of the expansion vessel(s) is sufficient for the volume of water in the heating installation.
- 2. Check the inflation pressure of the expansion vessel(s).

- Check that the heating circuit contains adequate water. If necessary, top up with more water.
- 4. Check that the water connections are properly sealed.
- 5. Check that the heating circuit has been correctly purged.
- 6. Check that the filters are not clogged. Clean them if necessary.
- 7. Check the level of fouling of the condensate collector box.
- 8. Check that the water flows correctly through the siphon.
- 9. Check that the valves and thermostatic radiator valves are open.
- 10. Check that all settings and safety devices are working correctly.

5.9 Flushing the installation

5.9.1 Flushing new installations and installations less than 6 months old

Before filling the heating installation, it is essential to remove any debris (copper, caulking, soldering flux) from the installation.

- 1. Clean the installation with a powerful universal cleaner.
- 2. Flush the installation with at least 3 times the volume of water contained in the central heating system (until the water runs clear and shows no impurities).

5.9.2 Flushing an existing installation

Before filling the heating installation, it is essential to remove any sludge deposits which have accumulated in the heating circuit over the years.

- 1. Remove any sludge from the installation.
- Flush the installation with at least 3 times the volume of water contained in the central heating system (until the water runs clear and shows no impurities).

5.10 Filling the system

5.10.1 Filling the heating circuit(s)

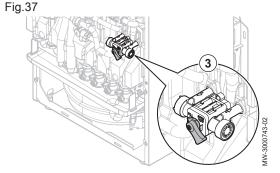
The heating installation can be filled once it has been cleaned and flushed.



Important

Do not use glycol. The use of glycol in the heating circuit invalidates the warranty.

- 1. Open the valves for the heating circuits on the connection plate.
- 2. Open the air vents.
- 3. Open the disconnector valve (to the FILL position) to start filling.
- 4. Monitor the pressure on the mechanical pressure gauge.



| Important

The mechanical pressure gauge is located to the right of the user interface and is only used when filling the indoor unit with water. After the heat pump is started on, the pressure is shown on the display.

- 5. When the pressure is between 1.5 and 2 bar, close the disconnector valve to stop filling.
- 6. Check for any water leaks.
- 7. Completely vent the indoor unit and the installation for optimum running.

■ Treatment of the heating water

In many cases, the heat pump and the heating system can be filled with mains water, without treating the water.

47

Caution

Do not add any chemical products to the heating water without first consulting a water treatment specialist. For example: antifreeze, water softeners, products to increase or reduce the pH value, chemical additives and/or inhibitors. These may cause faults in the heat pump and damage the heat exchanger.

The water in the installation must comply with following characteristics:

Tab.33 Heating water specifications

Specifications	Unit	Total system output
Specifications .	Offic	≤ 70 kW
Potential of hydrogen (pH)	-	7.5 - 9
Conductivity at 25°C	μS/cm	10 to 500
Chlorides	mg/litre	≤ 50
Other components	mg/litre	< 1
	°f	7 - 15
Total water hardness	°dH	4 - 8.5
	mmol/l	0.7 - 1.5

If water treatment proves necessary, De Dietrich recommends the following manufacturers:

- Cillit™
- CLimalife®
- Fernox
- Permo
- Sentinel®

5.10.2 Fill the domestic hot water circuit

- Flush the domestic water circuit with at least 20 times its volume of water
- 2. Turn on a hot water tap.
- 3. Open the valves on the connection plate.
- 4. Fill the domestic hot water tank via the cold water inlet pipe, leaving a hot water tap open.
- 5. Turn off the hot water tap when the water flow is regular, and there is no noise in the pipes.
- 6. Check for any water leaks.
- Degas all of the domestic hot water pipes by repeating steps 2 to 4 for each hot water tap in the system.



Important

Carefully degas the domestic hot water tank and the distribution network in order to eliminate noises and hammering caused by trapped air moving in the pipes during draw-off.

8. Check the safety devices (particularly the safety valve or safety unit), referring to the instructions provided with those components.

Domestic water quality

In regions where the water is very hard (Th > 20 °fH (11 °dH)), we recommend fitting a softener.

The water hardness must always be between 12 °fH (7 °dH) and 20 °fH (11 °dH) to be capable of providing effective protection against corrosion.

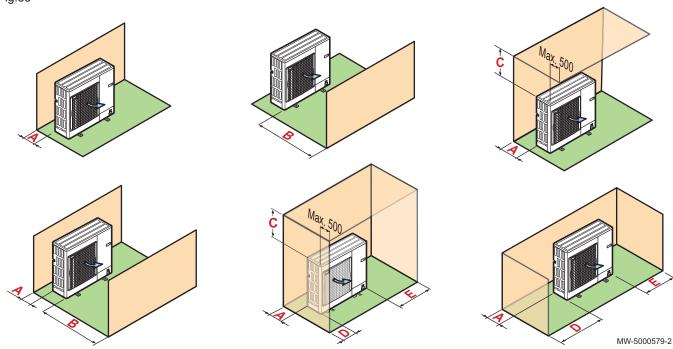
The softener does not bring about a derogation from our warranty provided that it is approved and set in accordance with the codes of practice and the recommendations given in the instructions for the softener, and is regularly inspected and maintained.

5.11 Putting the outdoor unit in place

5.11.1 Allowing sufficient space for the outdoor unit

Minimum distances from the wall are necessary in order to guarantee optimum performance.

Fig.38

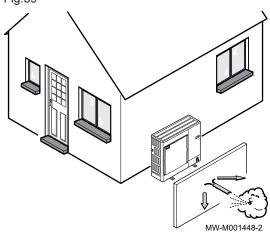


Tab.34

Outdoor unit	Unit	Α	В	С	D	E
AWHPR 4 MR	mm	100	500	500	100	350
AWHPR 6 MR	mm	100	500	500	100	350
AWHPR 8 MR	mm	100	500	500	100	350

5.11.2 Selecting the location of the outdoor unit

Fig.39



To ensure the outdoor unit operates correctly, its location must meet certain conditions.

- 1. Decide on the ideal location for the outdoor unit, bearing in mind the space it requires and any legal directives.
- 2. Observe the IP24 protection rating of the outdoor unit during installation.
- 3. Avoid the following locations as the outdoor unit is a source of noise:
 - Prevailing winds,
 - Close to sleep zones,
 - · Close to a terrace,
 - Opposite a wall with windows.
- 4. Nothing must obstruct the free circulation of air around the outdoor unit (intake and outlet).

- 5. Ensure the support meets the following specifications:
 - Flat surface that can support the weight of the outdoor unit and its accessories (concrete base, concrete blocks or sill).
 - No rigid connection to the building served to avoid the transmission of vibration.
 - Minimum above ground elevation of 200 mm to keep it above water, ice and snow.
 - · Base with a metal frame to allow condensates to be discharged correctly.



Important

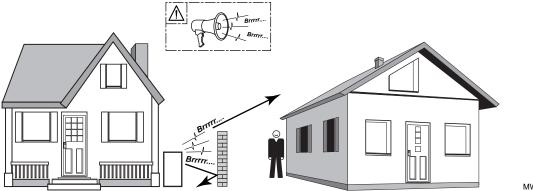
- The width of the base must not exceed the width of the outdoor
- The condensate discharge must be regularly cleaned in order to prevent any blockages.

5.11.3 Choosing the location of a noise abatement screen

When the outdoor unit is too close to neighbours, a noise abatement screen can be fitted to reduce noise pollution.

Install this type of equipment in compliance with prevailing legislation and standards.

Fig.40

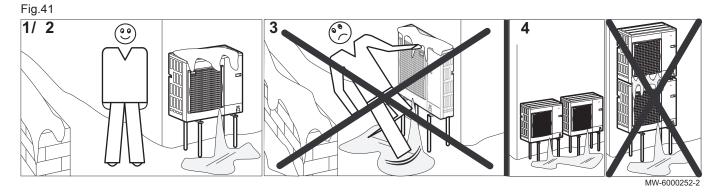


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- 1. Locate the noise abatement screen as close as possible to the source of noise whilst allowing for the free circulation of air in the exchanger on the outdoor unit and maintenance work.
- 2. Respect the minimum positioning distances of the outdoor unit from the noise abatement screen.

5.11.4 Selecting the location of the outdoor unit in cold and snowy regions

Wind and snow can significantly reduce the performance of the outdoor unit. The location of the outdoor unit must meet the following conditions.



1. Install the outdoor unit sufficiently high off the ground to allow condensates to be discharged correctly.

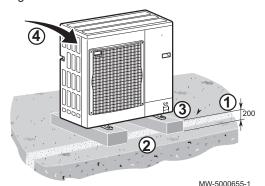
2. Ensure the base meets the following specifications:

Specifications	Reason
Maximum width equal to the width of the outdoor unit.	
Height at least 200 mm greater then the average depth of the covering of snow.	This helps to protect the exchanger from snow and prevent the formation of ice during the defrosting operation.
Location as far as possible from the thoroughfare.	The condensates discharge may freeze, causing a potential hazard (sheet of black ice).

- 3. If the outdoor temperatures drop below zero, take the necessary precautions to prevent the risk of freezing in the evacuation pipes.
- 4. Place the outdoor units beside each other and not on top of each other to prevent the condensates from the lower unit to freeze.

5.11.5 Installing the outdoor unit on the ground

Fig.42

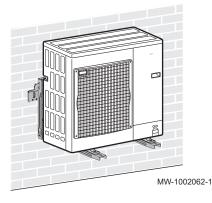


When installing on the ground, a concrete base must be installed, with no rigid connection to the building served to avoid the transmission of vibrations. Install the rubber floor support (EH879 package).

- 1. Dig a run-off channel with a pebble bed.
- 2. Install a concrete base frame with a minimum height of 200 mm capable of bearing the weight of the outdoor unit.
- 3. Install the rubber floor support (EH879 package).
- 4. Install the outdoor unit on the concrete base frame.

5.11.6 Installing the outdoor unit on wall brackets

Fig.43



For maintenance and vibration reasons, the preferred location of the outdoor unit is on solid ground. However, mounting the outdoor unit on wall brackets is also an option.

When mounting the outdoor unit on wall brackets, pay attention to the following points:

- Use the appropriate brackets and anti-vibration dampers.
- Choose a solid wall with enough mass to damp vibrations.
- Choose a location that is easily accessible for maintenance.
- Make sure the outdoor unit can move the air it needs freely (space around the unit and wind direction).
- Make sure the melting water can be discarded easily when defrosting.

5.12 Refrigeration connections

5.12.1 Preparing the refrigerant connections



Danger

Only a qualified professional may carry out the installation, in compliance with current legislation and standards.

Compliance with national regulations shall be observed.

To allow exchanges between the indoor unit and the outdoor unit, fit 2 refrigerant connections: Flow and return.

Install the refrigerant connection pipes between the indoor unit and the outdoor unit.



Important

• For connection on the upper section, use the refrigerant hoses from the HK267 package.

51



Important

To avoid noise from pipes vibrating against each other, observe the following:

- Leave a space between the pipes during connection.
- · Provide enough slack in the pipes.
- Use sufficient insulated pipe support clamps to prevent direct contact with light surfaces like wooden panels.
- Insulate the pipes with noise-damping rubber or other insulation.

Protect the pipes from physical damage during normal operation, service or maintenance.

Inside the building:

- Install the refrigerant pipe at a minimum of 2 meters from the ground (when possible).
- Fit a mechanical protection onto the pipe sections below 2 meters.

Respect the minimum curve radius of 100 to 150 mm.

Adhere to the minimum and maximum distances between the indoor unit and the outdoor unit.

Do not add additional connecting joints between the indoor and outdoor units.

- Cut the pipes with a pipe cutter and deburr.
- Angle the opening in the pipe downwards to ensure no particles can get inside, while preventing oil traps.
- If the pipes are not connected immediately, plug them to prevent moisture from entering.
- Do not reuse beaded joints, always fabricate a new joint.



See also

Respecting the distance between the indoor unit and the outdoor unit, page 38

5.12.2 Equipment



Caution

Using certain equipment for R32 gas that have been used in the past for other refrigerants can cause damage to the equipment itself or the air conditioner

The table below specifies which equipment can be used for multiple types of refrigerant and which should only be used for R32.

Tab.35 Equipment

Equipment for R32	
To be used exclusively for R32 gas. Do not use these instruments if they have already been used for R22 or R407C.	Manifold Charging hose Refrigerant recovery equipment Refrigerant cylinder Refrigerant cylinder charging port Gas leak detector Vacuum pump without reverse-flow check valve
Allowed to be used for R32 gas, even if they have already been used for R22 or R407C gas.	Vacuum pump with reverse-flow check valve Pipe bender Torque wrench Pipe cutter Welder and nitrogen cylinder Refrigerant charging meter Vacuum gauge

Fig.44

a
b
d
e
f
g
7-97L1001-WW

Carry out flaring work using a flaring tool and compare the flared work with the provided figure. If the flare is noted to be defective, cut off the flared section and do flaring work again.

Good example:

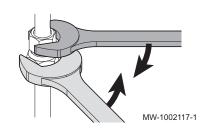
- a Smooth all around
- b Inside is shining without any scratches
- c Even length all around

Bad examples:

- d Too much
- e Titled
- f Scratch on flared plane
- **Cracked**
- h Uneven

5.12.4 Connecting the refrigerant connections to the indoor unit

Fig.45

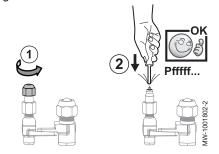




Caution

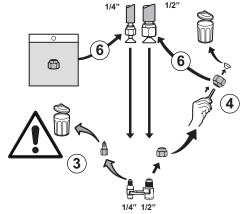
Use a second spanner to stop the refrigerant connection from twisting.





- 1. Unscrew the plug from the 1/4" refrigerant connection.
- 2. Check the exchanger leak-tightness. Gently push a screwdriver into the Schrader valve. A release noise should be heard, which is proof that the exchanger is sealed.





- Remove the Schrader valve from the 1/4" refrigerant connector, and discard it.
- 4. Remove the nut from the 1/2" line and the copper cap gasket. Keep the nut and discard the copper cap gasket.
- Cut the refrigerant pipes coming from the outdoor unit with a pipe cutter and deburr.
- 6. Thread the nuts onto the refrigerant pipes.
 - 1/4" line: use the nut from the documentation bag.
 - 1/2" line: use the original nut.
- 7. Bead the pipes.

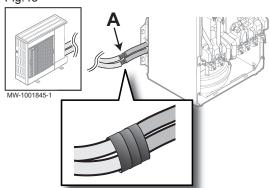
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- 8. Apply refrigerant oil to the beaded parts to facilitate tightening and improve the seal.
- 9. Tighten the connections, using a backup spanner, observing the following tightening torques:

External diameter of the pipe (mm/inch)		Tightening torque (Nm)
6.35 - 1/4	17	14 - 18
12.7 - 1/2	26	49 - 61

53

Fig.48



10. Protect the A connection between the lines and the refrigerant coil that leads to the outdoor unit.

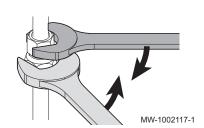
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Caution

The installer must protect the connection in accordance with prevailing regulations.

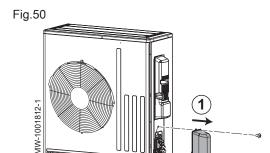
5.12.5 Connecting the refrigerant connections to the outdoor unit

Fig.49



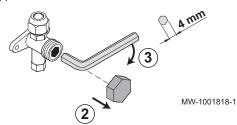
Caution

Use a second spanner to stop the refrigerant connection from twisting.

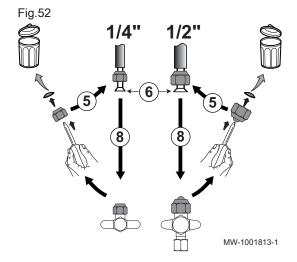


1. Remove the protective side panel from the outdoor unit.





- 2. Remove the plugs from the stop valves.
- 3. Check that the stop valves are closed.
- Cut the refrigerant pipes coming from the indoor unit with a pipe cutter and deburr.



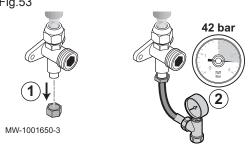
- 5. Use the nuts present on the appliance and thread them onto the refrigerant pipes; discard their gaskets.
- 6. Bead the refrigerant pipes.
- 7. Apply refrigerant oil to the beaded parts to facilitate tightening and improve the seal.
- 8. Tighten the connections, observing the given tightening torques.

Tab.36

External diameter of the refrigerant con- nection (mm - inch)	External diameter of the cone fitting (mm)	Tightening torque (Nm)
6.35 - 1/4	17	14 - 18
12.7 - 1/2	26	49 - 61

5.12.6 Testing the leak-tightness of the refrigerant connections

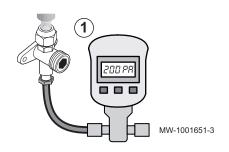




- 1. Remove the plug from the service connection on the stop valve.
- Connect the pressure gauge and the nitrogen bottle to the service connection then progressively build up the pressure in the refrigerant connection pipes and the indoor unit to 42 bar, in 5 bar increments.
- 3. Check the leak-tightness of the fittings on the indoor and outdoor units, using a leak detector spray. If leaks appear, repeat the steps 1 to 3 in order and check the leak-tightness once again.
- 4. Release the pressure and release the nitrogen.

5.12.7 Evacuation

Fig.54



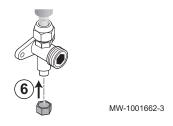
Perform evacuation after checking that the refrigerant circuit is entirely free of leaks. Evacuation is necessary to remove air and moisture from the refrigerant circuit.

- Connect the vacuum gauge and the vacuum pump to the service connection.
- 2. Produce a vacuum in the indoor unit and the refrigerant connection pipes.
- 3. Check the pressure and the vacuum according to the recommendations table below. Also refer to local legislation.

	Outdoor temperature	°C	≥ 20	10	0	- 10	
- 1	Pressure to be reached	Pa (bar)	1000 (0.01)	600 (0.006)	250 (0.0025)	200 (0.002)	
	Evacuation time after reaching the pressure	h	1	1	2	3	

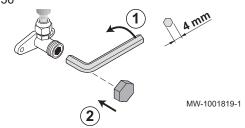
- Close the valve between the vacuum gauge / vacuum pump and the service connection.
- Disconnect the vacuum gauge and the vacuum pump after it has shut down
- 6. Refit the plug for the service connection. Torque load 14-18 Nm.

Fig.55



5.12.8 Opening the stop valves

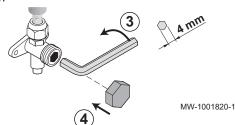
Fig.56



Once the leak-tightness has been checked and the refrigerant circuit evacuated, open the stop valves to allow the refrigerant to circulate.

- Open the valve on the liquid line with an Allen key by turning counterclockwise until it stops.
- 2. Put the cap back in place. Torque load 14-18 Nm.

Fig.57



- Open the valve on the gas line with an Allen key by turning counterclockwise until it stops.
- 4. Put the cap back in place. Torque load 33-42 Nm.
- 5. Depending on the length of the refrigerant pipes, it may be necessary to add refrigerant.

5.12.9 Add refrigerant if necessary



Caution

Prevent oil traps.

If the pipes are not connected immediately, plug them to prevent moisture from entering.

- 1. Check the length of the refrigerant connection pipes.
- 2. Depending on their length, add refrigerant via the refrigerant stop valve using a safety loader according to the table below:

Length of refrigerant pipe	m	L	10	15	20	25	30
Quantity of refrigerant to be added ⁽¹⁾	kg	+ X ⁽²⁾	+ 0	+ 0.100	+ 0.200	+ 0.300	+ 0.400
(1) The outdoor unit is procharged with 1,200 kg of refrigorant							

- 1) The outdoor unit is precharged with 1.200 kg of refrigerant
- (2) $X = Y \times (L 10)$ with Y = refrigerant charge (0.020 kg/m)



Important

Maximum refrigerant charge for the system: 1.600 kg

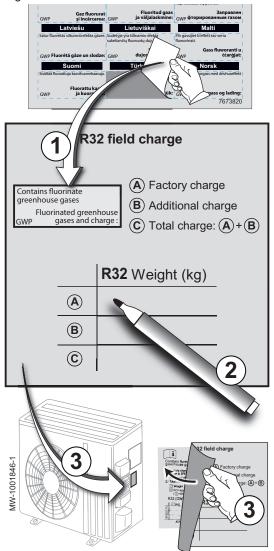
■ Charging procedures

In addition to conventional charging procedures, the following requirements shall be followed.

- Ensure that contamination of different refrigerants does not occur when using charging equipment. Hoses or lines shall be as short as possible to minimise the amount of refrigerant contained in them.
- Cylinders shall be kept in an appropriate position according to the instructions.
- Ensure that the refrigerating system is earthed prior to charging the system with refrigerant.
- Label the system when charging is complete (if not already).
- Extreme care shall be taken not to overfill the refrigerating system.

Prior to recharging the system, it shall be pressure-tested with the appropriate purging gas. The system shall be leak-tested on completion of charging but prior to commissioning. A follow up leak test shall be carried out prior to leaving the site.

Fig.58



■ Labelling the system

Once you have completed the refrigerant charging procedure, you need to label the system with the total refrigerant charge. For this purpose, use the stickers provided with the indoor unit.

- 1. Stick the label in your language over the English text on the **R32 field charge** sticker.
- 2. Fill in the R32 field charge sticker:

A	Factory charge
В	Additional charge
С	Total charge (A + B)

Overlay the label present on the outdoor unit with the stickerR32 field charge.

5.12.10 Checking the refrigeration circuit

- 1. Check the position of the outdoor unit, distance from the wall.
- 2. Check the tightness of the refrigerant connections.
- 3. Ensure that the evacuation pressure has been checked before filling.
- 4. Ensure that the evacuation time and the outdoor temperature have been checked during evacuation.

5.13 Electrical connections

5.13.1 Recommendations



Warning

Only qualified professionals may carry out electrical connections, always with the power off.



Caution

Power the appliance via circuits that include omni-polar switches with contact opening distance of 3 mm or more. Single phase models: 230 V (+6%/-10%) 50 Hz



Caution

Secure the cables with the cable ties supplied. Be careful that you do not invert any of the wires.



Important

Electrical conformity for earthing: follow the installation standards in force.



Important

The installation must be fitted with a main switch.

The installer must provide the power supply cables and connect them.

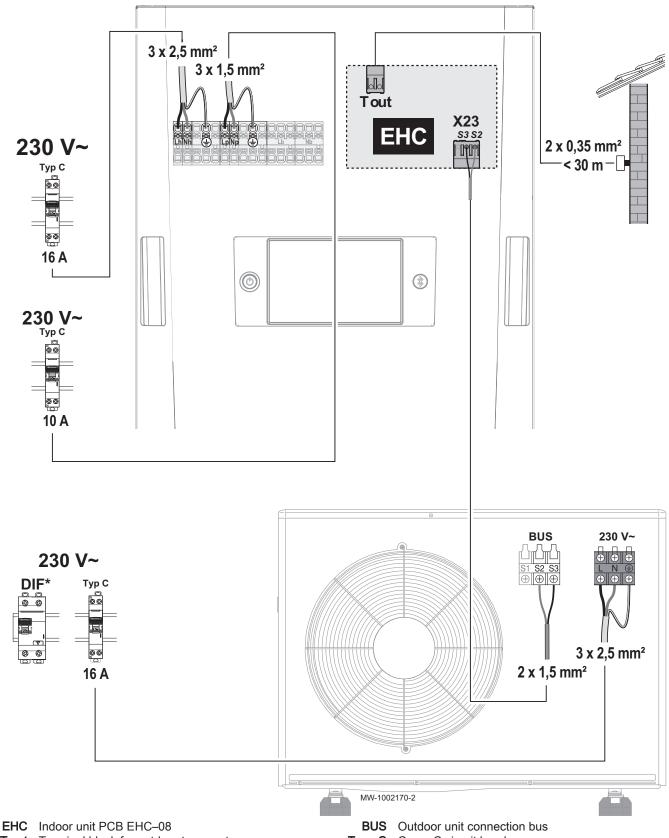
Make the electrical connections on the appliance in accordance with the following:

- requirements of the prevailing standards,
- national wiring regulations,
- information given in the electrical diagrams delivered with the appliance,
- · Recommendations of these instructions.

Check that wiring will not be subject to wear, corrosion, excessive pressure, vibration, sharp edges or any other adverse environmental effects. The check shall also take into account the effects of ageing or continual vibration from sources such as compressors or fans.

5.13.2 Connecting the electrical circuits

Fig.59



Tout Terminal block for outdoor temperature sensor

X23 Outdoor unit bus connection

Type C Curve C circuit breaker

DIF* Residual current circuit breaker (RCCB)

Use compatible residual current circuit breakers (RCCB). Refer to the table below.

Important

The RCCB for the "inverter" outdoor unit must be compatible with high harmonics.

Tab.37

Appliance	Power supply type	Maximum amperage (A)	Recommended residual current circuit breaker (RCCB)
MIC V190 R32	Single phase	6	Type A 30 mA
3 kW electric heater	Single phase	-	Type A 30 mA
AWHPR 4 MR	Single phase	13.9	Type B 30 mA
AWHPR 6 MR	Single phase	13.9	Type B 30 mA
AWHPR 8 MR	Single phase	13.9	Type B 30 mA

The electrical characteristics of the mains power supply available must correspond to the values given on the data plate.

Carefully determine the cables according to the following elements:

- Minimum cable cross sections, indicated on the figure.
- Maximum amperage of the outdoor unit.
- Distance of the appliance from the original power supply.
- Upstream protection.
- Neutral operating conditions.

Refer to the section "Connecting a backup boiler" to connect a hydraulic backup.

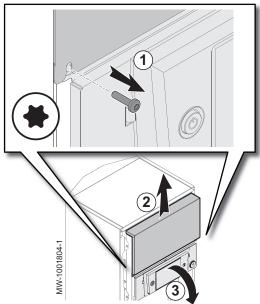


See also

Connecting the outdoor unit to the indoor unit, page 63

5.13.3 Accessing the PCBs

Fig.60



- 1. Remove the two screws from the PCBs' protective cover.
- 2. Slide the cover upwards and remove it.
- 3. Swivel the flap on the user interface forwards.

EHC-08 PCB terminal block

X27 \mathbb{M} **TOO** T dhw 1 X24 X15 T dhw 2 T out **X1** R-Bus BL1 IN BL2 IN **X26** So+ So-Condensation **X2** X25 **X4**

X20

X22 X13 X6 X7 X8 X21

X9

X10

X18

MW-1001169-4

- X4 Electric heater stage 1
- X7-X8 L-Bus
 - X9 Sensors and probes
 - X10 Main circulating pump PWM command signal
 - X12 Options
 - Condensation: Condensation sensor
 - So+/So-: electrical energy meter
 - BL1 IN / BL2 IN: multifunction inputs
 - R-Bus: SMART TC° connected room thermostat, on/off thermostat, OpenTherm thermostat
 - Outdoor unit safety X19
 - X21 Communication bus with the FTC2BR PCB
 - Communication bus with the FTC2BR PCB
 - X23 Outdoor unit bus connection
 - X24 230 V - 50 Hz power supply
 - X25 Heating/domestic hot water 3-way directional valve connection
 - Circulating pump CIRCA maximum 450 W only if a circulating X26 pump is connected after a buffer tank
 - X27 Power supply for the main circulating pump, FTC2BR PCB, SCB-04 PCB and the solar option
 - T out: outdoor temperature sensor
 - T dhw 1: temperature sensor at the top of the domestic hot
 - T dhw 2: temperature sensor at the bottom of the domestic hot water tank

Fig.62

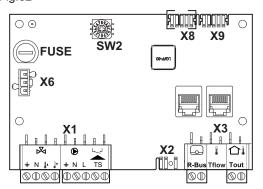
Fig.61

X5

X19

X30

X23

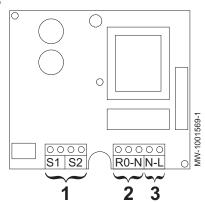


MW-3000557-03

SCB-04 PCB terminal block option

- X1 Circulating pump / three-way valve / safety thermostat input power
- Circulating pump PWM command signal
- **X3** - R-Bus: SMART TC° connected room thermostat, on/off thermostat, OpenTherm thermostat
 - Tflow: flow sensor
 - Tout: do not connect anything
- X6 230 V power supply
- X8 L-Bus to the EHC-08 PCB
- X9 L-Bus terminal connector

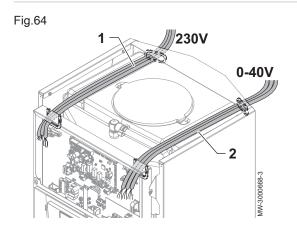
Fig.63



PCB terminal block for the solar option

- 1 S1: solar collector temperature sensor
 - S2: domestic hot water tank temperature sensor
- 2 Solar circuit circulating pump
- 3 230 V power supply

5.13.5 Routing the cables



- 1 230 V circuit cables
- 2 0 40 V sensor cables

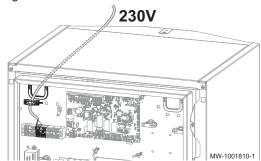
Λ

Caution

Separate the sensor cables from the 230 V circuit cables. Secure all the cables exiting the indoor unit using the cable clamps supplied in the accessories bag.

5.13.6 Connecting the indoor unit

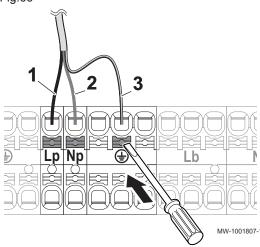




The power supply for the indoor unit is not prewired in the factory.

- 1. Feed the power supply cable into the cable duct reserved for the 230 V circuit cables.
- To avoid electric shock, make sure that the length of the conductors between the traction arrester device and the terminal blocks is such that the active conductors are put under tension before the earth conductor

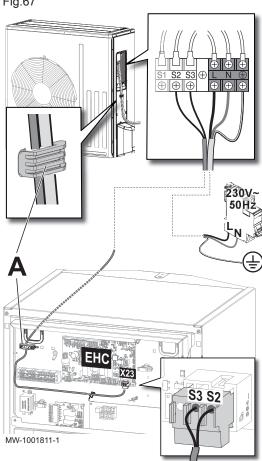
Fig.66



- Connect the cable to the terminal block as shown in the figure. Press the push-button to allow the wire to be correctly inserted in the connector and locked.
 - 1 Live (L)
 - 2 Neutral
 - 3 Earth

5.13.7 Connecting the outdoor unit to the indoor unit

Fig.67



A Cable clamps



Danger

Do not connect anything to S1.



Caution

Use a suitable cable: power supply cables for parts of appliances for outdoor use shall not be lighter than polychloroprene sheathed flexible cable (design 60245 IEC 57).

- 1. Remove the service panel from the outdoor unit.
- 2. Connect the cables to the appropriate terminals, as shown in the figure.
- i In

Important

Correctly screw the cable clamps. Adjust the length of the cables accordingly.

3. Put the service panel back in place.

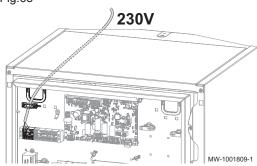


See also

Connecting the electrical circuits, page 59

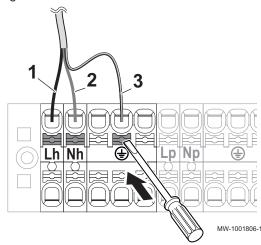
5.13.8 Connecting the power supply for the electrical backup

Fig.68



- Feed the electrical backup power supply cable into the cable duct reserved for the 230 V circuit cables.
 To avoid electric shock, make sure that the length of the conductor
- To avoid electric shock, make sure that the length of the conductors between the traction arrester device and the terminal blocks is such that the active conductors are put under tension before the earth conductor

Fig.69



- Connect the cable to the terminal block as shown in the figure. Press the push-button to allow the wire to be correctly inserted in the connector and locked.
 - 1 Live (L)
 - 2 Neutral
 - 3 Earth

5.13.9 Connect the electrical energy meter (option)

Energy metering provides information on:

- · electrical energy consumption,
- the production of thermal energy for heating, domestic hot water and cooling modes.

The thermal energy from the electric heating element is factored in to provide the full tally of restored thermal energy.

Do not install meters for the electric heating elements.

1. Check that the energy meter respects the following specifications:

Energy meter specifications	Unit	Value
Minimum admissible voltage	V	27
Minimum admissible current	mA	20
Minimum pulse time	ms	25
Maximum frequency	Hz	20

2. Connect the energy meter to the S0+/S0- input of the EHC-08 PCB.

5.13.10 Checking the electrical connections

- 1. Check the mains electricity connection to the following components:
 - Outdoor unit
 - Indoor unit
 - · Immersion heater
- 2. Check the bus cable between the indoor unit and the outdoor unit:
 - Cable with double insulation
 - Cable separated from power supply cables
 - · Cable correctly connected on both sides

- Check the compliance of the circuit breakers and residual current devices (RCD) used:
 - Circuit breaker and residual current device (RCD) of the outdoor unit
 - · Indoor unit circuit breaker
 - · Immersion heater circuit breaker
- 4. Check the positioning and connection of the sensors:
 - · Outdoor temperature sensor
 - · Room temperature sensor (if present)
 - Flow sensor for the second circuit (if present)
- 5. Check the connection of the circulating pump(s).
- 6. Check the connection of the different options.
- Check that the wires and terminals are properly tightened or connected to the terminal blocks.
- Check the separation of the 230V/400V power cables and extra-low voltage cables.
- Check the connection of the underfloor heating safety thermostat (if used).
- Check that traction arrester devices are used for all cables exiting the appliance.

5.13.11 Connecting the outdoor temperature sensor

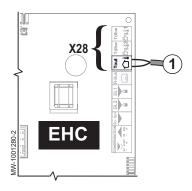
The connection of an outdoor temperature sensor is mandatory to ensure the correct operation of the appliance.

Connecting the outdoor sensor

To connect the outdoor sensor, use a cable with a minimum cross-section of 2 \times 0.35 mm² and a length < 30 m.

 Connect the outside sensor to the Tout input on the X28 connector on the indoor unit EHC-08 central unit PCB.

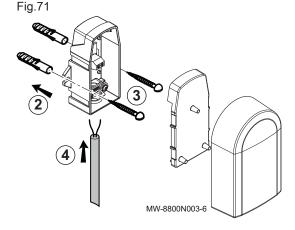
Fig.70



■ Fitting the outdoor temperature sensor

Plugs diameter 4 mm/drill diameter 6 mm

- 1. Choose a recommended location for the outdoor sensor.
- 2. Put the 2 plugs in place, delivered with the sensor.
- 3. Secure the sensor using the screws provided (diameter 4 mm).
- 4. Connect the cable to the outdoor temperature sensor.



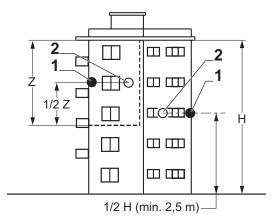
Recommended positions

Place the outside sensor in a position that covers the following characteristics:

- On a façade of the area to be heated, on the north if possible.
- Half way up the wall of the area to be heated.
- Under the influence of changes in the weather.

- · Protected from direct sunlight.
- · Easy to access.

Fig.72



- 1 Optimum location
- 2 Possible position

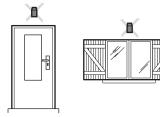
- H Inhabited height controlled by the sensor
- Z Inhabited area controlled by the sensor

Positions to be avoided

Avoid placing the outside sensor in a position with the following characteristics:

- Masked by a building element (balcony, roof, etc.).
- Close to a disruptive heat source (direct sunlight, chimney, ventilation grid, etc.).

Fig.73









MW-3000014-2

6 Commissioning

6.1 General

The commissioning procedure for the heat pump is performed:

- the first time it is used,
- after a prolonged shutdown.

Commissioning of the heat pump allows the user to review the various settings and checks to be made to start up the heat pump in complete safety.

6.2 Commissioning procedure with smartphone



Caution

Commissioning must only be performed by a qualified professional.

A smartphone application is available to help you commission and configure the parameters for the heating installation

Fig.74

Fig.75



- Download the De Dietrich START application on Google Play or on the App Store.
- 2. Start the application.
- 3. Follow the application's instructions on the smartphone for commissioning and configuring the heating installation.

Once the procedure is complete, your installation is fully configured.



See also

Data plates, page 37

> Bluetooth®, page 93

Activating/deactivating the Bluetooth® for the appliance, page 93

6.3 Commissioning procedure without smartphone



Caution

Initial commissioning must be performed by a qualified professional.

- Refit all the panels, fascias and covers on the indoor unit and outdoor unit
- 2. Arm the circuit breakers on the electric panel:
 - · Outdoor unit circuit breaker
 - · Indoor unit circuit breaker
 - · Electric heating element circuit breaker
- 3. Activate the on/off switch on the indoor unit.
 - ⇒ The **Welcome** message is displayed.
- 4. Select the country and language.
- 5. Configure the time and date.
- 6. Set the CN1 and CN2 parameters. The values are available on the data plate on the indoor unit. They are also shown in the table below. The CN1 and CN2 parameters are used to indicate to the system the type of outdoor unit and the type of backup present on the installation. They can be used to preconfigure the parameters based on the installation configuration.
- 7. Select Confirm to save the settings.
- 8. The heat pump begins its vent cycle.

Points to check:

- After commissioning, domestic hot water production takes priority. Keep this operating mode to increase the temperature and check that the heat pump is operating correctly.
- At the end of the vent cycle, if the heat pump does not start, check the flow temperature on the user interface. The flow temperature must be above 10 °C to enable the outdoor unit to start. This protects the condenser during defrosting.

If the flow temperature is below 10 $^{\circ}$ C, the backups start instead of the outdoor unit. The outdoor unit takes over when the flow temperature reaches 20 $^{\circ}$ C.



See also

Accessing the Installer level, page 69

6.3.1 CN1 and CN2 parameters

The CN1 and CN2 parameters are used to configure the heat pump based on the output of the installed outdoor unit.

Tab.38

Output of the outdoor unit	CN1	CN2
4 kW	1	7
6 kW	2	7
8 kW	3	7

6.4 Setting the flow rate of the direct circuit

Heating installations must be able to guarantee a minimum flow rate at all times. If the flow rate is too low, the heat pump may shut itself down for its own protection; the heating, cooling and domestic hot water functions are then no longer ensured.

- For installations with underfloor heating, check that the collector valves open. Check that the measured flow rate is close to the target flow rate value, depending on the output of the outdoor unit.
- For an installation with radiators, set the flow rate using the compulsory pressure actuated bypass valve.
- 1. If there is a second circuit, set it to frost protection mode to shut down the heat demand.
- 2. Close the thermostatic valves of all the radiators in circuit A.



 Access the measurement of the water flow rate in the circuit in heating mode:

Tab.39

Access path	Signal	Description
Air Src Heat Pump > Parameters, counters, signals > Signals	Flow rate AM056	Wate flow rate in the system

 Bring the target flow rate to the value Flow rateAM056 by adjusting the differential pressure valve.

	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Threshold flow rate	l/min	7	8	9
Target flow rate	I/min	12	17	23



Important

If the flow rate drops below the threshold, the **Flow rate warning** warning message appears on the home screen.



See also

List of inspection and maintenance operations, page 116 Main circulating pump, page 21 Accessing the Installer level, page 69 Flush the magnetic sieve filters (quick annual maintenance), page 118

6.5 Setting the flow rate of the internal second circuit

If an internal second circuit option is used on the appliance, the heating installation must be able to continuously ensure a minimum flow rate on the second circuit only. If the flow rate is too low, the heat pump may shut itself down for its own protection; the heating, cooling and domestic hot water functions are then no longer ensured.

With the use of a low-loss header, there is no need to adjust the flow rate of the second circuit.

- Set circuit A to frost protection mode to shut down the heating demand.
 - The circulating pump for circuit A is shut down. If necessary, disconnect the power supply to the pump to ensure it shuts down.
- 2. Create a heating demand on circuit B.
- 3. Check that the mixing valve is fully open, by verifying its position.



4. Access the measurement of the water flow rate in the circuit in heating mode:

Access path	Signal	Description
Air Src Heat Pump > Parameters, counters, signals > Signals	Flow rate AM056	Wate flow rate in the system

Bring the target flow rate to the value Flow rate AM056 by adjusting the differential pressure valve.

	Unit	AWHPR 4 MR	AWHPR 6 MR	AWHPR 8 MR
Threshold flow rate	I/min	7	8	9
Target flow rate	l/min	12	17	23



Important

If the flow rate drops below the threshold, the **Flow rate warning** warning message appears on the home screen.



See also

List of inspection and maintenance operations, page 116
Circulating pump for second circuit, page 22
Accessing the Installer level, page 69
Flush the magnetic sieve filters (quick annual maintenance), page 118

6.6 Final instructions for commissioning

- Check that the following installation components are switched on correctly:
 - · Circulating pumps
 - · Outdoor unit
 - Backup electric heater or backup boiler depending on the type of installation
- 2. Check the flow rate in the installation. It must be above the minimum threshold.
- Check the setting of the temperature limiting device, for example the thermostatic mixing valve (for domestic hot water production).
- 4. Shut down the heat pump and carry out the following operations:
 - After about 10 minutes, vent the air in the heating system.
 - Check the hydraulic pressure on the user interface. If necessary, top up the water level in the heating system.
 - Check the fouling level of the filter(s) present both in the heat pump and on the installation. If necessary, clean the filter(s).
- Restart the heat pump.
- 6. Explain the operation of the installation to the user.
- 7. Hand over all manuals to the user.

7 Settings

7.1 Accessing the Installer level

Certain parameters, which may affect the operation of the appliance, are protected by an access code. Only the installer is authorised to modify these parameters.

To access the installer level:

- 1. Select the off icon.
- 2. Enter the code 0012.
 - ⇒ The **Installer** level is activated on. After modifying the desired settings, exit the **Installer** level.

69

If no action is taken for 30 minutes, the system will automatically exit the Installer level.

See also

Setting the flow rate of the direct circuit, page 68 Setting the flow rate of the internal second circuit, page 68 Commissioning procedure without smartphone, page 67

7.2 Searching for a parameter or a measured value

If you know the code for a parameter or a measured value, using the ${f Q}$ Search datapoints function is the easiest way to access it directly.





1. Follow the access path described below.

Access	path

> Installation Setup > Search datapoints

- 2. Enter the code for the required parameter or measured value using the rotary button.
- 3. Press the confirm button ✓ to start the search.
 - ⇒ The requested parameter or measured value is displayed.

Menu tree 7.3

Tab.40

Menus accessible using the ⊜ button			
Disable installer access			
Installation Setup			
Commissioning Menu			
Advanced Service Menu			
Error History			
Bluetooth			
System Settings			
Version Information			

7.4 Configuring the maintenance message

The heat pump user interface is used to display a message whenever maintenance is necessary.

To configure the maintenance message:



- Service Status icon. 1. Select the
- 2. Select AP010 Service notification.
- 3. Select the desired type of notification:

Type of notification:	Description		
None	No maintenance message		
	The maintenance message will be displayed once the heat pump operating hours defined by the parameters in the following table have elapsed.		

4. With the **Custom notification** notification type, set the number of operating hours before a maintenance message is sent:

Parameter	Description	
Service hours (AP009)	Compressor operating hours before a maintenance message is sent	
Service hours mains (AP011)	Operating hours switched on before a maintenance message is sent	

7.5 Configuring the heating circuit

7.5.1 Setting the heating curve

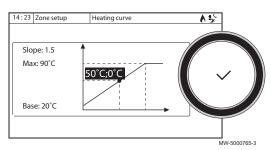
The heating curve is set when the installation is commissioned, thermostatic valves open if necessary. In event of major losses from the building, it is necessary to adjust the gradient of the curve mid-season then mid-winter in increments of 0.1 every 24 hours (building inertia).

To set the heating curve for a zone:



- 1. Select the icon for the **zone** to be modified; [29,41], for example.
- 2. Select Heating Curve.
- 3. Set the following parameters:

Fig.76



Parameter	Description			
Slope:	Value of the heating curve gradient.			
	 underfloor heating circuit: gradient between 0.4 and 0.7 radiator circuit: gradient of approx. 1.5 			
max	Maximum temperature of the circuit			
Base:	Curve base point temperature (default value: Off = automatic mode). If Base: Off, the curve base point temperature becomes equal to the room set point temperature			
50 °C; 0 °C	Water temperature in the circuit for an outdoor temperature. This data is visible all along the curve.			

7.5.2 Configuring underfloor cooling or a convection fan

This function is only available when the Zone Function parameter (CP020) is set to **Mixing Circuit** or **Fan Convector** (Installation Setup > CIRCA or CIRCB > Parameters, counters, signals > Parameters menu).



Important

Cooling is only possible when the heat pump is in summer mode, the default mode when the outdoor temperature exceeds 22 °C; the value can be set via AP073. The heating must also be activated: check that the parameter **CH function on** AP016 is set to ON.



1. Configure the following parameters:

Tab.41

Access path	Parameter	Description	Adjustment required
> Parameters, counters, signals > Advanced	Cooling mode AP028	Configuration of the cooling mode	Active cooling on
24.5 > CIRCA or CIRCB > Parameters,	Floor Cool. setpoint CP270	Cooling flow temperature setpoint for the underfloor cooling	18(default value). Set the temperature according to the type of floor and the level of humidity.
counters, signals > Settings	Fan Cool. setpoint CP280	Cooling set point for the flow tem- perature on the convection fan cir- cuit	7 °C(default value). Set the temperature according to the convection fans used.
	RevContactOTH cool CP690	Reverse the on/off thermostat contact	No Yes Check the setting according to the thermostat or room sensor used.
> Air Src Heat	CH function on AP016	Enable central heating heat demand processing	On Deactivating heating also deactivates cooling.

If necessary, force cooling or modify cooling temperatures for circuits CIRCA and CIRCB.



See also

Forcing cooling, page 113

7.5.3 Selecting the conditions for activating Cooling mode

In the **Scheduling** operating mode, the Cooling timer programme is activated automatically when the average outdoor temperature is above 22 °C. To change this temperature, proceed as follows:



- 1. Select the ⋒ ! icon.
- 2. Select Summer/Winter.
- 3. Set the outdoor temperature at which the system should switch to Cooling mode.

7.6 Drying screed with or without an outdoor unit

The screed drying function is used to force a constant flow temperature or a series of successive temperature levels to accelerate drying of screed for the underfloor heating. You can use this function even if the outdoor unit is not yet connected. In this case, the electric heating element is started up automatically.



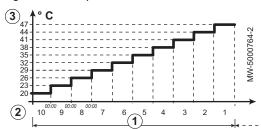
Important

Depending on the climate conditions and losses from the building, the electric heating element alone may not be sufficient to dry the screed.

The screed drying function must be activated for each heating zone. When activated, each day at midnight, the system recalculates the temperature setpoint and decreases the number of days.

For the screed drying times and temperatures, follow the screed manufacturer's specifications.





- Number of days of drying
- Opposition of the properties of the propertie
- Orying end temperature



1. Set the parameters of the CIRCA or CIRCB circuit.

Tab.42

Access path	Parameter	Description	Adjustment required
CIRCA or CIRCB > Set Screed	Zone screed drying CP470	Setting of the screed drying program of the zone	Number of days of drying
Drying Drying	ScreedStartTemp CP480	Setting of the start temperature of the screed drying program of the zone	② Drying start temperature
	ScreedStopTemp CP490	Setting of the stop temperature of the screed drying program of the zone	3 Drying end temperature

The screed drying programme will start immediately and continue for the selected number of days.

At the end of the programme, the selected operating mode will restart.

7.7 Configuring a room thermostat

7.7.1 Configuring an on/off or modulating thermostat

The on/off or modulating thermostat is connected to the **R-Bus** terminals on the **EHC–08** PCB or the optional **SCB-04** PCB.

The PCBs are delivered with a bridge on the R-Bus terminals.

The **R-Bus** input can be configured to add the flexibility of using several types of on/off thermostat or OpenTherm (OT).



 Configuration of the R-Bus input for using an on/off thermostat (dry contact) for CIRCA or CIRCB

Access path	Parameters	Description of the parameters
CIRCB >	OTH LogicLev contact CP640	Configuration of the on/off input contact direction for heating mode. • Closed (default value): heating demand when contact is closed • Open: heating demand when contact is open
counters, signals > Settings	RevContactOTH cool CP690	Reversal of the direction of the logic in cooling mode compared to heating mode. • No (default value): cooling demand uses the same logic as the heating demand • Yes: cooling demand uses the reverse logic to the heating demand

Tab.43 OTH LogicLev contact CP640 and RevContactOTH cool parameter settings CP690

Value of the parameter OTH LogicLev contact CP640	Value of the parameter RevContactOTH cool CP690		Position of the on/off contact for cooling
Closed (default value)	No (default value)	Closed	Closed
Open	No	Open	Open
Closed	Yes	Closed	Open
Open	Yes	Open	Closed

7.7.2 Configuring a thermostat with a heating/cooling control contact

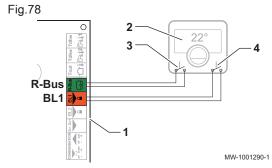
The AC thermostat (air conditioning) is always connected to the **R-Bus** and **BL1** terminals on the **EHC–08** PCB.

The AC thermostat is not compatible with the SCB-04 PCB, which is used to control a second heating circuit.

Priority will be given to the AC thermostat input over the other Summer/ Winter modes (Auto/Manual).

The PCBs are delivered with a bridge on the R-BUS terminals.

- 1. Connect the AC thermostat to the EHC-08 PCB.
 - 1 EHC-08 PCB
 - 2 Room unit
 - 3 ON/OFF output
 - 4 "Heating/cooling contact" output





2. Configure the heat pump parameters.

Tab.44

Access path	Parameter	Description	Adjustment required
Air Src Heat Pump > BL function Parameters, counters, AP001		Adjustment of the blocking input (BL1)	Heating Cooling
signals > Advanced	BL1 contact config. AP098	BL1 input contact configuration Closed: cooling active when BL contact is closed Open: cooling active when BL contact is open	• Closed or • Open
CIRCA or CIRCB > Parameters, counters, signals > Settings	OTH LogicLev contact CP640	Circuit contact logic level Closed: heating demand when contact is closed Open: heating demand when contact is open	• Closed or • Open
	RevContactOTH cool CP690	Reverse the contact in cooling mode for the circuit demand No: follows the heating logic Yes: follows the reverse of the heating logic	• Yes or • No

3. Select one of the following configurations

Tab.45 Configuration A - by default

Value of the parameter OTH LogicLev contact CP640	Value of the BL1 contact config. pa- rameter AP098	The multifunction input BL1 is:	Operating mode for the heat pump	If the OT contact is open	If the OT contact is closed
Closed (default value)	Closed (default value)	Open	Cooling	No cooling demand	Cooling demand
Closed (default value)	Closed (default value)	Closed	Heating	No heating demand	Heating demand

Tab.46 Configuration B

Value of the parameter OTH LogicLev contact CP640	Value of the BL1 contact config. pa- rameter AP098	The multifunction input BL1 is:	Operating mode for the heat pump	If the OT contact is open	If the OT contact is closed
Closed	Open	Open	Heating	No heating demand	Heating demand
Closed	Open	Closed	Cooling	No cooling demand	Cooling demand

Tab.47 Configuration C

Value of the parameter OTH LogicLev contact CP640	Value of the BL1 contact config. pa- rameter AP098	The multifunction input BL1 is:	Operating mode for the heat pump	If the OT contact is open	If the OT contact is closed
Open	Closed	Open	Cooling	Cooling demand	No cooling demand
Open	Closed	Closed	Heating	Heating demand	No heating demand

Tab.48 Configuration D

Value of the parameter OTH LogicLev contact CP640	Value of the BL1 contact config. pa- rameter AP098	The multifunction input BL1 is:	Operating mode for the heat pump	If the OT contact is open	If the OT contact is closed
Open	Open	Open	Heating	Heating demand	No heating demand
Open	Open	Closed	Cooling	Cooling demand	No cooling demand

7.8 Improving comfort

7.8.1 Improving domestic hot water or heating comfort

The system does not allow the simultaneous production of heating and domestic hot water. It is possible to alter the parameters to adapt the operation of the product to your needs.

- 1. The timer programming for domestic hot water production can be altered based on your night-time habits, for example.
- 2. If modification of the timer programming is not sufficient, go into the domestic hot water setting parameters:

Tab.49 Improving hot water comfort

Access path	Parameter	Description	Adjustment required
Parameters, counters, signals > Settings	Max. DHW duration DP047	Maximum duration of the domestic hot water production.	Increase the maximum authorised duration for domestic hot water production. Longer period of hot water production.
	Min. CH before DHW DP048	Minimum heating duration between two periods of domestic hot water production.	Reduce the minimum heating duration between two domestic hot water production runs. The time between two periods of hot water production is decreased.
	Hysteresis DHW DP120	Hysteresis temperature relative to the DHW temperature setpoint	Reduce the setpoint temperature differential triggering the domestic hot water tank load. More frequent period of hot water production.

Tab.50 Improving heating comfort

Access path	Parameter	Description	Adjustment required
Parameters, counters, signals > Settings	Max. DHW duration DP047	Maximum duration of the domestic hot water production.	Reduce the maximum authorised duration for domestic hot water production. Shorter period of hot water production.
	Min. CH before DHW DP048	Minimum heating duration between two periods of domestic hot water production.	Increase the minimum heating duration between two domestic hot water production runs. The time between two periods of hot water production is increased.
	Hysteresis DHW DP120	Hysteresis temperature relative to the DHW temperature setpoint	Increase the setpoint temperature differential triggering the domestic hot water tank to be charged. Less frequent period of hot water production.

- 3. Check the improvement in comfort over one week.
- 4. If the comfort is not improved to your satisfaction, simply readjust the parameters.



See also

Activating and configuring a timer programme for heating, page 110

Activating and configuring a timer programme for domestic hot water, page 112

7.8.2 Reducing the noise level of the outdoor unit

Silent mode is used to reduce the noise level on the outdoor unit during programmed hours, particularly at night. This mode gives temporary precedence to silent running rather than temperature control.



1. Activate silent mode.

Tab.51

Access path	Parameter	Description	Adjustment required
Air Src Heat Pump > Parameters, counters, signals > Settings	Silent mode HP058	Enabling heat pump silent mode	Yes



2. Program the operating range in silent mode.

Tab.52

	Access path	Parameter	Description	Adjustment required
	Air Src Heat Pump > Parameters,	Low noise start time HP094	Start time of the heat pump low noise function	22:00
- 1	counters, signals > Settings	Low noise end time HP095	End time of the heat pump low noise function	06:00

7.9 Configuring sources of energy

7.9.1 Configuring the estimated electrical energy consumption function

Energy metering provides information on:

- · electrical energy consumption,
- the production of thermal energy for heating, domestic hot water and cooling modes.

The thermal energy from the electric heating element is automatically factored in by the control system to provide the full tally of restored thermal energy.

- 1. Connect the energy meter to the S0+/S0- input on the EHC-08 PCB.
- 2. Configure the following parameters:



Tab.53

Access path	Parameter	Description	Adjustment required
23.5 > Air Src Heat	Elec. Pulse value	Pulse value from the electricity me-	The adjustment depends on the type
> Air Src Heat	HP033	ter	of energy meter installed.
Pump > Parameters,			Adjustment range: 0 (no metering) to
counters, signals >			1000 Wh.
Settings			Default value: 1 Wh

Tab.54 Parameter value based on the type of energy meter

Number of pulses per kWh	Values to be configured for the Elec. Pulse value (HP033) parameter
1000	1
500	2
250	4
200	5
125	8
100	10
50	20
40	25
25	40
20	50
10	100
8	125
5	200
4	250
2	500
1	1000



See also

EHC-08 PCB terminal block, page 61 Connect the electrical energy meter (option), page 64

7.9.2 Supplying the heat pump with photovoltaic energy

When lower cost electrical energy is available, such as photovoltaic energy, the heating circuit and domestic hot water tank (if present) can be overheated. Underfloor cooling cannot be supplied with power in this way.

- 1. Switch off the power supply to the indoor unit.
- 2. Connect a dry contact to the **BL1 IN** or **BL2 IN** multifunction input.
- 3. Switch the indoor unit back on.



Configure the heat pump parameters.
 The BL function (AP001) corresponds to the BL1 input.

Tab.55

Access path	Parameter	Description	Adjustment required
Air Src Heat Pump> Parameters, counters, signals > Settings > Advanced	BL function AP001 BL2 function AP100	Configuring the function of the BL1 IN or BL2 IN multifunction inputs	PV HP And backup or PV heat pump only without back- up



In order to voluntarily overheat the installation and benefit from lowtariff electricity, set the setpoint temperatures that can be exceeded.

Tab.56 Voluntary overheating parameters

Access path	Parameter	Description	Adjustment required
Air Src Heat Pump> Parameters,	Offset heating - PV HP091	Heating setpoint temperature offset when photovoltaic energy is available	Set the authorisation to exceed the heating temperature setpoint between 0 and 30°C
counters, signals > Settings > Advanced	Offset DHW - PV HP092	Domestic hot water setpoint temperature offset when photovoltaic energy is available	Set the authorisation to exceed the domestic hot water setpoint temperature from 0 to 30 °C

7.9.3 Connecting the installation to a Smart Grid

The heat pump can receive and manage control signals from the "smart" energy distribution network (**Smart Grid Ready**). Based on the signals received by the terminals of the **BL1 IN** and **BL2 IN** multifunction inputs, the heat pump shuts down or voluntarily overheats the heating system depending on the electricity tariff.

Tab.57 Operation of the heat pump in a Smart Grid

BL1 IN input	BL2 IN input	Operating
Inactive	Inactive	Normal: the heat pump and the electric heating element operate normally
Active	Inactive	Off: the heat pump and the electric heating element are switched off
Inactive	Active	Economy tariff: the heat pump voluntarily overheats the system without the electric heating element
Active	Active	Super economy tariff: the heat pump voluntarily overheats the system with the electric heating element

Overheating is activated depending on whether the dry contact on inputs BL1 and BL2 is open or closed, and the **BL1 contact config.** (AP098) and **BL2 contact config.** (AP099) parameters which control the activation of functions depending on whether the contacts are open or closed.

- 1. Switch off the power supply to the indoor unit.
- 2. Connect the **Smart Grid** signal inputs to the **BL1 IN** and **BL2 IN** inputs on the EHC–08 PCB. **Smart Grid** signals come from dry contacts.
- 3. Turn on the electricity supply and switch on the heat pump.



Configure the heat pump input parameters.
 The BL function (AP001) parameter corresponds to the BL1 input.

Access path	Parameter	Adjustment required
Air Src Heat Pump> Parameters, counters, signals > Settings > Advanced	BL function AP001	Smart Grid ready
	BL2 function AP100	Smart Grid ready

⇒ The heat pump is ready to receive and manage Smart Grid signals.

 Choose the contact directions of the BL1 IN and BL2 IN multifunction inputs by setting the BL1 contact config.(AP098) and BL2 contact config. (AP099) parameters.

Access path	Parameter	Adjustment required
Air Src Heat Pump > Parameters, counters, signals > Settings > Advanced	BL1 contact config. AP098	BL1 input contact configuration • Open = input active on Open contact • Closed = input active on Closed contact
	BL2 contact config. AP099	BL2 input contact configuration Open = input active on Open contact Closed = input active on Closed contact

 Configure the temperature offsets for the voluntary overheating by configuring the Offset heating - PV HP091 and Offset DHW - PV HP092 parameters.

Access path	Parameter	Adjustment required
Air Src Heat Pump> Parameters, counters, signals >	Offset heating - PV HP091	Heating setpoint temperature offset when photovoltaic energy is available
Settings > Advanced	Offset DHW - PV HP092	Domestic hot water setpoint temperature offset when photovoltaic energy is available

7.10 Saving and restoring settings

7.10.1 Saving the installer details

The name and phone number of the installer can be saved so that the user can find it easily.

- 1. Press the

 button.
- 2. Select System Settings > Installer Details.
- 3. Enter the name and phone number.

7.10.2 Saving the commissioning settings

You can save all installation-specific settings. These settings can be restored if necessary, for example after replacement of the main PCB.



- 1. Press the 🗐 button.
- 2. Select Advanced Service Menu > Save Commissioning Settings.
- 3. Select **Confirm changes** to save the settings.

When you have saved the commissioning settings, the option Resetting to commissioning settings is available in the Advanced Service Menu.

7.10.3 Resetting or re-establishing the parameters

Resetting the configuration numbers

If you have replaced the PCB or made an error during setting, you must reset the configuration numbers CN1 and CN2. Thanks to these numbers, the system recognises the type of outdoor unit and type of backup present on the installation.

To reset the configuration numbers:



- 1. Press the 🗐 button.
- Select Advanced Service Menu > Set Configuration Numbers > EHC– 08.
- 3. Set the **CN1** and **CN2** parameters. The values are available on the data plate of the indoor unit.
- 4. Select Confirm to save the settings.



See also

CN1 and CN2 parameters, page 67

Auto-detecting options and accessories

Use this function after replacing a power circuit board on the heat pump in order to detect all the devices connected to the **L–BUS** communication bus.

To detect devices connected to the L-BUS communication bus:



- 1. Press the 🗎 button.
- 2. Select Advanced Service Menu > Auto Detect.
- 3. Select Confirm to carry out the auto-detect.

Reverting to the commissioning settings

If the commissioning settings were saved, you can revert to the values specific to your installation.

To revert to the commissioning settings:



- 1. Press the

 button.
- Select Advanced Service Menu > Resetting to commissioning settings.
- 3. Select Confirm to revert to the commissioning settings.

Reverting to the factory settings

To revert to the factory settings for the heat pump:



- 1. Press the 🗐 button.
- 2. Select Advanced Service Menu > Resetting to factory settings.
- 3. Select **Confirm** to revert to the factory settings.

7.11 List of parameters

The appliance parameters are described directly in the user interface. The following chapters include additional information on some of these parameters as well as their default values (factory settings).

7.11.1 Air Src Heat Pump > Parameters, counters, signals

In this sub-menu, you will find the parameters related to the behaviour of the heat pump.

Tab.58 > Settings

Parameters	Description of the parameters	Factory setting EHC–08
BL function AP001	BL input function selection Full blocking Partial blocking User reset locking Backup relieved Generator relieved Gen.&Backup relieved High, Low Tariff Photovoltaic HP Only PV HP And backup Smart Grid ready Heating Cooling	Partial blocking
Manual Heat Demand AP002	Activating the manual heating demand Off With setpoint: In this mode, the temperature setpoint used will be that for the Setpoint manual HD (AP026) parameter.	Off
Min. water pressure AP006	Appliance will report low water pressure below this value Can be set from 0 bar to 6 bar	0.4 bar (cannot be modified)
Service hours AP009	Number of heat generator operating hours for raising a service notification Can be set from 0 Hours to 65534 Hours	4000 Hours

Parameters	Description of the parameters	Factory setting EHC–08
Service notification AP010	Select the type of service notification • None	None
	Custom notification	
Service hours mains AP011	Hours powered to raise a service notification Can be set from 0 Hours to 65534 Hours	8700 Hours
Forced cooling mode	The cooling mode is forced whatever the outdoor temperature • No	No
AP015	• Yes	
CH function on AP016	Enable central heating heat demand processing • Off	On
	• On	
DHW function on	Enable domestic hot water heat demand processing	On
AP017	• Off • On	
Setpoint manual HD AP026	Flow temperature setpoint for manual heat demand Can be set from 7 °C to 70 °C	40 °C
	Setpoint used when manual mode is active (Manual Heat Demand (AP002) = With setpoint)	
Cooling mode	Configuration of the cooling mode	Off
AP028	• Off • On	
Cooling permission AP029	Grant permission for the heat pump to be able to deliver cooling Not adjustable	Not allowed
	Not allowed Allowed	
MessMinWaterPress ure AP058	Warning message indicating that pressure is low Can be set from 0 bar to 2 bar	0.8 bar
Max CH flow setpoint AP063	Maximum central heating flow temperature setpoint Can be set from 20 °C to 75 °C	Electric heating element: 75 °C
Humidity sensor AP072	Humidity sensor configuration	No
AI 0/2	NoOnOff0-10V	
BL1 contact config. AP098	BL1 input contact configuration	Open
AP090	OpenClosed	
BL2 contact config. AP099	BL2 input contact configuration	Open
	Open Closed	
BL2 function	BL2 input function selection	Partial blocking
AP100	Full blocking	
	Partial blocking	
	User reset locking Packup religioned	
	Backup relieved Generator relieved	
	Gen.&Backup relieved	
	High, Low Tariff	
	riigii, 2011 raiiii	
	Photovoltaic HP Only	

Parameters	Description of the parameters	Factory setting EHC–08
Deaeration program	Deaeration program settings	Always deair at pwr
AP101	No deair at power up Always deair at pwr	
Boiler Pump function AP102	Configuration of the boiler pump as zone pump or system pump (feed lowloss header)	Yes
	No Yes	
Bivalent temperature HP000	Above the bivalent temperature, the backup energy source is not allowed to operate Can be set from -10 °C to 20 °C	5 °C
Min. HP Cooling T. HP003	Minimum flow temperature of the heat pump in cooling mode Can be set from 5 °C to 30 °C	5 °C
Flow rate warning HP011	Flow rate that triggers a warning message indicating that flow rate becomes insufficient Can be set from 0 I/min to 95 I/min	7 I/min for 4 kW 7 I/min for 6 kW 9 I/min for 8 kW
Backup type HP029	Type of backup used in the heat pump 1 Electrical Stage 2 Electrical Stages Boiler Backup	Electric heating element: 2 Electrical Stages
Delay StartBackup CH HP030	Delay time for starting the backup energy source for the heating circuits Can be set from 0 Min to 600 Min	20 Min
Delay stop backup CH HP031	Delay time for stopping the backup energy source for the heating circuits Can be set from 2 Min to 600 Min	4 Min
Elec. Pulse value HP033	Value of the pulse coming from the electrical counter Can be set from 0 Wh to 1000 Wh	1 Wh
Delay Min.Outdoor T. HP047	Delay for starting the backup when the outdoor temp. is equal to the parameter Min.Outdoor T.backup Can be set from 0 Min to 60 Min	8 Min
Delay Max.Outdoor T HP048	Delay for starting the backup when the outdoor temp. is equal to the parameter Max.Outdoor T. backup Can be set from 0 Min to 60 Min	30 Min
Min.Outdoor T.backup HP049	Minimum outdoor temperature related to the parameter Delay Min.Outdoor T. Can be set from -30 °C to 0 °C	-10 °C
Max.Outdoor T.backup HP050	Maximum outdoor temperature related to the parameter Delay Max.Outdoor T. Can be set from -30 °C to 20 °C	15 °C
Min. Outdoor T. HP HP051	Minimum outdoor temperature below which the compressor of the Heat Pump is stopped Can be set from -20 °C to 5 °C	-20 °C
Silent mode HP058	Enabling heat pump silent mode No Yes	No
Cool.Setpoint offset HP079	Maximum offset applied to the cooling setpoint when a 0-10V humidity sensor is used Can be set from 0 °C to 15 °C	5 °C
Buffer tank HP086	Activation of hydraulic management mode for the configuration with a low-loss header, or for a buffer tank connected as a low-loss header No Yes	No
Buffer tank Hyst. HP087	Temperature hysteresis to start or stop heating the buffer tank Can be set from 0 °C to 30 °C	3 °C
Offset heating - PV HP091	Heating setpoint temperature offset when photovoltaic energy is available Can be set from 0 °C to 30 °C	0 °C

Parameters	Description of the parameters	Factory setting EHC–08
Offset DHW - PV HP092	Domestic hot water setpoint temperature offset when photovoltaic energy is available Can be set from 0 °C to 30 °C	0 °C
Low noise start time HP094	Start time of the heat pump low noise function Can be set from 0 Hours-Minutes to 143 HoursMinutes	132 Hours-Minutes
Low noise end time HP095	End time of the heat pump low noise function Can be set from 0 Hours-Minutes to 143 HoursMinutes	36 Hours-Minutes
CH Pump postrun time PP015	Central heating pump post run time (in minutes)	3 Min
Max. CH pump speed PP016	Maximum central heating pump speed (%) Maximum pump speed in heating mode Can be set from 20 to 100%	100%
Min CH pump speed PP018	Minimum central heating pump speed (%) Minimum pump speed in heating mode Can be set from 20 to 100%	50 %

Tab.59 > Signals

Signals	Description of the signals
Pump running? AM015	Is the pump running? Inactive Active
Pump speed AM010	The current pump speed in %
Dhw Temperature BM000	Dhw Temperature depending on loadtype this is TankTemperature or DhwOutTemperature in °C
Low noise AM002	Low noise function activatedNoYes
Service required? AM011	Is service currently required? No Yes
Status Appliance AM012	Current main status of the appliance.
Sub status Appliance AM014	Current sub status of the appliance.
System Flow Temp AM016	Flow temperature of appliance. in °C
Water pressure AM019	Water pressure of the primary circuit. in bar
3 way valve AM037	Status of the three way valve CH DHW
Flow rate AM056	Wate flow rate in the system in I/min
Internal setpoint AM101	Internal system flow temperature setpoint in °C
HP flow T. HM001	Heat pump flow temperature in °C
HP return T. HM002	Heat pump return temperature in °C
HP flow T. setpoint HM003	Heat pump flow temperature setpoint in °C

Signals	Description of the signals
BL1 contact position	BL1 contact position
HM004	• Open
	• Closed
DI 0 1 1 11	• Off
BL2 contact position HM005	BL2 contact position
HIVIOUS	• Open
	• Closed
	• Off
Relative humidity HM006	Relative humidity measured by the humidity sensor in %
Compressor	Compressor operation
HM008	• Off
	• On
Heat pump defrost	Heat pump defrost function in progress
HM009	• No
	• Yes
Backup1	First stage of backup operation
HM012	• Off
	• On
Backup2	Second stage of backup operation
HM013	• Off
	• On
HP flow T. average HM020	Heat pump flow temperature average in °C
Start compressor	Request to start compressor
HM030	• No
	• Yes
HP cooling setpoint HM033	Heat pump flow temperature setpoint in cooling mode in °C
Delay StartBackup CH HM056	Delay time for starting the backup energy source for central heating in min

Tab.60 > Counters

Meters	Description of the meters
Service run hours AC002	Number of hours that the appliance has been producing energy since last service
Hours since service AC003	Number of hours since the previous servicing of the appliance
Starts since service AC004	Number of heat generator starts since the previous servicing.
CH Energy Consumed AC005	Energy consumed for central heating in kWh
DHW energy consumed AC006	Energy consumed for domestic hot water in kWh
Cool Energy consumed AC007	Energy consumed for cooling in kWh
CH Energy delivered AC008	Thermal energy delivered for central heating in kWh
DHW Energy delivered AC009	Thermal energy delivered for domestic hot water in kWh
Cool Energy deliver. AC010	Thermal energy delivered for cooling in kWh
Backup used energy AC018	Energy consumed by backup in kWh

Meters	Description of the meters
Energy from backup AC019	Energy delivered by electrical or hydraulic backup in kWh
Pump running hours AC026	Counter that shows the number of pump running hours
Pump starts AC027	Counter that shows the number of pump starts
Backup 1 hours AC028	Number of operating hours of the first electrical backup stage
Backup 1 starts AC030	Number of starts of the first electrical backup stage
Standby used energy AC032	Energy consumed by the appliance in standby mode in kWh
Heating producer hrs PC000	Number of producer operating hours in central heating
Total starts PC002	Total number of heat generator starts. For heating and domestic hot water
Heat gen run hrs PC003	Number of compressor operating hours
Cooling producer hrs PC005	Number of producer operating hours in cooling
DHW run hours DC005	Number of compressor start-ups

7.11.2 | | > DHW tank > Parameters, counters, signals

The DHW tank circuit is on the EHC–08 PCB. A domestic hot water sensor must be connected to the EHC–08 PCB to display these parameters in the DHW sub-menu.

DP : Direct Hot Water Parameters = Domestic hot water tank parameters

Tab.61 > **Settings**

Parameters	Description of the parameters	Factory setting
Legionella calor. DP004	Legionella mode protection calorifier • Disabled • Weekly	Disabled
DhwPumpSpeedMin DP037	Minimum Domestic Hot Water pump speed Can be set from 0 % to 100 %	30%
DhwPumpSpeedMax DP038	Maxmum Domestic Hot Water pump speed Can be set from 0 % to 100 %	100%
DhwMaxTemp DP046	Maximum temperature of the water circulating in the exchanger of the domestic hot water tank Can be set from 10 °C to 75 °C	70 °C
Max. DHW duration DP047	Maximum duration of the domestic hot water production Can be set from 1 to 10 hours	3 hours
Min. CH before DHW DP048	Minimum heating duration between two periods of domestic hot water production Can be set from 0 to 10 hours	2 hours
DHW management DP051	ECO mode: use of the heat pump only. Comfort mode: use of the heat pump and backup energy sources • ECO (Only HP) • Comfort (heat pump and electrical backup)	ECO (Only HP)
DHW timeprog. select DP060	Time program selected for DHW. • Schedule 1 • Schedule 2 • Schedule 3	Schedule 1

Parameters	Description of the parameters	Factory setting
DHW comfort setpoint DP070	Comfort temperature setpoint for the Domestic Hot Water tank Can be set from 40 °C to 65 °C	54 °C
DHW reduced setpoint DP080	Reduced temperature setpoint from the Domestic Hot Water tank Can be set from 10 °C to 60 °C	10 °C
Delay StartBackupDHW DP090	Start-up time delay for the electrical backup when the DP051 parameter is set to ECO. Can be set from 0 Min to 120 Min	20 Min
Hysteresis DHW DP120	Setpoint temperature differential triggering the DHW tank to be charged Can be set from 0 °C to 40 °C	14 °C
DHW AntiLeg Setpoint DP160	Setpoint for DHW anti legionella Can be set from 60 °C to 75 °C	65 °C
Start time holiday DP170	Start time of holiday Time stamp	-
End time holiday DP180	End time of holiday Timestamp	-
End change mode DP190	End change mode Time TimeStamp	-
DHW mode DP200	DHW primary mode current working setting • Scheduling • Manual • Off	Scheduling
Postrun DHW pump/3wv DP213	Post run time of the DHW pump/3 way valve after DHW production Can be set from 0 Min to 99 Min	3 Min
DHW holiday setpoint DP337	Holiday temperature setpoint from the Domestic Hot Water tank Can be set from 10 °C to 60 °C	10°C

Tab.62 > Signals

Signals	Description of the signals	
DHW tank temp bottom DM001	Domestic Hot Water tank temperature (bottom sensor) in °C	
DhwFlowTempSetpoint DM004	Flow temperature setpoint Domestic Hot Water in °C	
DHW tank temp top DM006	Domestic Hot Water tank temperature (top sensor) in °C	
Error TAS DHW DM007	 Error status of the anti-corrosion protection system of the domestic hot water tank Off On 	
Auto/Derog DHWstatus DM009	Automatic/derogation status of Domestic Hot Water mode • Scheduling • Manual • Off • Temporary	
DHW activity DM019	Domestic Hot Water current activity Off Reduced Comfort Anti legionella	
DHW setpoint DM029	Domestic Hot Water temperature setpoint in °C	
DHW active AM001	Is the appliance currently in domestic hot water production mode? • Off • On	

Tab.63 > Counters

Meters	Description of the meters
DHW valve cycles DC002	Numbers of Domestic Hot Water diverting valve cycles
Number of hours during which the diverting valve is in DHW position DC003	Number of hours during which the diverting valve is in DHW position
DHW starts DC004	Number of compressor start-ups during domestic hot water production
DHW run hours DC005	Number of compressor start-ups

7.11.3 | X > CIRCA or CIRCB > Parameters, counters, signals

This menu contains the parameters related to the heating of the CIRCA and CIRCB circuits.

CP : Circuits Parameters = Heating circuit parameters

Tab.64 > **Settings**

Parameters	Description of the parameters	Factory setting CIRCA	Factory setting CIRCB
MaxZoneTFlowSe tpoint CP000	Maximum Flow Temperature setpoint zone • For CIRCA: can be set from 7 °C to 75 °C	75 °C	50 °C
Tflow setpoint	• For CIRCB: can be set from 7 °C to 100 °C Zone flow temperature setpoint, used when the zone is set to a	75 °C	50 °C
zone CP010	 fixed flow setpoint. For CIRCA: can be set from 7 °C to 75 °C For CIRCB: can be set from 7 °C to 100 °C 		
Zone Function CP020	Functionality of the zone • Disable • Direct = radiators. Cooling not possible. • Mixing Circuit = underfloor heating for circuit A and underfloor heating with mixing valve for circuit B. Cooling possible. • Swimming pool. Only available for circuit B. • High Temperature = not used. • Fan Convector Cooling possible.	Mixing Circuit	Mixing Circuit
Bandwidth Mix. Valve CP030	Bandwidth of mixing valve zone where modulation takes place. Can be set from 4 °C to 16 °C	-	12 °C
Postrun zone pump CP040	Pump post runtime of the zone Can be set from 0 Min to 20 Min	3 Min	4 Min
Mixing Valve shift CP050	Shift between calculated setpoint and mixing valve circuit setpoint Can be set from 0 °C to 16 °C	-	4 °C
RoomT. Holiday CP060	Wished room zone temperature on holiday period Can be set from 5 °C to 20 °C	6 °C	6 °C
MaxReducedRoo mT.Lim CP070	Max Room Temperature limit of the circuit in reduced mode, that allows switching to comfort mode Can be set from 5 °C to 30 °C	16 °C	16 °C
TypeReducedNig htMode CP340	Type of reduced night mode, stop or maintain heating of circuit Stop heat demand	Continue heat demand	Stop heat demand
Parameter linked to the CP070 pa-	Heating is deactivated when the room temperature setpoint in the timer programme is below the threshold set in CP070		
rameter	Continue heat demand		

Parameters	Description of the parameters	Factory setting CIRCA	Factory setting CIRCB
User T.Room Activity CP080	Desired room temperature setpoint for standby mode Can be set from 5 °C to 30 °C	16 °C	16 °C
User T.Room Activity CP081	Desired room temperature setpoint for Welcome mode Can be set from 5 °C to 30 °C	20 °C	20 °C
User T.Room Activity CP082	Desired room temperature setpoint for Absence mode Can be set from 5 °C to 30 °C	6 °C	6 °C
User T.Room Activity CP083	Desired room temperature setpoint for Morning mode Can be set from 5 °C to 30 °C	21 °C	21 °C
User T.Room Activity CP084	Desired room temperature setpoint for Evening mode Can be set from 5 °C to 30 °C	22 °C	22 °C
User T.Room Activity CP085	Desired room temperature setpoint for Custom mode Can be set from 5 °C to 30 °C	23 °C	20 °C
Manu ZoneRoomTempS et CP200	Manually setting the room temperature setpoint of the zone Can be set from 5 °C to 30 °C	30 °C	20 °C
CP210 Zone HCZP Comfort	Comfort footpoint of the temperature of heat curve of the circuit Can be set from 15 °C to 90 °C	15 °C	15 °C
Zone HCZP Reduced CP220	Reduced footpoint of the temperature of heat curve of the circuit Can be set from 15 °C to 90 °C	15 °C	15 °C
Zone Heating Curve CP230	Heating curve temperature gradient of the zone Can be set from 0 to 4	1.5	0.7
ZoneRoomUnitInfl CP240	Adjustment of the influence of the zone room unit Can be set from 0 to 10	3	3
Floor Cool. setpoint CP270	Cooling flow temperature setpoint for the underfloor cooling Can be set from 11 °C to 23 °C	18 °C	18 °C
Fan Cool. setpoint CP280	Cooling flow temperature setpoint for the fan convector Can be set from 7 °C to 23 °C	7 °C	20 °C
OperatingZoneMo de CP320	Operating mode of the zone • Scheduling • Manual • Off	Scheduling	Scheduling
Opening Valve Time CP330	The time needed by the valve to be fully opened Can be set from 0 Sec to 240 Sec	-	60 Sec
Zone screed drying CP470	Setting of the screed drying program of the zone Can be set from 0 Days to 30 Days	0 Days	0 Days
ScreedStartTemp CP480	Setting of the start temperature of the screed drying program of the zone Can be set from 20 °C to 50 °C	20 °C	20 °C
ScreedStopTemp CP490	Setting of the stop temperature of the screed drying program of the zone Can be set from 20 °C to 50 °C	20 °C	20 °C
Tflow Sensor Enable CP500	Enable/Disable Flow temperature sensor of the zone Off On	-	Off

Parameters	Description of the parameters	Factory setting CIRCA	Factory setting CIRCB
Temporary Room Setp CP510	Temporary room setpoint per zone Can be set from 5 °C to 30 °C	20 °C	20 °C
Zone Power setpoint CP520	Power setpoint per zone Can be set from 0 % to 100 %	-	100%
Zone PWM Pump speed CP530	Pulse Width Modulation pump speed per zone Can be set from 20 % to 100 %	-	100%
Zone, fire place CP550	Fire Place mode is active Off On	Off	Off
ZoneTimeProg Select CP570	Time Program of the zone selected by the user • Schedule 1 • Schedule 2 • Schedule 3	Schedule 1	Schedule 1
OTH LogicLev contact CP640	Opentherm Logic level contact of the zone Open Closed	Open	Open
Cool stop Room T. CP650	The cooling is stopped when the room temperature setpoint is above this value Can be set from 20 °C to 30 °C	29 °C	29 °C
Icon display zone CP660	Choice icon to display this zone None All Bedroom Livingroom Study Outdoor Kitchen Basement Swimming Pool DHW Tank DHW Electrical Tank Time Program	None	Livingroom
ConfPairing RU Zone CP680	Select the Bus channel of the room unit for this zone Can be set from 0 to 255	0	0
RevContactOTH cool CP690	Reversed OpenTherm contact in cooling mode for heat demand per zone No Yes	No	No
Zone Heat up speed CP730	Selection of heat up speed of the zone • Extra Slow • Slowest • Slower • Normal • Faster • Fastest	Extra Slow	Slower
Zone cool down speed CP740	Selection of cool down speed of the zone • Slowest • Slower • Normal • Faster • Fastest	Slowest	Normal

Parameters	Description of the parameters	Factory setting CIRCA	Factory setting CIRCB
MaxZone Preheat time CP750	Maximum zone preheat time Can be set from 0 Min to 240 Min	0 Min	0 Min
Zone Buffered CP770	The zone is after a Buffer tank • No • Yes	-	Yes
Control strategy CP780	 Selection of the control strategy for the zone Automatic: adapts the regulation strategy based on the sensors present Room Temp. based: use if there is no outdoor temperature sensor. Does not allow the heating curve to be used Outdoor Temp. based: use if there is no room thermostat. Allows the heating curve to be used. If the gradient is not configured correctly, it will cause discomfort Outdoor & room based: allows the heating curve to be used. If the gradient is not configured correctly, the setpoint temperature will be corrected using the room temperature sensor measurement. 	Automatic	Automatic

Tab.65 > Signals

Signals	Description of the signals
DHW tank temp bottom DM001	Domestic Hot Water tank temperature (bottom sensor) in °C
DhwFlowTempSetpoint DM004	Flow temperature setpoint Domestic Hot Water in °C
Error TAS DHW DM007	Error status of the anti-corrosion protection system of the domestic hot water tank
	• Off • On
Auto/Derog DHWstatus DM009	Automatic/derogation status of Domestic Hot Water mode • Scheduling • Manual • Off • Temporary
DHW activity DM019	Domestic Hot Water current activity Off Reduced Comfort Anti legionella
DHW setpoint DM029	Domestic Hot Water temperature setpoint in °C
DHW active AM001	Is the appliance currently in domestic hot water production mode? Off On

Tab.66 > Counters

Meters	Description of the meters
DHW valve cycles DC002	Numbers of Domestic Hot Water diverting valve cycles
Number of hours during which the diverting valve is in DHW position DC003	Number of hours during which the diverting valve is in DHW position
DHW starts DC004	Number of compressor start-ups during domestic hot water production

7.11.4 | > Outdoor sensor setup > Parameters, counters, signals

Tab.67 > **Settings**

Parameters	Description of the parameters	Factory setting CIRCA	Factory setting CIRCB
Outdoor sensor AP056	Enable outdoor sensorNo outside sensorAF60QAC34	AF60	AF60
Summer Winter AP073	Outdoor temperature: upper limit for heating • Can be set from 10 °C to 30.5 °C in increments of 0.5 °C • When set to 30.5 °C, automatic switching is deactivated, the system remains in Winter mode and heating is active.	22 °C	22 °C
Force summer mode AP074	mode Mode		Off
Season cross- over AP075	Temperature variance from set outdoor upper temp. limit in which the generator will not heat or cool • For Circuit A, can be set from 0 °C to 20 °C • For Circuit B, can be set from 0 °C to 10 °C	4 °C	4 °C
Building Inertia AP079	Inertia of the building used for heat up speed Can be set from 0 to 10 • 0: 10 hours for a building with low thermal inertia, • 3: 22 hours for a building with normal thermal inertia, • 10: 50 hours for a building with high thermal inertia. Modification of the factory setting is only useful in exceptional cases.	3	3
Frost min out temp AP080	Outside temperature below which the antifreeze protection is activated: • Can be set from -30 to 20°C • set to -30 °C = function deactivated	3 °C	3 °C
Outside Sens. Source AP091	Type of outside sensor connection to be used • Auto • Wired sensor • Wireless sensor • Internet measured • None	Auto	Auto

Tab.68 > Signals

Signals	Description of the signals			
Outside temperature AM027	Instantaneous outside temperature in °C			
Internet T.Outside AM046	Outside temperature received from an internet source in °C			
SeasonMode AM091	Outside temperature below which the antifreeze protection is activated: • Can be set from -30 to 20°C • set to -30 °C = function deactivated			
Out sensor detected AP078	Outside sensor detected in the application • No • Yes			

Tab.69 > **Settings**

Parameters	Description of the parameters	Factory setting SCB-01
Status relay func. 1 EP018	Status relay function 1 No Action Alarm Alarm Inverted Generator on Generator off Reserved Reserved Service request Generator on CH Generator on DHW CH pump on Locking or Blocking Cooling mode	No Action
Status relay func. 2 EP019	Status relay function 2 No Action Alarm Alarm Inverted Generator on Generator off Reserved Reserved Reserved Generator on CH Generator on CH Generator on DHW CH pump on Locking or Blocking Cooling mode	No Action
Function 10V-PWM EP028	Selects the function of the 0-10 Volt output • 0-10V 1 (Wilo) • 0-10V 2 (Gr. GENI) • PWM signal (Solar) • 0-10V 1 limited • 0-10V 2 limited • PWM signal limited • PWM signal (UPMXL)	0-10V 1 (Wilo)
Source 10V-PWM EP029	Selects the source signal for the 0-10 Volt output PWM Requested power Actual power	PWM

Tab.70 > Signals

Signals	Description of the signals
Power setpoint GM011	Power setpoint in % of maximum
Pump running? AM015	Is the pump running? Inactive Active
Pump speed AM010	The current pump speed in %

This menu contains the parameters relating to the Bluetooth® connection.

Tab.71

Parameters	Description of the parameters	Factory setting
Bluetooth enabled	Activate the Bluetooth function to enable communication with the appliance:	On
AP129	On: Bluetooth [®] activated Off: Bluetooth [®] deactivated	
Current pairing code	Current pairing code Bluetooth® pairing code (specific to each appliance). This code is given on a	
	label affixed to your appliance.	

7.12 Activating/deactivating the Bluetooth® for the appliance

The installer can enter all the settings via the smartphone application. To do this, activate the **Bluetooth**[®] function to enable communication between the appliance and the smartphone.



- 1. Press the 🗐 button.
- 2. Select Bluetooth.
- 3. Modify the value of the Bluetooth enabled parameter:

On	Bluetooth® activated	
Off	Bluetooth® deactivated	



See also

Commissioning procedure with smartphone, page 66 > Bluetooth®, page 93

7.13 Description of the parameters

7.13.1 Running the back-up in heating mode

Start-up conditions for the backup

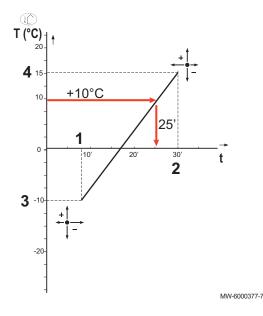
The backups are authorised to start up normally except in cases of power cut-off or limitation linked to bivalency (**Bivalent temperature** - HP000).

If the heat pump should also be limited, the backups are nevertheless authorised to operate to guarantee heating comfort.

In heating mode, the backup is managed by the parameters: **Bivalent temperature** (HP000) and **Delay StartBackup CH** (HP030).

If **Delay StartBackup CH** (HP030) is set to 0, the time delay for start-up of the backup is set depending on the outdoor temperature: the lower the outdoor temperature, the quicker the backup will be activated.

Fig.79 Time delay curve for starting the backup



- t Time (minutes)
- T Outdoor temperature (°C)
- 1 Delay Min.Outdoor T. (HP047) = 8 minutes
- 2 Delay Max.Outdoor T (HP048) = 30 minutes
- 3 Min.Outdoor T.backup (HP049) = -10 °C
- 4 Max.Outdoor T.backup (HP050) = 15 °C

In this example of a time delay to starting the backup when **Delay StartBackup CH** HP030 is set to 0, with the factory-set parameters, if the outdoor temperature is 10 °C, the backup will start 25 minutes after the heat pump's outdoor unit.

Backup operation if an error occurs on the outdoor unit

In case of an error on the outdoor unit, the electric heating element starts after 3 minutes to guarantee heating comfort.

Backup operation when defrosting the outdoor unit

When the outdoor unit is defrosting, the control system ensures the protection of the system by starting up the backup if necessary.

If the backup is not sufficient to ensure the protection of the outdoor unit during defrosting, then the outdoor unit is switched off.

Operating principle when the outdoor temperature falls below the operating threshold of the outdoor unit

If the outdoor temperature is below the minimum operating temperature of the outdoor unit as defined by the **Min. Outdoor T. HP** (HP051) parameter, the outdoor unit is not authorised to operate.

If the system has a demand pending, the electric heating element starts up immediately to guarantee heating comfort.

7.13.2 Running the back-up in domestic hot water mode

Start-up conditions for the backup

The start-up conditions for the backup for domestic hot water production depend on the **BL function** (AP001) and **BL2 function** (AP100) parameters for the blocking inputs **BL1** and **BL2** respectively.

Operating description

The behaviour of the electric heating element in domestic hot water mode depends on the configuration of the **DHW management** (DP051) parameter.

If **DHW management** (DP051) is set to **ECO (Only HP)** the system gives priority to the heat pump during domestic hot water production. The electric heating element is used only if the start-up time delay for the backup during domestic hot water production **Delay StartBackupDHW** (DP090) has elapsed in domestic hot water mode.

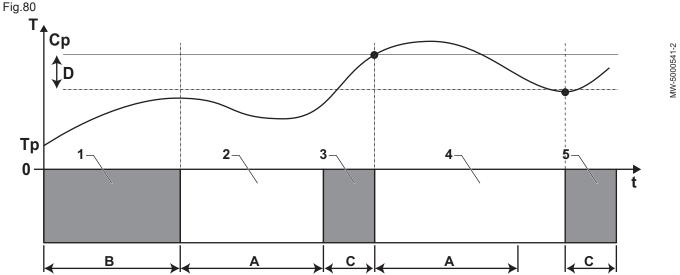
If **DHW management** (DP051) is set to **Comfort (HP+Boiler)**: the domestic hot water production mode gives priority to comfort by accelerating domestic hot water production by simultaneously using the heat pump and

the electric heating element. In this mode, there is no maximum time for domestic hot water production as the use of the backups helps to ensure domestic hot water comfort more quickly.

7.13.3 Operation of the switch between heating and production of domestic hot water

The system does not allow the simultaneous production of heating and domestic hot water.

The switch logic between domestic hot water mode and heating mode operates as follows:



- A Min. CH before DHW DP048: Minimum heating duration between two domestic hot water production runs
- B Max. DHW duration DP047: Maximum authorised duration for domestic hot water production
- C Duration for producing domestic hot water (less than DP047) to reach the DHW set point
- Cp DHW comfort setpoint DP070: Domestic hot water "Comfort" setpoint temperature

- **DHW reduced setpoint** DP080: Domestic hot water "Reduced" setpoint temperature
- T Temperature
- Tp DHW T DM001: Domestic hot water temperature t Time
- D Hysteresis DHW DP120: Setpoint temperature differential triggering the domestic hot water tank to be charged

Tab.72

Phase	Description of the phase	Operating description	
1	Domestic hot water production only	When the system is switched on, if domestic hot water production is authorised and the parameter DHW management (DP051) is configured to ECO (Only HP), a domestic hot water production cycle is started up for a maximum duration that can be set and fixed by the Max. DHW duration (DP047) parameter. In the event of insufficient heating comfort, the heat pump is running too long in domestic hot water mode: reduce the maximum duration of domestic hot water production.	
2	Heating only	Production of domestic hot water is off. Even if the domestic hot water set- point is not reached, a minimum heating period is forced. This period can be set and defined with the Min. CH before DHW (DP048) parameter. After the heating period, tank loading is enabled again.	
3	Domestic hot water production only	When the domestic hot water setpoint is reached, a period in heating mode begins.	
4	Heating only	When the Hysteresis DHW (DP120) differential is reached, domestic hot water production is triggered. If there is not enough domestic hot water (e.g. if the domestic hot water does not heat up quickly enough): reduce the trip differential (hysteresis) by modifying the value of the Hysteresis DHW (DP120) parameter. The heat pump will start heating up the domestic hot water more often.	
5	Domestic hot water production only	When the domestic hot water setpoint is reached, a period in heating mode begins.	

7.13.4 Operation of the heating curve

The relationship between the outdoor temperature and the circuit flow heating water temperature is controlled by a heating curve or water temperature setpoint. This can be adjusted according to the requirements of the installation.

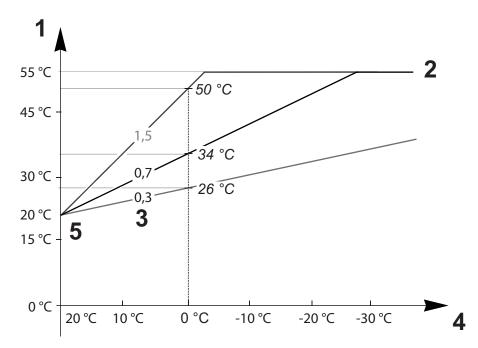
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Important

Regulation via the heating curve is only possible when the **regulation strategy** CP780 is set on the modes "Acc. to Ext. T." and "Acc. to Ext. T and Room T.".

Fig.81

MW-6070170-1



- 1 Current Flow temperature setpoint of zone CM070
- 2 Maximum Flow Temperature setpoint zone CP000 = 55 °C
- 3 Heating curve temperature gradient of the zone CP230
- 4 Outdoor temperature CM210
- 5 Curve base temperature CP210 / CP220 = 20 °C

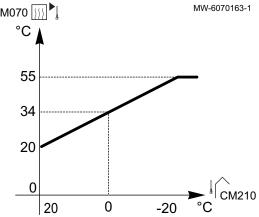
Tab.73

Tab.75			
Parameters	Description of the parameters		
Maximum Flow Temperature setpoint zone CP000	The flow setpoint temperature for the circuit CM070 is limited by the maximum flow temperature setpoint for the circuit CP000. When using a room thermostat, the setpoint retained is the lowest temperature between the flow setpoint temperature for the circuit CM070 and the maximum flow temperature setpoint for the circuit CP000.		
Heating curve temperature gradient of the zone CP230	The steeper the gradient of the heating temperature curve for the circuit CP230, the quicker th flow setpoint temperature for the circuit CM070 will increase. Decrease the gradient of the heating temperature curve for the circuit CP230 in case of overheating in mid-winter. Example: for an outdoor temperature CM210 of 0 °C: if CP230 = 0.7 then CM070 = 34 °C if CP230 = 1.5 then CM070 = 50 °C		
Curve base temperature CP210 / CP220	Increase the curve base temperature CP210 / CP220 when the heating is insufficient for mild outdoor temperatures. CP210 corresponds to the curve base temperature in comfort mode. CP220 corresponds to the curve base temperature in reduced mode.		
Wished room temperature setpoint of the zone CM190	If the curve base temperature CP210 / CP220 is set to 15 °C, then it becomes equal to the Required room setpoint temperature for the circuit CM190. Example: if CP210 = 15 °C then CM190 = the room setpoint temperature for the activity/timer programme.		

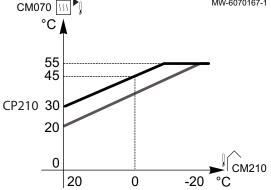
Parameters	Description of the parameters	
Outdoor temperature CM210	The outdoor temperature CM210 is affected by the position of the outdoor temperature sensor: check the sensor is positioned correctly.	
Current Flow temperature setpoint of zone	The flow setpoint temperature for the circuit CM070 is calculated according to the heating curve parameters:	
CM070	 Without setting of the curve base temperature (CP210 / CP220 set to 15 °C): CM070 = (CM190 - CM210) x CP230 + CM190 With setting of the curve base temperature (CP210 / CP220 > 15 °C): CM070 = (CM190 - CM210) x CP230 + (CP210 or CP220) 	

Fig.82 Heating curve without curve base CM070 [}}

Without setting of the curve base temperature (CP210 / CP220 set to 15 °C): an outdoor temperature CM210 of 0 °C will give a flow setpoint temperature for the circuit CM070 of 34 °C.



Heating curve with curve base Fig.83 MW-6070167-1 CM070 555

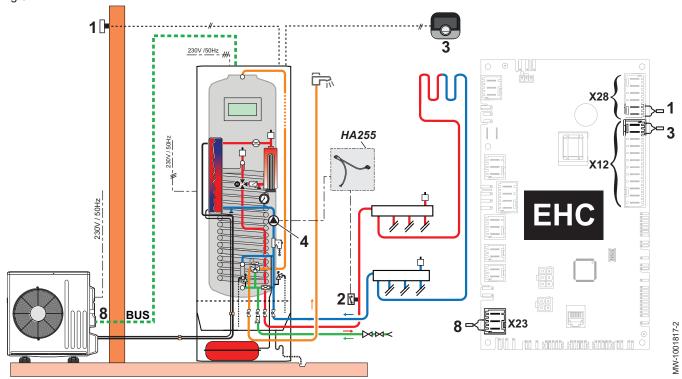


With setting of the curve base temperature (CP210 / CP220 > 15 °C) to 30 °C: an outdoor temperature CM210 of 0 °C will give a flow setpoint temperature for the circuit CM070 of 45 °C.

8 Connection and installation examples

8.1 Installation with one direct underfloor heating circuit

Fig.84



- 1 Outdoor temperature sensor
- 2 Safety thermostat for underfloor heating flow
- 3 Room unit
- 4 Main circulating pump

8 Bus for communicating with the outdoor unit
 HA255 Safety thermostat wiring kit for direct underfloor heating

1. Connect the accessories and options to the EHC–08 PCB, respecting the 230-400 V and 0-40 V cable feed-throughs.



2. Set the main heating parameters:

Tab.74

Access path	Parameter	Description	Adjustment required
CIRCA > Parameters, counters, signals > Settings	MaxZoneTFlowSetpoint CP000	Maximum Flow Temperature setpoint zone	Factory setting: 75 °C Adjust the temperature as required.
	Zone Function CP020	Functionality of the zone	Factory setting: Circuit direct Set the parameter depending on your installation: • Mixing Circuit • Fan Convector Only these 2 settings are used for cooling.
21.7 CIRCA > Heating Curve	Slope: CP230	Value of the heating curve gradient.	Between 0.4 and 0.7 (for an underfloor heating circuit). Adapt the values of the heating curve in order to obtain optimum comfort.

3. Set the authorisation for cooling:

Access path	Parameter	Description	Adjustment required
Air Src Heat pump > Parameters, counters, signals > Settings > Advanced	Cooling mode AP028	Configuration of the cooling mode	Active cooling on

8.2 Installation with 2 circuits and a buffer tank used as a low-loss header

Fig.85 CIRC A CIRC B 10 12 6 11... 230V / 50Hz 10 9 BUS 15 MW-6070157-1 Lh Nh X28 X12 17 **X26** ****** В **X8** 16 **X9** 5 □<

- 1 Outdoor temperature sensor
- 2 Smart TC° thermostat for circuit A
- 3 Smart TC° thermostat for circuit B
- 4 Safety thermostat for underfloor heating flow
- 5 Flow sensor on the underfloor heating circuit

- Three-way valve circuit kit with circulating pump
- 7 Circulating pump for circuit B
- 8 Circuit B mixing valve
- 9 Low-loss header buffer tank
- 10 Collector for 2/3 circuits

- 11 Circulating pump for circuit A
- 12 Direct circuit kit with circulating pump
- 13 Pressure actuated bypass valve
- 14 SCB-04 second circuit control system PCB kit
- 15 Bus for communicating with the outdoor unit
- **16** L-Bus termination connector
- 17 L-Bus to the EHC-08 PCB
- 1. Connect the accessories and options to the **EHC–08** PCB, respecting the 230-400 V and 0-40 V cable feed-throughs.
- 2. Connect the accessories and options to the **SCB-04** PCB, respecting the 230-400 V and 0-40 V cable feed-throughs.
- 3. Configure the parameters for circuit A:



Tab.75

Access path	Parameter	Description	Adjustment required
CIRCA > Parameters, counters, signals > Settings	MaxZoneTFlowSetpoint CP000	Maximum Flow Temperature setpoint zone	75 °C (factory setting) Adjust the temperature as required.
	Zone Function CP020	Functionality of the zone	Direct (factory setting) This setting does not enable cooling.
CIRCA > Heating	Slope: CP230	Value of the heating curve gradient.	1.5 (for a radiator circuit) Adapt the values of the heating curve in order to obtain optimum comfort.

4. Configure the parameters for circuit B:

Access path	Parameter	Description	Adjustment required
CIRCA > Parameters, counters, signals > Settings	MaxZoneTFlowSetpoint CP000	Maximum Flow Temperature setpoint zone	40 °C Adjust the temperature as required.
	Zone Function CP020	Functionality of the zone	Mixing Circuit Fan Convector Only these 2 settings are used for cooling.
CIRCB > Heating	Slope: CP230	Value of the heating curve gradient.	between 0.4 and 0.7 (for an underfloor heating circuit) Adapt the values of the heating curve in order to obtain optimum comfort.

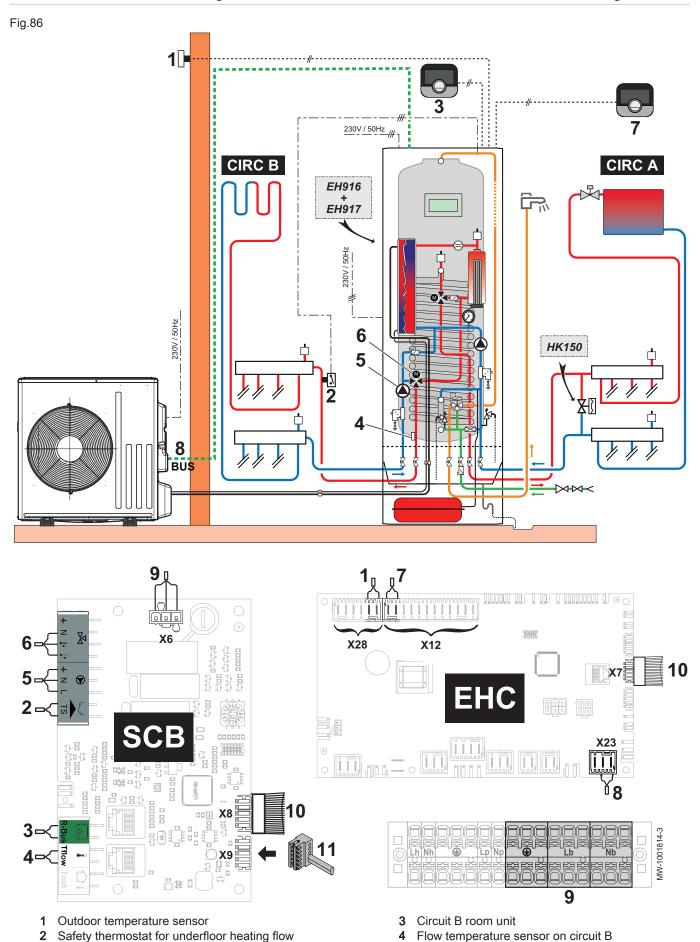
5. Set the parameters linked to the low loss header:

Access path	Parameter	Description	Adjustment required
Air Src Heat pump >	Buffer tank HP086	Enable the hydraulic management of the buffer tank	Yes
Parameters, counters, signals > Settings	Buffer tank Hyst. HP087	Temperature hysteresis to start or stop heating the buffer tank	Factory setting: 3°C
Air Src Heat pump > Parameters, counters, signals > Settings > Advanced	Boiler Pump function AP102	Configuration of the boiler pump as zone pump or system pump (feed lowloss header)	No

6. Set the authorisation for cooling:

Access path	Parameter	Description	Adjustment required
Air Src Heat pump > Parameters, counters, signals > Settings > Advanced	Cooling mode AP028	Configuration of the cooling mode	Active cooling on

8.3 Installation with 2 heating circuits: one direct radiator circuit and one underfloor heating circuit



- 5 Circulating pump for circuit B
- 6 Circuit B mixing valve
- 7 Circuit A room unit
- 8 Bus for communicating with the outdoor unit
- 9 230 V power supply

- 10 L-Bus to the EHC-08 PCB
- 11 L-Bus termination connector
- EH916 Second circuit power circuit board kit
- EH917 Second circuit hydraulic kit
- 1. Connect the accessories and options to the **EHC–08** PCB, respecting the 230-400 V and 0-40 V cable feed-throughs.
- 2. Connect the accessories and options to the **SCB-04** PCB, respecting the 230-400 V and 0-40 V cable feed-throughs.





Tab.76

Access path	Parameter	Description	Adjustment required
CIRCA > Parameters, counters, signals > Settings	MaxZoneTFlowSetpoi nt CP000	Maximum Flow Temperature setpoint zone	75 °C (factory setting) Adjust the temperature as required.
	Zone Function CP020	Functionality of the zone	Direct (factory setting) This setting does not enable cooling.
21.7 CIRCA > Heating Curve	Slope: CP230	Value of the heating curve gradient.	1.5 (for a radiator circuit) Adapt the values of the heating curve in order to obtain optimum comfort.

4. Configure the parameters for circuit B:

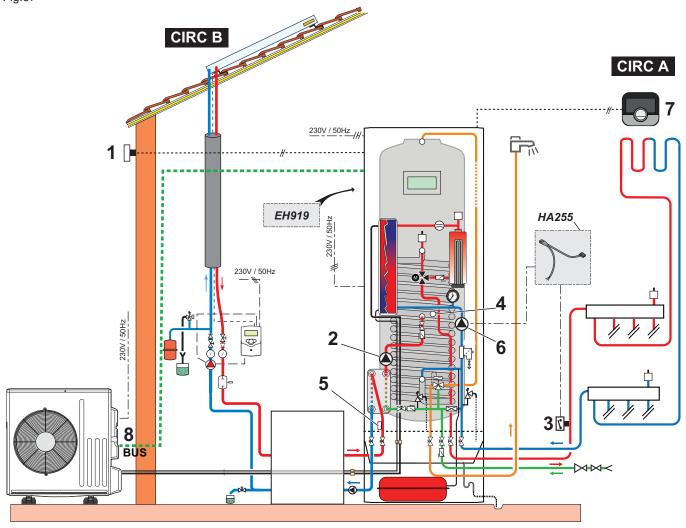
Access path	Parameter	Description	Adjustment required
CIRCA > Parameters, counters, signals > Settings	MaxZoneTFlowSetpoint CP000	Maximum Flow Temperature setpoint zone	40 °C Adjust the temperature as required.
	Zone Function CP020	Functionality of the zone	Mixing Circuit Fan Convector Only these 2 settings are used for cooling.
21.7 CIRCB > Heating Curve	Slope: CP230	Value of the heating curve gradient.	between 0.4 and 0.7 (for an underfloor heating circuit) Adapt the values of the heating curve in order to obtain optimum comfort.

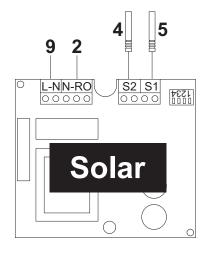
5. Set the authorisation for cooling:

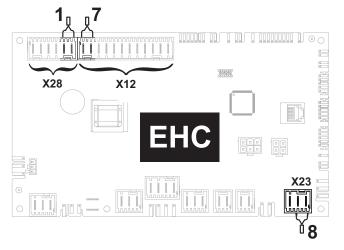
Access path	Parameter	Description	Adjustment required
Air Src Heat pump > Parameters, counters, signals > Settings > Advanced	Cooling mode AP028	Configuration of the cooling mode	Active cooling on

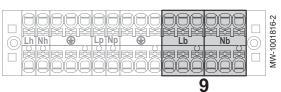
8.4 Installation with a direct underfloor heating circuit and a solar circuit

Fig.87









- 1 Outdoor temperature sensor
- 2 Solar circuit circulating pump

- 3 Safety thermostat for underfloor heating flow
- 4 Domestic hot water sensor (S2)

- 5 Solar circuit flow sensor (S1)
- 6 Circulating pump for circuit A
- 7 Circuit A room unit
- 8 Bus for communicating with the outdoor unit

9 230 V power supply

EH919 Solar circuit kit

HA255 Safety thermostat wiring kit for direct underfloor heating

1. Connect the accessories and options (e.g. underfloor heating, room unit, outdoor temperature sensor, outdoor unit BUS connection) to the **EHC–08** PCB, providing 230-400 V and 0-40 V feed-throughs.



2. Configure the parameters for circuit A:

Tab.77

Access path	Parameter	Description	Adjustment required
CIRCA > Parameters, counters, signals > Settings	MaxZoneTFlowSetpoint CP000	Maximum Flow Temperature setpoint zone	Factory setting: 75 °C Adjust the temperature as required.
	Zone Function CP020	Functionality of the zone	Factory setting: Circuit direct Mixing Circuit Fan Convector Only these 2 settings are used for cooling.
21.7 CIRCA > Heating Curve	Slope: CP230	Value of the heating curve gradient.	between 0.4 and 0.7 (for an underfloor heating circuit) Adapt the values of the heating curve in order to obtain optimum comfort.

3. Set the authorisation for cooling:

Access path	Parameter	Description	Adjustment required
Air Src Heat pump > Parameters, counters, signals > Settings > Advanced	Cooling mode AP028	Configuration of the cooling mode	Active cooling on

Fig.88 Differential temperature regulator for the solar circuit option

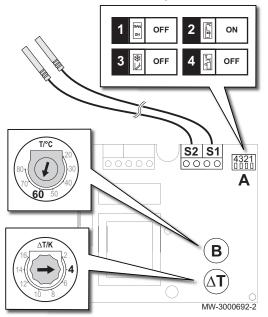
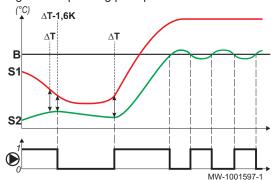


Fig.89 Operating principle



4. Configure the parameters for the solar circuit:

Description of the re	Factory setting to be kept	
A: Switches	1: circulating pump man- ual control	OFF
	2: domestic hot water temperature based con- trol (S2)	ON
	3: frost protection mode	OFF
	4: solar circuit flow temperature based control (S1)	OFF
B: Tank setpoint temperature	Adjustable from 20 °C to 80 °C	Factory setting: 60 °C
ΔT: temperature difference [primary sensor]-[tank sen- sor]	Can be set from 2 to 16	Factory setting: 4 Never go below 4.

Operating principle:

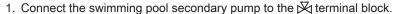
- The solar primary pump starts when the following 2 conditions are fulfilled:
 - Domestic hot water temperature (S2) below the setpoint (B)
 - Temperature difference between the solar circuit flow sensor (S1) and the domestic hot water sensor (S2) is greater than ΔT (factory setting: 4 K)
- The solar primary pump is shut down when one of the following conditions is fulfilled:
 - Domestic hot water temperature (S2) equal to the setpoint (B)
 - Temperature difference between the solar circuit flow sensor (S1) and the domestic hot water sensor (S2) is less than ΔT 1.6 (factory setting: 4 K 1.6).

8.5 Installation with a swimming pool

8.5.1 Connecting a swimming pool

To control swimming pool heating, you will need the **SCB-04** optional PCB and a swimming pool thermostat. A low-loss header will also be required to ensure the heat pump operates correctly with a swimming pool.

The electrical connection of a swimming pool is made to the SCB-04 optional PCB.



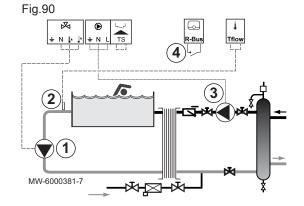
- 2. Connect the swimming pool thermostat to the TFlow terminal block.
- 3. Connect the swimming pool primary pump to the terminal block.
- 4. Connect the swimming pool heating cut-off control to the R-Bus terminal block.

Factory configuration:

 The thermostat contact is open when the swimming pool temperature is higher than the thermostat set point and the swimming pool is not heated. Only the frost protection function is still running.

107

 The thermostat contact is closed when the swimming pool temperature is lower than the thermostat set point and the swimming pool is heated.



8.5.2 Configuring swimming pool heating

1. Configure the parameters on circuit B.

Access path	Parameter	Description	Adjustment required
CIRCB	Zone Function CP020	Functionality of the zone	Swimming pool
	Zone TSwimmPool setp CP540	Setpoint of swimming pool when Zone is configured on Swimming Pool	26 °C



Important

Backup operation follows the same logic as heating mode. If necessary, it is possible to block operation of the backups with the **BL** inputs.

9 Operation



See also

Description of the user interface, page 31

9.1 Regional and ergonomic parameters

You can personalise your appliance by modifying the parameters linked to your geographic location and the ergonomics of the user interface.



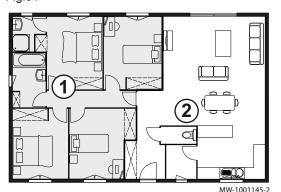
- 2. Select System Settings.
- 3. Carry out one of the following operations:

Menu	Description
Set Date and Time	Setting the date and time
Select Country and Language	Select the country and language.
Daylight Saving Time	Setting the automatic change to daylight saving time. These changes will be carried out on the last Sunday in March and October
Installer Details	Display the installer details
Set Heating Activity Names	Modify the name of activities used to program heating periods
Set Cooling Activity Names	Modify the name of activities used to program cooling periods
Set Screen Brightness	Setting the screen brightness
Set click sound	Switch the sound of the rotary knob on or off
License Information	Display the creation licenses for the internal software

9.2 Personalising the zones

9.2.1 Definition of the term "zone"

Fig.91



Zone: term given to the different hydraulic circuits. It indicates several rooms served by the same circuit.

Tab.78 Example:

Key	Zone	Factory-set name
1	Zone 1	CIRCA
2	Zone 2	CIRCB

9.2.2 Changing the name and symbol of a zone

The names and symbols of the various zones are factory-configured. If required, you can customise the name and symbol used for the zones in your installation.

- 1. Select the icon of the zone to be modified, (), for example.
- 2. Select **Zone configuration > Zone friendly Name**.
- 3. Modify the name of the zone (20 characters max.).
- 4. Select Icon display zone
- 5. Select the symbol to be associated with the zone.
- 6. Insert the chosen name and symbol in the table below:

Factory- set name	Factory- set sym- bol	Name defined by the customer	Symbol defined by the customer
CIRCA	1111111		
CIRCB			

9.3 Personalising the activities

9.3.1 Definition of the term "Activity"

Activity: this term is used when programming hours. It refers to the client's desired comfort level for different activities during the course of the day. One set point temperature is associated to each activity. The last activity of the day remains valid until the first activity of the following day.

Tab.79 Example:

Fig.92	4
22 1 20 2	(3) (5)
06:30 09:00	17:00 20:00 23:00 → (1) MW-1001144-2

Start of the activity	Activity	Set point temperature
6:30	Morning 1	20 °C
9:00	Away 2	19 °C
17:00	Home3	20 °C
20:00	Evening 4	22 °C
23:00	Sleep 5	16 °C
00:00	Custom 6	15°C

9.3.2 Changing the name of an activity

The name of the different activities is factory-set: Sleep, Home, Away, Morning, Evening and Custom. If you wish, you can personalise the name of the activities for all of the zones in your installation.

- 1. Press the 🗐 button.
- 2. Select System Settings.
- 3. Select Set Heating Activity Names or Set Cooling Activity Names.
- 4. Select the activity you want to change.
- 5. Change the name of the activity (10 characters max.).

9.3.3 Changing the temperature of an activity

The temperatures of the various activities are factory-configured. If you desire, you can personalise the temperatures for these activities for all of the zones in your installation. These activities are used in the timer programmes.

- 1. Select the icon for the zone to be programmed, (19,4°), for example
- 2. Select **Set activity temperatures**, either for heating or for cooling.

 ⇒ Information on the selected menu is given in the lower part of the
- 3. Select the activity you want to change.
- 4. Modify the temperature for the activity.



See also

Activating and configuring a timer programme for heating, page 110

Activating and configuring a timer programme for cooling, page 111

9.4 Room temperature for a zone

9.4.1 Selecting the operating mode

To set the room temperature for the different living zones, you can choose between five operating modes. We recommend the **Scheduling** operating mode which enables the room temperature to be modulated according to your needs and to optimise your energy consumption.

- 1. Select the icon for the affected zone, [99,4°C], for example.
- 2. Select the desired operating mode:

Tab.80

Mode		Description
	Scheduling	The room temperature is modulated according to the timer programme chosen. Recommended mode.
Ŷ.	Manual	The room temperature is constant.
₽ ©	Short temperature change	The room temperature is forced for a defined period.
(Î)	Holiday	The room temperature is reduced during an absence period to save energy.
	Antifrost	The installation and equipment are protected against frost during the winter period.

9.4.2 Activating and configuring a timer programme for heating

A timer programme can be used to vary the room temperature in a living zone depending on activities during the day. This can be programmed for each day of the week.

- 1. Select the icon for the zone to be programmed, for example.
 - ⇒ Information on the current operating mode is given in the upper part of the screen.
- 2. To activate the timer programming or to change the timer programme, select Time programs heating.
- 3. Select the timer programme to be activated.
 - ⇒ Information on the active timer programme is given in the upper part of the screen.
- 4. To modify the timer programme, select > **Time programs heating**.
- 5. Select the programme to be modified.
 - ⇒ The programmed activities for Monday are displayed. The last activity of the day remains active until the first activity of the following day.
- 6. Select the day to be modified.
- 7. Carry out the following actions according to your needs:
 - Modify the timings for programmed activities.
 - Add a new time range.
 - **Delete** a programmed activity (choose the "Delete" activity).
 - Copy programmed daily activities to other days.
 - Modify temperatures linked to an activity.



See also

Changing the temperature of an activity, page 110 Improving domestic hot water or heating comfort, page 75

9.4.3 Activating and configuring a timer programme for cooling

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1W-5000770-04

If your installation is configured to allow cooling, the corresponding timer programme can be modified in Cooling mode.



Important

Your appliance will automatically switch to cooling mode when the outdoor temperature exceeds 22 °C (factory setting).

- 1. Select the icon for the zone to be programmed,
 - ⇒ Information on the current operating mode is given in the upper part of the screen.
- 2. To activate the timer programming or to change the timer programme, select Time programs cooling.
- 3. Select the timer programme to be activated.
 - ⇒ Information on the active timer programme is given in the upper part of the screen.
- 4. To modify the timer programme for the Cooling mode, select Time programs cooling.
 - ⇒ The programmed activities for Monday are displayed. The last activity of the day remains active until the first activity of the following day.
- 5. Select the day to be modified.
- 6. Carry out the following actions according to your needs:
 - Modify the timings for programmed activities.
 - · Add a new activity.
 - Delete a programmed activity (choose the activity "Delete").
 - Copy programmed daily activities to other days.
 - · Modify temperatures linked to an activity.



See also

Changing the temperature of an activity, page 110



Monday

14:23 Zo.. Zone setup: ... Cooling Schedule

Fig.93

Add time and Activity

Set activity temperatures

Copy to other day

Fig.94

14:23 Zo.. Zone setup: ... Heating Schedule

Monday

MW-1001267-04

9.4.4 Changing the room temperature temporarily

Regardless of the operating mode selected for a zone, it is possible to modify the room temperature for a defined period. Once this time has elapsed, the selected operating mode will restart.

- 1. Select the icon of the zone to be modified, (29,4°C), for example.
- 2. Select **Zone setup > Short temperature change**.
- 3. Define the duration in Hour and in Minute.
- 4. Set the temporary room temperature setpoint for the circuit selected.

9.5 Domestic hot water temperature

9.5.1 Selecting the operating mode

For the production of domestic hot water, you can choose between five operating modes. We recommend the **Scheduling** mode which enables domestic hot water production periods to be programmed according to your needs and to optimise your energy consumption.

- 1. Select the DHW tank icon.
- 2. Select the desired operating mode:

Tab.81

Fig.95

Add time and Activity

Set activity temperatures

Copy to other day

14:23 Zo... Zone setup... DHW1: DHW Schedule

Monday

	Mode	Description
	Scheduling	The domestic hot water is produced according to the timer programme chosen
Ŷ.	Manual	The domestic hot water temperature remains at the comfort temperature permanently
P.©	Hot water boost	The production of domestic hot water is forced at the comfort temperature for a defined duration
(Î)	Holiday	The domestic hot water temperature is reduced during an absence period to save energy
77771117	Antifrost	The equipment and the system are protected when the heat pump is in frost protection mode.

9.5.2 Activating and configuring a timer programme for domestic hot water

A timer programme can be used to vary the domestic hot water temperature depending on activities during the day. This can be programmed for each day of the week.

- 1. Select the DHW tank icon.
 - ⇒ Information on the current operating mode is given in the upper part of the screen.
- 2. To activate the timer programming or to change the timer programme, select **Time programs**.
- 3. Select the timer programme to be activated.
 - Information on the active timer programme is given in the upper part of the screen.
- 4. To change the timer programming, select the programme you wish to change.
 - ⇒ The programmed activities for Monday are displayed. The last activity of the day remains active until the first activity of the following day.
- 5. Select the day to be modified.
- 6. Carry out the following actions according to your needs:
 - · Modify the timings for programmed activities.
 - · Add a timer and an activity.
 - **Delete** a programmed activity (choose the "Delete" activity).
 - · Copy to another day.
 - Set the activity temperatures.



See also

Improving domestic hot water or heating comfort, page 75

9.5.3 Forcing domestic hot water production (override)

Regardless of the selected operating mode, you can force domestic hot water production to the comfort temperature (**DHW comfort setpoint** DP070 parameter) for a defined period.

- 1. Select the DHW tank icon.
- 2. Select Zone configuration > Hot water boost.
- 3. Define the duration in Hour and in Minute.

9.5.4 Modifying the domestic hot water setpoint temperatures

The production of domestic hot water operates with two setpoint temperature parameters:

- DHW comfort setpoint DP070: used in the Scheduling, Manual and Hot water boost modes
- DHW reduced setpoint DP080: used in the Scheduling, Holiday and Antifrost modes

You can change these setpoint temperature settings to adapt them to your needs.

- 1. Select the DHW tank icon.
- Select Domestic Hot Water Setpoints > DHW comfort setpoint to change this setpoint.
- Select Domestic Hot Water Setpoints > DHW reduced setpoint to change this setpoint.

9.6 Managing the heating, cooling and domestic hot water production

9.6.1 Switching the central heating on/off

Your appliance will automatically deactivate the heating function and switch to cooling mode when the average outdoor temperature exceeds 22 °C (factory setting). However, you can manually switch off the heating function for all circuits to save energy during the summer period, for example.



Important

- Cooling mode is not authorised by default.
- If the heating function is shut off, then the cooling will also be shut off.



- 2. Select CH function on.
- 3. Select the desired value:
 - · Off to stop the heating/cooling function.
 - On to switch the heating/cooling function on again.

9.6.2 Forcing cooling

Your appliance will automatically switch to cooling mode when the outdoor temperature exceeds 22 °C (factory setting). However, you can force cooling mode at any time, regardless of the outdoor temperature.

- 1. Select the sort icon.
- 2. Select Force summer mode.
- 3. Select On.

See also

Configuring underfloor cooling or a convection fan, page 71

9.6.3 Periods of absence or going on holiday

If you will be absent for several weeks, you can reduce the room temperature and domestic hot water temperature in order to save energy. To do this, activate the **Holiday** operating mode for all zones, including for domestic hot water.



2. Set the following parameters:

Tab.82

Parameter	Description
Start date holiday	Set the date and time for the start of the absence period.
End date holiday	Set the date and time for the end of the absence period.
Wished room temperature during holiday	Set the desired room temperature for the absence period
Reset	Restart or cancel the holiday programme

9.7 Monitoring the energy consumption

If your installation is equipped with an energy meter, you can monitor your energy consumption.



⇒ The energy consumed since the last energy consumption meter reset is displayed:

Tab.83

Parameter	Description	
Cool Energy consumed	Energy consumed for cooling	
DHW energy consumed	Energy consumed for domestic hot water	
CH Energy Consumed	Energy consumed for central heating	

2. To reset the meters to zero, select Réinitialiser la consommation énergétique.

9.8 Starting and stopping the heat pump

9.8.1 Starting the heat pump

 Switch on the outdoor unit, the indoor unit and the immersion heater simultaneously.



Important

- The outdoor unit is powered via its circuit breaker.
- The indoor unit is powered via the circuit breaker and the ON/OFF button.
- The immersion heater is powered via its circuit breaker.
- ⇒ The heat pump will begin an automatic vent cycle (which lasts approx. three minutes), run each time the power is switched on. If there is a problem, an error message is displayed on the home screen.
- 2. If an error message is displayed on the home screen, contact the installer.

Check the hydraulic pressure in the installation indicated on the user interface.

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Important

Recommended hydraulic pressure between 1.5 and 2.0 bar.



Important

The pressure measurement may differ slightly between the pressure gauge and the user interface when the circulating pump is running.

9.8.2 Shutting down the heat pump

The heat pump must be shut down in certain situations, for example during any intervention on the equipment. In other situations, such as an extended absence period, we recommend that the **Holiday** operating mode is used in order to benefit from the heat pump anti-blocking function and to protect the installation from frost.

To shut down the heat pump:

- 1. Switch off the indoor unit by pressing the on/off switch.
- 2. Cut the power to the indoor unit, outdoor unit and backup circuit breakers.

10 Maintenance

10.1 Information for service personnel

Tab.84

Subject	Details
Safety checks	Prior to beginning work on systems containing flammable refrigerants, safety checks are necessary to ensure that the risk of ignition is minimised.
Work procedure	Work shall be undertaken under a controlled procedure so as to minimise the risk of a flammable gas or vapour being present while the work is being performed.
General work area	All maintenance staff and others working in the local area shall be instructed on the nature of work being carried out. Work in confined spaces shall be avoided.
Potential leak of refrigerant	The area shall be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres. If a refrigerant leak is detected, all naked flames shall be removed/extinguished. If a leakage of refrigerant is found which requires brazing, all of the refrigerant shall be recovered from the system prior to brazing activities.
Presence of fire extinguisher	If any hot work is to be conducted on the refrigerating equipment or any associated parts, appropriate fire extinguishing equipment shall be available to hand. Have a dry powder or CO ₂ fire extinguisher adjacent to the charging area.
No ignition sources	Do not smoke on the premises during maintenance operations.
Ventilated area	Ensure that the area is in the open or that it is adequately ventilated before breaking into the system or conducting any hot work. A degree of ventilation shall continue during the period that the work is carried out. The ventilation should safely disperse any released refrigerant and preferably expel it externally into the atmosphere.

Subject	Details
Spare parts	Only genuine spare parts may be used.
Electrical devices	Repair and maintenance to electrical components shall include initial safety checks and component inspection procedures. If a fault exists that could compromise safety, then no electrical supply shall be connected to the circuit until it is satisfactorily dealt with. If the fault cannot be corrected immediately but it is necessary to continue operation, an adequate temporary solution shall be used. This shall be reported to the owner of the equipment so all parties are advised. Initial safety checks shall include:
	 that capacitors are discharged: this shall be done in a safe manner to avoid possibility of sparking; that no live electrical components and wiring are exposed while charging, recovering or purging the system; that there is continuity of earth bonding.

10.2 Precautions to be taken during maintenance operations

An annual inspection with a leak-tightness check of the heating installation in accordance with prevailing standards is obligatory.

Maintenance operations are important for the following reasons:

- To guarantee optimum performance.
- To extend the life of the equipment.
- To provide an installation which offers the user optimum comfort over time.



Caution

Only qualified professionals are authorised to carry out maintenance work on the heat pump and the heating system.



Caution

Before working on the refrigeration circuit, switch off the appliance and wait a few minutes. Certain items of equipment such as the compressor and the pipes can reach temperatures in excess of 100 °C and high pressures, which may cause serious injuries.



Danger of electric shock

Before any work, switch off the power supply to the outdoor unit, the indoor unit and the backup electric heater.



Danger of electric shock

Check the discharge from the capacitors of the outdoor unit.

Do not perform work when the red LED is lit. The LED remains lit for a minute after having switched off the circuit breaker.



Important

- Maintenance shall be performed only as recommended by the manufacturer.
- · Replace any damaged component.
- If the refrigeration circuit must be opened, collect the fluid in suitable containers.

10.3 List of inspection and maintenance operations

Tab.85 Checking the operation of the installation

rabios chooking the operation of the motalitation
Check
Heat pump and backup in heating mode
Heat pump in cooling mode
Heat pump in convection fan mode
User interface

Check
Fault history
Operating time and number of start-ups for backups
Operating time and number of start-ups for compressor
Backup safety thermostat activated

Tab.86 Tightness tests

Check
Leak-tightness of the heating circuit
Leak-tightness of the domestic hot water circuit
Leak-tightness of the refrigerant circuit (use a sniffer leak detector)

Tab.87 Inspecting the safety devices

Check	Operations to be carried out
Heating circuit safety valve	Actuate the safety valve to check that it is operating correctly.
Domestic hot water circuit safety valve	Actuate the safety valve to check that it is operating correctly.
Expansion vessel	Check and adjust the inflation pressure.

Tab.88 Other inspection and maintenance operations

Check	Operations to be carried out
Electrical connections	Replace any faulty parts and cables.
Screws and nuts	Check all screws and nuts (cover, support, etc.).
Insulation	Replace damaged sections of lagging.
Filters	Clean the filters.
Flow rate in heating mode	Check the flow rate on the various heating circuits. Target flow rate:
	AWHPR 4 MR: 12 I/min AWHPR 6 MR: 17 I/min AWHPR 8 MR: 23 I/min
Flow rate in domestic hot water mode	Check the flow rate in domestic hot water mode. Target flow rate: 16 l/min
Hydraulic pressure	Recommended hydraulic pressure 0.15 to 0.2 MPa (1.5 to 2 bar). Important The pressure measurement may differ slightly between the pressure gauge and the user interface when the circulating pump is running.
Plate heat exchanger for the solar option	Clean the solar circuit plate heat exchanger.
(TAS) titanium anode	No maintenance operations are required.
Outdoor unit evaporator	Clean the outdoor unit's evaporator.
Condensate collector box	Check the water level in the box. In case of stagnation, clear the siphon or check the lift pump is operational.
Casing	Clean the outside of the appliance using a damp cloth and a mild detergent.
Fan	Visually check the swing and balance. Check the external appearance and that the dust does not stick.
Drain pan	Check that the dust and dirt do not prevent the drain water from flowing.

See also

Setting the flow rate of the direct circuit, page 68
Setting the flow rate of the internal second circuit, page 68
Cleaning the magnetic sieve filters, page 118
Flush the magnetic sieve filters (quick annual maintenance), page 118

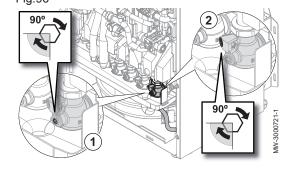
Full cleaning of the magnetic sieve filters, page 119 Clean the solar circuit plate heat exchanger, page 120

10.4 Drain the appliance on the heating circuit side

The heating does not usually need to be drained. However, it may be necessary in certain cases, for example prolonged inactivity with a risk of frost in the building.

- 1. Close the drain valve on the heating circuit by turning the Allen key a quarter turn.
- 2. Open the bleed screw.
- 3. Check that the water flows into the condensate collector box.
- 4. Await the complete drainage of the heating circuit.
- 5. Close the screw and the drain valve.

Fig.96

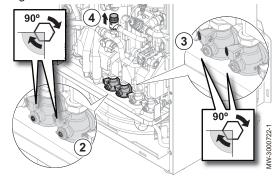


10.5 Draining the domestic hot water circuit

The domestic hot water circuit must be drained to enable the tank to be descaled, or if the appliance is to be stored in a location affected by frost.

- 1. Close the installation's water inlet valve by turning it a quarter-turn with the Allen key.
- 2. Close the drain valves on the domestic water circuit by turning the Allen key a quarter turn.
- 3. Open the bleed screws.
- Await the complete drainage of the water circuit.
 This may be a long operation. To reduce the waiting time, keep the safety valve open.
- 5. When no more water flows out, close the bleed screws and the drain valves

Fig.97



10.6 Cleaning the magnetic sieve filters



See also

List of inspection and maintenance operations, page 116

10.6.1 Flush the magnetic sieve filters (quick annual maintenance)

The magnetic filters on the heating circuit return prevent the plate heat exchanger from becoming clogged. These must be cleaned every year to ensure that water is able to flow correctly within the installation.

1. Switch the appliance off and hydraulically isolate the magnetic filter using the stop valves for the heating circuits.

Fig.98



2. Remove the magnet from the filter.

- ⇒ The magnetic particles will drop to the bottom of the filter.
- 3. Connect the pipe (supplied in the documentation bag) onto the filter tap. Place a container at the end of the pipe.

Fig.99



- 4. Gradually open the tap, and let the water drain out until the sludge is removed or until it is fully drained: the water should run clean and clear. Close the tap again. If necessary, open and close the valve several times to create surges, and clean the filter better.
- 5. Refit the magnet. Pushing it in fully.
- 6. Open the stop valves on the heating circuits.
- 7. Power the appliance back on.
- 8. Check the pressure in the installation. If the pressure is less than 1.5 bar, top up the water.
- 9. Check the flow rate after activating a heating demand.



Important

If the flow rate of the installation is below the target flow rate, proceed to remove and fully clean the filter.



See also

List of inspection and maintenance operations, page 116 Setting the flow rate of the internal second circuit, page 68 Setting the flow rate of the direct circuit, page 68

10.6.2 Full cleaning of the magnetic sieve filters

If the flow rate of the installation is below the target flow rate after the simple annual cleaning of the filter, proceed to remove and fully clean it.

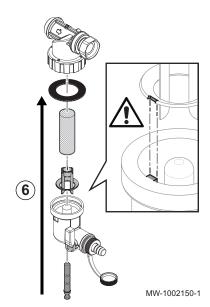
- 1. Switch the appliance off and hydraulically isolate the magnetic filter using the stop valves for the heating circuits.
- 2. Connect the pipe supplied with the documentation on the filter tap. Place a container at the end of the pipe.
- 3. Gradually open the tap and let the water drain out.
- 4. Unscrew the magnetic filter using the maintenance tool provided in the accessories bag and remove all the filter parts.
- 5. Carefully clean the various filter parts with clean water until all the impurities are removed. The screen mesh must not be clogged.

Fig.100



MW-1002149-1

Fig.101



6. Refit the filter observing the keyway of the plastic part.

Λ

Caution

Risk of breakage: align the notch with the pin.

- Check that the gasket is correctly positioned before tightening with the key.
- 8. Re-commission the appliance and check the pressure and the flow rate.



Important

If the flow rate of the installation remains below the target flow rate, proceed to drain the appliance and clean it fully.



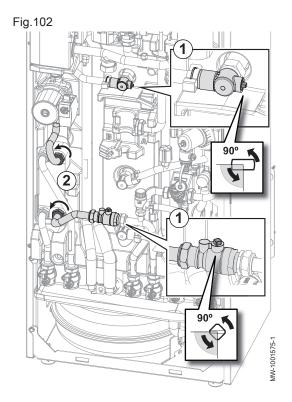
See also

List of inspection and maintenance operations, page 116

10.7 Clean the solar circuit plate heat exchanger

It is important that the plate heat exchanger is cleaned regularly to ensure the heat exchanger remains in good working order and to continues to provide the required performance.

- 1. Isolate the exchanger by closing the two valves.
- Unscrew the plate heat exchanger on the domestic hot water circuit side.
- 3. Clean the plate heat exchanger.



10.8 Check the hydraulic pressure

If the hydraulic pressure of your heating system installation is too low or too high, malfunctions and faults may appear.

Recommended hydraulic pressure: from 1.5 bar to 2 bar when cold.

- 1. Check the hydraulic pressure displayed on the user interface.
- 2. If the hydraulic pressure is too low, top up the water.
- 3. If topping up is needed more than twice per year, check that the heating system is leak-tight.

10.9 Checking operation of the appliance

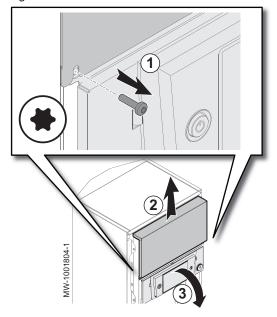
You can force the heating or cooling mode for the heat pump and backup in order to check that they are working correctly.



- 1. Press the 🗐 button.
- 2. Select Commissioning Menu.
- 3. Select Load Test.
- Select the operating mode for which you would like to see the information. Off, Load test CH max or Control unit Cooling.

10.10 Replacing the user interface battery

Fig.103



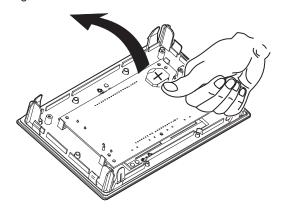
If the indoor unit is switched off, the user interface battery takes over to keep the correct time.

The battery must be replaced when the time is no longer saved.

To replace the battery, remove the appliance's front panel to allow access to the interior of the user interface.

- 1. Remove the two screws from the PCBs' protective cover.
- 2. Slide the cover upwards and remove it.
- 3. Swivel the flap on the user interface forwards.

Fig.104



- 4. Remove the battery located in back plate of the user interface by pushing it gently forwards.
- 5. Insert a new battery.



Important

Battery type: - CR2032, 3V

- Do not use rechargeable batteries
- Do not discard used batteries in the dustbin. Take them to an appropriate collection place.
- 6. Re-assemble everything.

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11 Troubleshooting

11.1 Resetting the safety thermostat



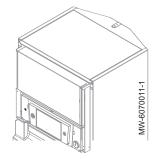
Danger

Before carrying out any work on the indoor unit, cut the power supply to the indoor unit and the electric backup immersion heater.

If you suspect that the safety thermostat was triggered:

Fig.105





- Cut off the power supply to the indoor unit and the electric backup immersion heaters by lowering the circuit breakers on the electric panel.
- Locate and correct the cause of power cut before resetting the safety thermostat.
- If the safety thermostat has been triggered, use a flat-headed screwdriver to press the reset button on the left-hand side of the HMI.
 If not, look for an alternative cause for the power to the immersion heater having been cut.
- 4. Switch the mains supply to the indoor unit and the electric backup immersion heater back on.

11.2 Resolving operating errors

When your appliance malfunctions, the LED and display switch from their initial colour to red and may flash. A message is displayed with an error code on the home screen.

This error code is important for the correct and rapid diagnosis of the type of malfunction and for any technical assistance that may be needed.

If an error occurs:

- 1. Make a note of the code displayed on the screen.
- 2. Remedy the problem described by the error code or contact the installer.
- 3. Switch off the outdoor unit and the indoor unit.
- 4. Switch on the indoor unit then the outdoor unit to check that the cause of the error has been removed.
- 5. If the code is displayed again, contact the installer.

11.2.1 Types of error code

The user interface can display three types of error code:

Tab.89

Type of code	Code format	Colour of the status LED
Warning	Axx.xx	Green flashing
Blockage	Hxx.xx	Continuous red
Lockout	Exx.xx	Flashing red

11.2.2 Warning codes

A warning code signals that the optimal operating conditions are not fulfilled. The system continues to operate safely, but there is a risk of shutdown if the situation continues to deteriorate.

If the situation improves, the warning code may disappear spontaneously.

Tab.90

Code	Message	Description
A02.06	Water Press Warning	Water Pressure Warning active
A02.22	System flow warning	System water flow warning active
A02.55	Inval or miss SerNR	Invalid or missing device serial number

11.2.3 Blocking codes

A blocking code signals an anomaly affecting the heating system.

Several possibilities:

- The system automatically attempts to correct the error (for example in the event of a fault related to the flow rate).
- The error is still present and the system functions in defect mode (for example, in the event of a fault affecting the outdoor unit, then the backup electric heater or the backup boiler is started up).
- The system is shut down but automatically switches on again when the error disappears.

Tab.91

Code	Message	Description
H00.16	DHW sensor Open	Domestic Hot Water tank temperature sensor is either removed or measures a temperature below range
		 Check the wiring between the central unit PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H00.17	DHW sensor Closed	Domestic Hot Water tank temperature sensor is either shorted or measures a temperature above range
		 Check the wiring between the central unit PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H00.32	TOutside Open	Outside temperature sensor is either removed or measures a temperature below range • Check the wiring between the central unit PCB and the sensor. • Check that the sensor has been fitted properly. • Check the Ohmic value of the sensor. • Replace the sensor if necessary.
H00.33	TOutside Closed	Outside temperature sensor is either shorted or measures a temperature above range • Check the wiring between the central unit PCB and the sensor. • Check that the sensor has been fitted properly. • Check the Ohmic value of the sensor. • Replace the sensor if necessary.

Code	Message	Description
H00.34	TOutside Missing	Outside temperature sensor was expected but not detected Wired sensor:
		 Check the wiring between the central unit PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary. Reset the values CN1 and CN2. This solution also resets all the other parameters.
		Radio-controlled outdoor temperature sensor:
		 Check the wiring between the radio receiver and the central unit PCB (R-Bus line). Check that the radio gateway is supplied with power. Perform a pairing sequence. If necessary, perform a new pairing sequence and reduce the distance between the outdoor radio sensor and the radio receiver. Replace the sensor if necessary. Replace the radio receiver if necessary.
H00.47	HP flow sensor removed or below range	Heat pump flow temperature sensor is either removed or measures a temperature below range
		 Check the wiring between the central unit PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H00.48	THp Flow Closed	Heat pump flow temperature sensor is either shorted or measures a temperature above range
		 Check the wiring between the central unit PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H00.49	THp Flow Missing	Heat pump flow temperature sensor was expected but not detected
		 Check the wiring between the main PCB and the sensor. Check that the sensor has been fitted correctly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H00.51	THp Return Open	Heat pump return temperature sensor is either removed or measures a temperature below range
		 Check the wiring between the central unit PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H00.52	THp Return Closed	Heat pump return temperature sensor is either shorted or measures a temperature above range
		 Check the wiring between the central unit PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H02.02	Wait Config Number	Waiting For Configuration Number Waiting for configuration parameters to be entered:
		Configure CN1 / CN2 depending on the output of the outdoor unit installed (CNF menu).
1100.00	0	Central unit PCB replaced: heat pump not configured.
H02.03	Conf Error	Configuration Error The configuration parameters entered are incorrect:
		Configure CN1 / CN2 depending on the output of the outdoor unit installed (CNF menu).
H02.04	Parameter Error	Parameter Error
		Restore the factory settings.If the error is still present: change the central unit PCB.

Code	Message	Description
H02.05	CSU CU mismatch	CSU does not match CU type
		• Software change (software number or version parameter inconsistent with the memory).
H02.07	Water Press Error	Water Pressure Error active
		Check the hydraulic pressure in the heating circuit.
		 Check the wiring between the central unit PCB and the pressure sensor. Check the connection of the pressure sensor.
H02.09	Partial block	Partial blocking of the device recognized BL input on the central unit PCB terminal block open:
		 Check the contact on the BL input. Check the wiring. Check parameters AP001 and AP100.
H02.10	Full Block	Full blocking of the device recognized BL input on the central unit PCB terminal block open:
		 Check the contact on the BL input. Check the wiring. Check parameters AP001 and AP100.
H02.23	System flow error	System water flow error active The circuit is clogged:
		 Make sure that the thermostatic valves or flow valves on the circuit concerned are fully open. Check that the filters are not obstructed and clean them if necessary. Clean and flush the installation.
		No circulation:
		 Check that the valves and thermostatic valves are open. Check that the filters are not obstructed and clean them if necessary. Check that the circulating pump is working. Clean and flush the installation if necessary. Check the condition of the wiring and that the electrical connections are correctly positioned. Check the pump supply: if the pump does not work, replace it.
		Too much air: completely vent the indoor unit and the installation for optimum running. Incorrect wiring: check the electrical connections. Flow meter:
		 Check the electrical connections and the direction of the flow meter (arrow to the right). Replace the flow meter if necessary.
H02.25	ACI error	Titan Active System short-circuited or on an open circuit
		Check the connection cable.Check that the anode has not short-circuited and is not broken.
H02.36	Funct device lost	Functional device has been disconnected No communication between the central unit PCB and the additional circuit PCB:
		 Check the connection of the supply cable between the PCBs. Check the connection of the BUS cable between the PCBs. Run automatic detection.
H02.37	Uncritic device lost	Uncritical device has been disconnected No communication between the central unit PCB and the additional circuit PCB:
		 Check the connection of the supply cable between the PCBs. Check the connection of the BUS cable and the PCBs. Run automatic detection.
H02.60	Unsupported function	The zone doesn't support the selected function
H06.06	BL CompHighPressure	A high pressure anomaly has stopped the compressor
H06.07	BL CompLowPressure	A low pressure anomaly has stopped the compressor

Code	Message	Description
H06.21	Tret heat pump	Heat pump return temperature sensor error
		 Check the wiring between the FTC2BR PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H06.22	Heating error	Heating operation error
H06.23	Refr. pressure	Refrigerant pressure sensor error
		 Check the wiring between the FTC2BR PCB and the sensor. Check that the sensor has been fitted correctly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H06.24	Refr. High pressure	The refrigerant high pressure protection is activated
H06.25	Tflow heat pump	Heat pump flow temperature sensor error
		 Check the wiring between the FTC2BR PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H06.26	HP liquid temp	Heat pump liquid temperature sensor error
		 Check the wiring between the FTC2BR PCB and the sensor. Check that the sensor has been fitted properly. Check the Ohmic value of the sensor. Replace the sensor if necessary.
H06.27	Frost protection	The heat pump frost protection is activated
H06.28	Comm. IDU - ODU	Communication error between the indoor unit and outdoor unit
		 Switch off the outdoor unit and the indoor unit. Wait 3 minutes for the outdoor unit capacitors to discharge. Switch on the indoor unit then the outdoor unit.
H06.29	ODU-interface	Mismatch between the outdoor unit and the interface board
H06.30	ODU temperature	The outdoor unit temperature is anomalous
H06.31	ODU temp sensor	Outdoor unit temperature sensor error
		 Check the wiring between the main PCB and the sensors. Check that the sensors have been fitted correctly. Check the Ohmic value of the sensors. Replace the sensors if necessary.
H06.32	ODU temp sensor	Outdoor unit temperature sensor error
		 Check the wiring between the main PCB and the sensors. Check that the sensors have been fitted correctly. Check the Ohmic value of the sensors. Replace the sensors if necessary.
H06.33	ODU heatsink temp	Outdoor unit heatsink temperature is anomalous Heat sink = radiator
H06.34	ODU power module	Outdoor unit power module is anomalous
H06.35	ODU superheat	The outdoor unit superheat is anomalous
H06.36	Fan motor	Outdoor unit fan motor is anomalous.
H06.37	Overheat protection	The outdoor unit overheat protection is activated
H06.38	ODU pressure	The outdoor unit pressure is anomalous
H06.39	ODU overcurrent	Compressor overcurrent in the outdoor unit
H06.40	ODU current sensor	Current sensor error in the outdoor unit
H06.41	ODU Tinl water	The outdoor unit inlet water temperature is anomalous
H06.42	ODU refrigerant	Outdoor unit refrigerant is anomalous
H06.43	DIP switch	The DIP switch on the interface board has a configuration error interface cabinet = FTC2BR PCB

11.2.4 Lockout codes

A lockout code signals a major anomaly affecting the heating system: the heating system is shut down as the safety conditions are not fulfilled.

Two operations are necessary for the system to resume normal operation:

- 1. Remove the causes of the anomaly.
- 2. Acknowledge the error message manually on the user interface.

Tab.92

Code	Message	Description
E00.00	TFlow Open	Flow temperature sensor is either removed or measures a temperature below range
		 Check the wiring between the main PCB and the sensor Check that the sensor has been correctly fitted Check the Ohmic value of the sensor Replace the sensor if necessary
E00.01	Flow temp sensor	Flow temperature sensor is either shorted or measures a temperature above range
	shorted or above range	 Check the wiring between the main PCB and the sensor Check that the sensor has been correctly fitted Check the Ohmic value of the sensor Replace the sensor if necessary
E02.13	Blocking Input	Blocking Input of the Control Unit from device external environment Input BL open.
		 Check the wiring Check the component connected to the BL contact Check the component connected to the AP001 and AP100 contact
E02.24	System flow locking active	System water flow locking active Insufficient flow rate:
		 Open a thermostatic radiator valve or the flow valve on the circuit concerned Check that the error code disappears Otherwise, follow one of the instructions below
		The circuit is clogged:
		 Make sure that the thermostatic valves or flow valves on the circuit concerned are fully open Check that the filters are not obstructed and clean them if necessary Clean and flush the installation if necessary
		No circulation:
		 Check that the valves and thermostatic valves are open. Check that the filters are not obstructed and clean them if necessary Check that the circulating pump is working correctly Clean and flush the installation if necessary Check the condition of the wiring and that the electrical connections are correctly positioned Check the pump supply: if the pump does not work, replace it
		Too much air:
		Completely vent the indoor unit and the installation for optimum running Check that the automatic air vents are properly open (also check the hydroblock)
		Incorrect wiring:
		Check that the electrical connections are correctly positioned
		Flow meter:
		Check the electrical connections and the direction of the flow meter (arrow to the right) Replace the flow meter if necessary

11.3 Displaying and clearing the error memory

The error memory stores the 32 most recent errors. You can check the details of each error and then clear it from the error memory.

To display and clear the error memory:



- 1. Press the ≡ button.
- 2. Select Error History.
 - ⇒ The list of the 32 most recent errors is displayed with the error code, a short description and the date.
- 3. Carry out the following actions according to your needs:
 - Show the details of an error: select the desired error.
 - To clear the error memory, press and hold the

 ✓ rotary knob.

11.4 Accessing information on the hardware and software versions

Information about the hardware and software versions of the different appliance components is stored in the user interface.

To access:

- 1. Press the ≡ button.
- 2. Select the Version Information menu.
- Select the component for which you would like to see the version information.

Component	Description	
Appliance Info	Information on the indoor unit	
EHC-08	Information on the main EHC-08 PCB for the heat pump	
MK3	Information on the user interface	
SCB-04	Information on the SCB-04 PCB for the heat pump	
GTW-Bluetooth	Information on the PCB for Bluetooth® communication	

12 Decommissioning and disposal

12.1 Decommissioning procedure

To decommission the heat pump temporarily or permanently:

- 1. Switch off the heat pump.
- Shut off the electrical power supply to the heat pump: outdoor unit and indoor unit.
- 3. Switch off the power supply to the electric heating element, if present.
- 4. Drain the central heating system.

12.2 Disposal and recycling

Fig.106



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Warning

Removal and disposal of the heat pump must be carried out by a qualified professional in accordance with prevailing local and national regulations.

- 1. Switch off the heat pump.
- 2. Cut the mains supply to the heat pump.
- 3. Recover the refrigerant in accordance with prevailing regulations.



Important

Do not allow the refrigerant to escape into the atmosphere.

- 4. Disconnect the refrigerant connections.
- 5. Close the water mains.
- 6. Drain the installation.
- Dismantle all hydraulic connections.

- 8. Dismantle the heat pump.
- Scrap or recycle the heat pump in accordance with prevailing local and national regulations.

12.3 Recover refrigerants

When decommissioning the heat pump, all refrigerants need to be recovered safely. Prior to the task being carried out, an oil and refrigerant sample shall be taken in case analysis is required prior to re-use of recovered refrigerant. It is essential that electrical power is available before the task is commenced.

Before attempting the procedure, ensure that:

- mechanical handling equipment is available, if required, for handling refrigerant cylinders;
- all personal protective equipment is available and being used correctly;
- the recovery process is supervised at all times by a competent person;
- recovery equipment and cylinders conform to the appropriate standards.
- 1. Become familiar with the equipment and its operation.
- 2. Isolate system electrically.
- 3. Pump down refrigerant system, if possible.
- 4. If a vacuum is not possible, make a manifold so that refrigerant can be removed from various parts of the system.
- Make sure that cylinder is situated on the scales before recovery takes place.
- Start the recovery machine and operate in accordance with instructions.



Important

- Do not overfill cylinders (no more than 80 % volume liquid charge).
- Do not exceed the maximum working pressure of the cylinder, even temporarily.
- When the cylinders have been filled correctly and the process completed, make sure that the cylinders and the equipment are removed from site promptly and all isolation valves on the equipment are closed off.



Important

Recovered refrigerant shall not be charged into another refrigerating system unless it has been cleaned and checked.

12.4 Labelling

Equipment shall be labelled stating that it has been de-commissioned and emptied of refrigerant. The label shall be dated and signed.

12.5 Recovery equipment

When removing refrigerant from a system, either for servicing or decommissioning, it is recommended good practice that all refrigerants are removed safely.

When transferring refrigerant into cylinders, ensure that only appropriate refrigerant recovery cylinders are employed. Ensure that the correct number of cylinders for holding the total system charge is available. All cylinders to be used are designated for the recovered refrigerant and labelled for that refrigerant (i.e. special cylinders for the recovery of refrigerant). Cylinders shall be complete with pressure-relief valve and associated shut-off valves in good working order. Empty recovery cylinders are evacuated and, if possible, cooled before recovery occurs.

The recovery equipment shall be in good working order with a set of instructions concerning the equipment that is at hand and shall be suitable for the recovery of all appropriate refrigerants including, when applicable,

129

flammable refrigerants. In addition, a set of calibrated weighing scales shall be available and in good working order. Hoses shall be complete with leak-free disconnect couplings and in good condition. Before using the recovery machine, check that it is in satisfactory working order, has been properly maintained and that any associated electrical components are sealed to prevent ignition in the event of a refrigerant release. Consult manufacturer if in doubt.

The recovered refrigerant shall be returned to the refrigerant supplier in the correct recovery cylinder, and the relevant waste transfer note arranged. Do not mix refrigerants in recovery units and especially not in cylinders.

If compressors or compressor oils are to be removed, ensure that they have been evacuated to an acceptable level to make certain that flammable refrigerant does not remain within the lubricant. The evacuation process shall be carried out prior to returning the compressor to the suppliers. Only electric heating to the compressor body shall be employed to accelerate this process. When oil is drained from a system, it shall be carried out safely.

13 Energy savings

Energy-saving advice:

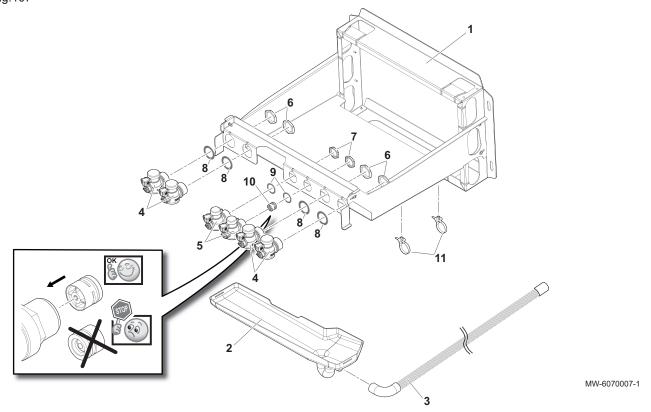
- Do not block ventilation outlets.
- Do not cover the radiators. Do not fit curtains in front of the radiators.
- Install reflective panels behind the radiators to prevent heat losses.
- Insulate the pipes in rooms that are not heated (cellars and lofts).
- Close the radiators in rooms not in use.
- Do not run hot (or cold) water pointlessly.
- Install an energy-saving shower head, which can save up to 40 % energy.
- Take showers rather than baths. A bath consumes twice as much water and energy.

14 Spare parts

14.1 Indoor unit

14.1.1 Connection plate

Fig.107



Tab.93

Marker	Reference	Description
1	7717381	Sheet metal support
2	7674614	Condensate collector box
3	7602241	PVC elbow hose
4	7716416	G1" vent + valve
5	7716415	G3/4" vent + valve
6	7674854	G1" lock nut
7	V139826	G3/4" lock nut
8	95013069	Green gasket 30 x 22 x 2
9	95013060	Green gasket 24 x 17 x 2
10	94914302	CV18/DN15 non-return valve
11	300024031	Retaining clip

14.1.2 Casing

Fig.108 17 10 **@** 0 15 MW-1001746-3

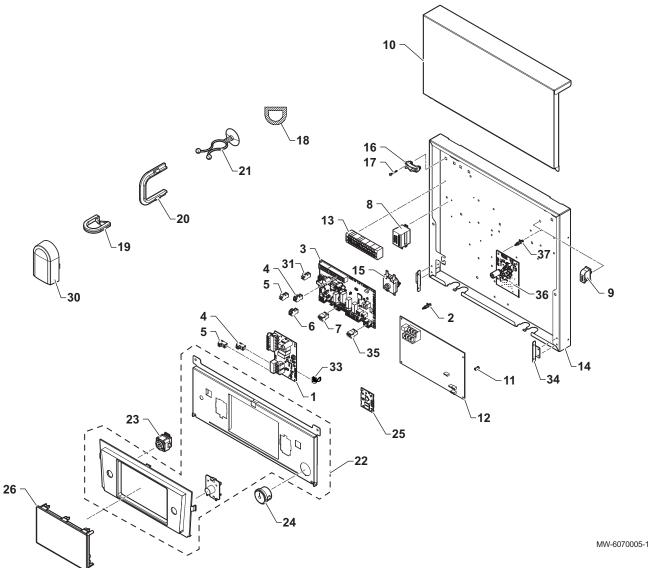
Tab.94

Marker	Reference	Description
1	7717363	Upper panel
2	7697545	Rear panel
3	7681470	Oblong grommet membrane
4	BRO303892	112 x 56 grommet

Marker	Reference	Description
5	7773357	Front panel
6	7705260	Grip
7	7616925	Door spring
8	7721759	Front panel trim
9	7731765	Side panel, right
10	7731764	Side panel, left
11	7731763	Screw bag
12	7773424	Complete frame
13	97860646	Adjustable foot M10 x 35
14	7676037	Wheel
15	7616968	Expansion vessel 12 l
16	7773426	Tank with titanium anode
17	7750801	Inspection hatch with titanium anode
18	200011817	Titanium anode
19	300014305	O-ring 14x4 EPDM
22	95013134	Lip gasket Ø 122
23	7740411	Insulation, top inspection hatch
24	7739814	Sensor harness clip

14.1.3 Control panel

Fig.109

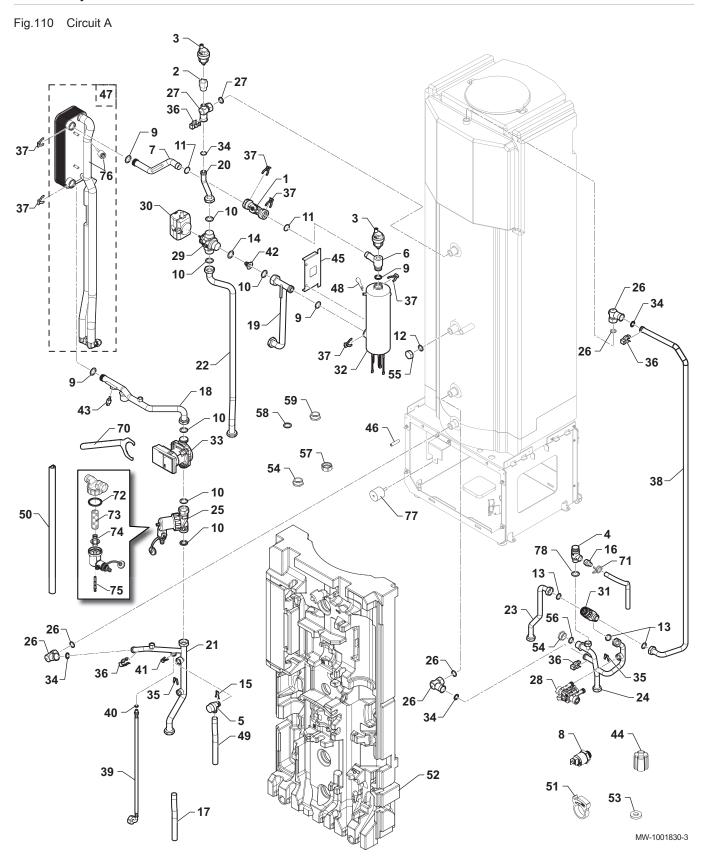


Tab.95

Marker	Reference	Description
1	7732449	SCB-04 PCB
2	7763661	Clip-on support
3	7766891	EHC-08 PCB
4	7632095	Green 2-pin BUS connector
5	7632096	White 2-pin connector
6	200009965	Orange 2-pin connector
7	7674749	White 3-pin connector
8	96568001	Finder relay, 220 V 30 A
9	300024354	Clip-on cable bracket
10	7696573	PCB cover
11	300020013	Clip-on interface PCB bracket series 100–2
12	7773429	FTC2BR PCB
13	7765833	Terminal block
14	7765711	Control panel bracket
15	7722668	Safety thermostat
16	7603382	Cable tie
17	95740600	Screw ec-cb 3.5 x 25

Marker	Reference	Description
18	49826	9 X 7.4 silicone leak-tightness profile
19	7727349	Grommet
20	97550151	Plastic cable protection
21	55814	Cable bracket
22	7773428	Control panel complete support
23	7675263	On/off button
24	S62733	G1/4" 0-4 bar pressure gauge
25	7715094	BLE Smart Antenna PCB
26	7794256	Display DIEMATIC Evolution
30	95362450	Outdoor temperature sensor
31	300009070	Outdoor temperature sensor connector
33	7214943	Bus connector
34	7765700	Tilting panel hook
35	7682484	Bus connector S2-S3

14.1.4 Hydraulic circuit

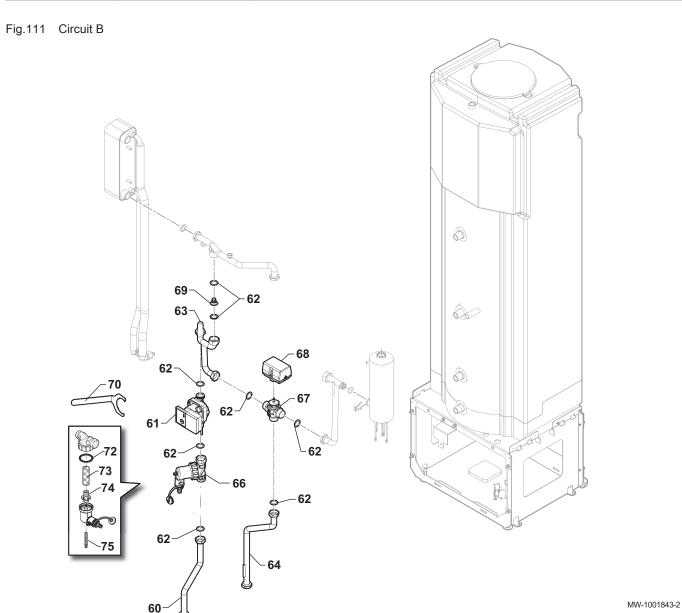


Tab.96 Spare parts list for the hydraulic circuit A

Marker	Reference	Description
1	7699083	Flow meter
2	7775287	G 3/8" air vent isolation valve
3	7606593	Automatic air vent

Marker	Reference	Description
4	95360198	1/2 m 7 bar safety valve
5	200022010	Safety valve
6	7697199	Collector flow meter pipe
7	7751165	Exchanger flow pipe
8	7709960	Screw-in pressure gauge
9	95023311	O-ring 21 x 3.5
10	95013062	Green gasket 30 x 21 x 2
11	7775597	Ø21 - 89 x 2.62 O-ring
12	7719370	26 x 17 x 3 silicone gasket
13	95013060	Green gasket 24 x 17 x 2
14	95013062	Green gasket 30 x 21 x 2
15	116552	Pin clip 20
16	97951088	G1/2" Ø14" male connector
17	94994712	Ø16 x 12 PVC pipe
18	7750824	Exchanger return pipe
19	7697073	Three-way valve condenser pipe
20	7697105	Three-way valve tank pipe
21	7697021	Heating return pipe
22	7697016	Heating flow pipe
23	7696898	Domestic hot water pipe assembly
24	7697251	Domestic cold water pipe assembly
25	7697417	Magnetic filter
26	7773432	G3/8 dielectric union + gasket kit
27	7773433	Dielectric union + gasket kit
28	7660282	Disconnector
29	300003520	HO VCZMQ6000E valve body
30	300003144	HO VC4013ZZ0 reversing valve motor
31	7729850	M3/4 M1 thermostatic mixing valve
32	7722069	3 kW electrical backup
33	7696821	PARA DN 15/8 pump
34	7101096	17.86 x 2.62 O-ring
35	122097	Ø14 clip
36	96350203	Ø25 quick connection clip
37	300023113	Pin for DN20
38	7696905	Thermostatic valve domestic hot water pipe
39	7691453	Expansion vessel hose
40	95023308	9.19 x 2.62 EPDM O-ring
41	300024235	Ø 10 locking pin
42	300025010	Non-return valve
43	7609871	PT1000 temperature sensor
44	7700519	Protective plug for pressure gauge
45	7717923	Electrical backup support
46	7752100	Metal spacer
47	7773430	Condenser 4–8
48	300023286	Bulb blocking pin
49	300023280	Ø20 x 16 PVC pipe
50	49826	9 X 7.4 silicone leak-tightness profile
51	300025444	Hose fastener
52	7750968	Bracket hydraulics
53		
53	BRO349558	5 x 11 x 2 gasket G3/4" male plug
55	30000021	
ან	7755628	Female plug G3/4"

Marker	Reference	Description
56	95013060	Green gasket 24 x 17 x 2
57	94950198	G1" brass female plug
58	95013062	Green gasket 30 x 21 x 2
59	94950154	G1" male plug
70	7731321	Maintenance key
71	7614685	Ø18.2 tightening collar
72	7715766	Gasket
73	7715767	Filter
74	7715768	Plastic insert
75	7715769	Magnet + O-ring
76	7777342	Pressure sensor + ½" refrigerant tube insulation
77	7743254	Anti-vibration stud
78	95013059	Green gasket 18.5 x 12 x 2



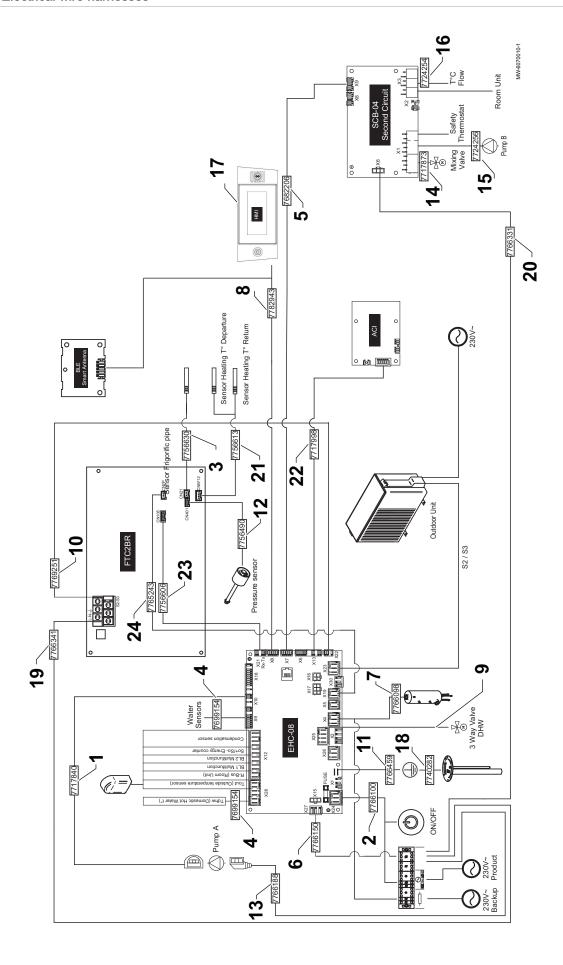
Tab.97 Spare parts list for the hydraulic circuit B

Marker	Reference	Description
60	7696867	Heating return pipe
61	7726300	PARA DN15/8-75/SC-3 pump

Marker	Reference	Description
62	95013062	Green gasket 30 x 21 x 2
63	7697069	Three-way valve pump pipe
64	7696882	Heating flow pipe
66	7697417	Magnetic filter
67	7789344	Valve body
68	7789343	230 V - 120 S motor
69	300025010	Non-return valve
70	7731321	Maintenance key
72	7715766	Gasket
73	7715767	Filter
74	7715768	Plastic insert
75	7715769	Magnet + O-ring

14.1.5 Electrical wire harnesses

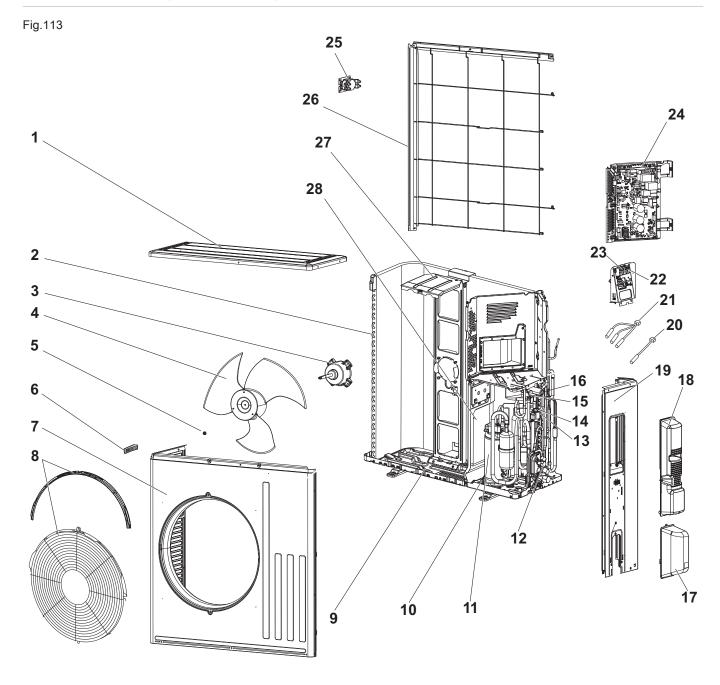
Fig.112



Tab.98

Marker	Reference	Description
1	7717840	IPWM pump cable
2	7766100	Main wire harness + DD switch
3	7756630	Refrigerant tube sensor
4	7699154	Sensor harness
5	7782943	BUS wire harness
6	7766150	Power supply wire harness for the EHC-08 PCB
7	7766098	Preheater power supply wire harness
8	7682206	HMI - L-Bus wire harness
9	300009079	Three-way valve RAST5 4-pin connector
10	7769251	S2 - S3 wire harness
11	7766459	Earth connection wire
12	7777342	R32 pressure sensor
13	7766188	Pump power supply cable
14	7717873	Wire harness for three-way valve internal power supply - optional
15	7724256	Pump cable L950 - optional
16	7724254	Second sensor circuit NTC10K - optional
17	7695388	Display DIEMATIC Evolution
18	7740282	Earth connection wire (terminal block-tank)
19	7766341	Power supply wire harness for the FTC2BR PCB
20	7766331	Power supply wire harness for the SCB-04 PCB - optional
21	7756613	Condenser temperature sensors
22	7717998	ICA power supply cable - optional
23	7756606	Power supply wire harness for the EHC-08 - FTC2BR PCB
24	7765243	Power supply wire harness for the EHC-08 - FTC TAM PCB

14.2 AWHPR 4 MR / AWHPR 6 MR / AWHPR 8 MR outdoor unit



MW-1001863-2

Tab.99

Marker	Reference	Description
1	7776135	Top panel
2	7776136	Coil (evaporator/condenser)
3	7776137	Fan motor
4	7776138	Fan rotor
5	7776139	Nut
6	7776140	Grip
7	7776141	Front panel

Marker	Reference	Description
8	7776142	Fan grill
9	7776153	Base frame
10	7776154	Compressor anti-vibration mount kit
11	7776155	Compressor SVB130FBBMT (models with AWHPR 4 MR)
11	7776156	Compressor SVB172FCKMT (models with AWHPR 6 MR or AWHPR 8 MR)
12	7776157	Stop valve kit
13	7776158	Expansion valve
14	7776159	Expansion valve coil
15	7776200	21S4 solenoid valve coil
16	7776201	4-way valve
17	7776202	Stop valve access panel
18	7776203	Power supply access panel
19	7776204	Right-hand side panel
20	7776205	RT65 outdoor temperature sensor
21	7776206	RT61-RT62-RT68 sensor kit
22	7776207	Terminal block TB1
23	7776208	Terminal block TB2
24	7776209	PC INVERTER 40 PCB (models with AWHPR 4 MR)
24	7776210	PC INVERTER 60 PCB (models with AWHPR 6 MR)
24	7776211	PC INVERTER 80 PCB (models with AWHPR 8 MR)
25	7776212	Reactor L (interference filter)
26	7776213	Rear protection grille
27	7776214	Motor bracket
28	7776215	Intermediate panel
-	7652699	Condensate discharge
_	7776134	Screw bag

15 Appendix

15.1 Product fiche

Tab.100 Product fiche for heat pump combination heaters

	Unit	AWHPR 4 MR MIC-1C V190 R32	AWHPR 6 MR MIC-1C V190 R32	AWHPR 8 MR MIC-1C V190 R32
Space heating - Temperature application		Medium	Medium	Medium
Water heating - Declared load profile		L	L	L
Seasonal space heating energy efficiency class under average climate conditions		A ^{**}	A ^{**}	A ^{**}
Water heating energy efficiency class under average climate conditions		A	A ⁺	A ⁺
Rated heat output under average climate conditions (Prated or Psup)	kW	5	6	7
Space heating - Annual energy consumption under average climate conditions	kWh GJ ⁽¹⁾	3009	3679	4504
Water heating - Annual energy consumption under average climate conditions	kWh GJ ⁽¹⁾⁽¹⁾	737	757	856
Seasonal space heating energy efficiency under average climate conditions	%	134	132	125
Water heating energy efficiency under average climate conditions	%	139.00	135.00	120.00

	Unit	AWHPR 4 MR MIC-1C V190 R32	AWHPR 6 MR MIC-1C V190 R32	AWHPR 8 MR MIC-1C V190 R32
Sound power level L _{WA} indoors ⁽²⁾	dB	32	34	36
Ability to off-peak hours functioning(2)(2)		No	No	No
Rated heat output, under colder - warmer climate conditions	kW	4 – 5	5 - 6	5 – 7
Space heating - Annual energy consumption, under colder - warmer climate conditions	kWh GJ ⁽¹⁾⁽¹⁾	3801 – 1607	4284 – 2222	4215 – 2315
Water heating - Annual energy consumption, under colder - warmer climate conditions	kWh ⁽³⁾ GJ ⁽⁴⁾	1025 – 605	1086 – 687	1108 – 715
Seasonal space heating energy efficiency, under colder - warm- er climate conditions	%	101 – 163	101 – 141	102 – 149
Water heating energy efficiency, under colder - warmer climate conditions	%	100.00 – 169.00	94.00 – 149.00	92.00 – 143.00
Sound power level L _{WA} outdoors	dB	58	58	59

- (1) For gas heat pumps only(2) If applicable.
- (3) Electricity
- (4) Fuel

Tab.101 Product fiche for heat pump combination heaters

	Unit	AWHPR 4 MR MIC-2C V190 R32	AWHPR 6 MR MIC-2C V190 R32	AWHPR 8 MR MIC-2C V190 R32
Space heating - Temperature application		Medium	Medium	Medium
Water heating - Declared load profile		L	L	L
Seasonal space heating energy efficiency class under average climate conditions		A ⁺	A ⁺	A ⁺
Water heating energy efficiency class under average climate conditions		A ⁺	A ⁺	A ⁺
Rated heat output under average climate conditions (Prated or Psup)	kW	5	6	7
Space heating - Annual energy consumption under average climate conditions	kWh GJ ⁽¹⁾	3348	4004	4843
Water heating - Annual energy consumption under average climate conditions	kWh GJ ⁽¹⁾⁽¹⁾	737	757	856
Seasonal space heating energy efficiency under average climate conditions	%	120	121	116
Water heating energy efficiency under average climate conditions	%	139.00	135.00	120.00
Sound power level L _{WA} indoors ⁽²⁾	dB	32	34	36
Ability to off-peak hours functioning ⁽²⁾⁽²⁾		No	No	No
Rated heat output, under colder - warmer climate conditions	kW	4 – 5	5 - 6	5 – 7
Space heating - Annual energy consumption, under colder - warmer climate conditions	kWh GJ ⁽¹⁾⁽¹⁾	3673 – 1825	4625 – 2466	4563 – 2566
Water heating - Annual energy consumption, under colder - warmer climate conditions	kWh ⁽³⁾ GJ ⁽⁴⁾	1025 – 605	1086 – 687	1108 – 715
Seasonal space heating energy efficiency, under colder - warm- er climate conditions	%	91 – 143	93 – 127	94 – 134
Water heating energy efficiency, under colder - warmer climate conditions	%	100.00 – 169.00	94.00 – 149.00	92.00 – 143.00
Sound power level L _{WA} outdoors	dB	58	58	59
(4) Far and heat average only	•	•	•	•

- For gas heat pumps only
 If applicable.
 Electricity
 Fuel

See For specific precautions on assembly, installation and maintenance: see the "Safety Instructions" chapter
See also Compatible heating devices, page 15

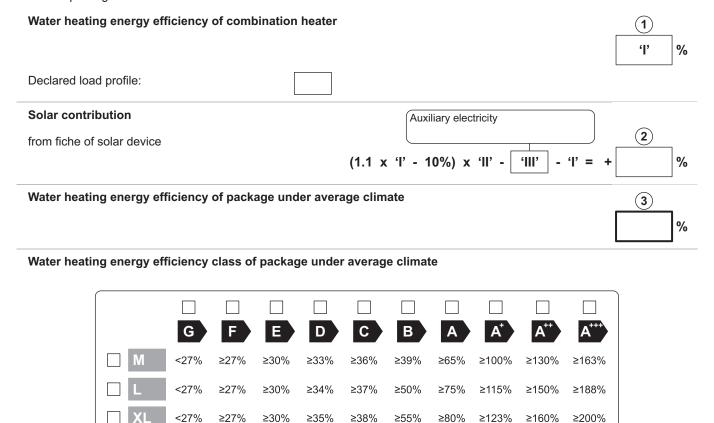
15.2 Product fiche – Temperature controller

Tab.102 Product fiche for the temperature controller

	Unit	DIEMATIC Evolution
Class		II
Contribution to space heating energy efficiency	%	2

15.3 Package fiche - Combination heaters (boilers or heat pumps)

Fig.114 Package fiche for combination heaters (boilers or heat pumps) indicating the water heating energy efficiency of the package



Water heating energy efficiency under colder and warmer climate conditions

≥32%

≥36%

≥40%

≥60%

≥85%

≥131%

≥170%

≥213%

≥28%

<28%

The energy efficiency of the package of products provided for in this fiche may not correspond to its actual energy efficiency once installed in a building, as this efficiency is influenced by further factors such as heat loss in the distribution system and the dimensioning of the products in relation to building size and characteristics.

AD-3000747-01

- I The value of the water heating energy efficiency of the combination heater, expressed in %.
- II The value of the mathematical expression $(220 \cdot Q_{ref})/Q_{nonsol}$, where Q_{ref} is taken from Regulation EU 811/2013, Annex VII Table 15 and Q_{nonsol} from the product fiche of the solar device for the declared load profile M, L, XL or XXL of the combination heater.
- III The value of the mathematical expression $(Q_{aux} \cdot 2,5)/(220 \cdot Q_{ref})$, expressed in %, where Q_{aux} is taken from the product fiche of the solar device and Q_{ref} from Regulation EU 811/2013, Annex VII Table 15 for the declared load profile M, L, XL or XXL.

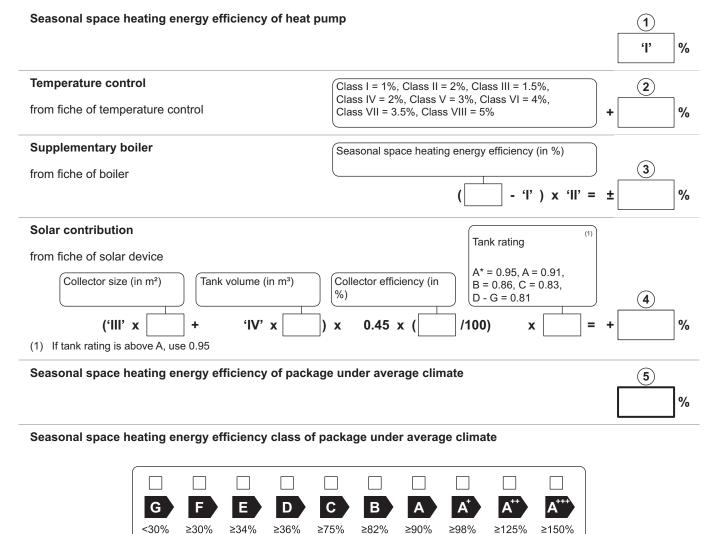
15.4 Package fiche - Medium-temperature heat pumps

i

Important

'Medium-temperature application' means an application where the heat pump space heater or heat pump combination heater delivers its declared capacity for heating at an indoor heat exchanger outlet temperature of 55 °C.

Fig. 115 Package fiche for medium-temperature heat pumps indicating the space heating energy efficiency of the package



Seasonal space heating energy efficiency under colder and warmer climate conditions



The energy efficiency of the package of products provided for in this fiche may not correspond to its actual energy efficiency once installed in a building, as this efficiency is influenced by further factors such as heat loss in the distribution system and the dimensioning of the products in relation to building size and characteristics.

AD-3000745-01

- I The value of the seasonal space heating energy efficiency of the preferential space heater, expressed in %.
- II The factor for weighting the heat output of preferential and supplementary heaters of a package as set out in the following table.
- III The value of the mathematical expression: 294/(11 · Prated), whereby "Prated" is related to the preferential space heater.

- IV The value of the mathematical expression 115/(11 · Prated), whereby "Prated" is related to the preferential space heater.
- V The value of the difference between the seasonal space heating energy efficiencies under average and colder climate conditions, expressed in %.
- VI The value of the difference between the seasonal space heating energy efficiencies under warmer and average climate conditions, expressed in %.

Tab.103 Weighting of medium temperature heat pumps

Prated / (Prated + Psup)(1)(2)	II, package without hot water storage tank	II, package with hot water storage tank
0	1.00	1.00
0.1	0.70	0.63
0.2	0.45	0.30
0.3	0.25	0.15
0.4	0.15	0.06
0.5	0.05	0.02
0.6	0.02	0
≥ 0.7	0	0

- (1) The intermediate values are calculated by linear interpolation between the two adjacent values.
- (2) Prated is related to the preferential space heater or combination heater.

Tab.104 Package efficiency

		AWHPR 4 MR MIC-1C V190 R32	AWHPR 6 MR MIC-1C V190 R32	AWHPR 8 MR MIC-1C V190 R32
Seasonal space heating energy efficiency	%	134	132	125
Temperature control	%	+ 2	+ 2	+ 2
Seasonal space heating energy efficiency of package	%	136	134	127

Tab.105 Package efficiency

		AWHPR 4 MR MIC-2C V190 R32	AWHPR 6 MR MIC-2C V190 R32	AWHPR 8 MR MIC-2C V190 R32
Seasonal space heating energy efficiency	%	120	121	116
Temperature control	%	+ 2	+ 2	+ 2
Seasonal space heating energy efficiency of package	%	122	123	118



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